SECTION 1. IDENTIFICATION

Product name: SikaGrout®-328

Company name: Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone: (201) 933-8800
Telefax: (201) 804-1076
E-mail address: ehs@sika-corp.com
Emergency telephone: CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use: For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion: Category 1C
Serious eye damage: Category 1
Skin sensitization: Category 1
Carcinogenicity (Inhalation): Category 1A
Specific target organ toxicity - single exposure: Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure: Category 1 (Lungs)

GHS label elements
Hazard pictograms:

Signal Word: Danger
Hazard Statements: H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H350 May cause cancer by inhalation.
H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.

Precautionary Statements:

**Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

**Disposal:**
P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

**Other hazards**
None known.
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

<table>
<thead>
<tr>
<th>Components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Quartz (SiO2)</td>
<td>14808-60-7</td>
<td>Carc. 1A; H350i</td>
<td>&gt;= 30 - &lt; 50</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT RE 1; H372</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3; H335</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>Skin Corr. 1C; H314</td>
<td>&gt;= 30 - &lt; 50</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1; H318</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1; H317</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3; H335</td>
<td></td>
</tr>
<tr>
<td></td>
<td>calcium sulfate</td>
<td>7778-18-9</td>
<td></td>
<td>&gt;= 1 - &lt; 5</td>
</tr>
<tr>
<td></td>
<td>aluminium oxide</td>
<td>1344-28-1</td>
<td></td>
<td>&gt;= 1 - &lt; 5</td>
</tr>
</tbody>
</table>

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : Prolonged exposure can cause silicosis.
Health injuries may be delayed.
corrosive effects
irritant effects
sensitizing effects
Cough
Respiratory disorder
Allergic reactions
Dermatitis
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
May cause cancer by inhalation.
Causes damage to organs through prolonged or repeated exposure.
Causes severe burns.

Notes to physician: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Avoid breathing dust. Deny access to unprotected persons.

Environmental precautions: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion: Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.

Advice on safe handling: Avoid formation of respirable particles. Avoid exceeding the given occupational exposure limits (see...
Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Conditions for safe storage:
- Store in original container.
- Keep in a well-ventilated place.
- Observe label precautions.
- Store in accordance with local regulations.

Materials to avoid:
- Explosives
- Oxidizing agents
- Poisonous gases
- Dangerous when wet
- Flammable solids
- Organic peroxides
- Poisonous liquids
- Spontaneously Combustible Substances

Further information on storage stability:
- Keep in a dry place.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (SiO2)</td>
<td>14808-60-7</td>
<td>TWA (Respirable particulate matter)</td>
<td>0.025 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable dust)</td>
<td>0.05 mg/m³</td>
<td>OSHA Z-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable)</td>
<td>10 mg/m³ / %SiO2+2</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable)</td>
<td>250 mppcf / %SiO2+5</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable dust fraction)</td>
<td>0.1 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable particulate matter)</td>
<td>0.025 mg/m³ (Silica)</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable)</td>
<td>0.1 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td>Material</td>
<td>Identification Number</td>
<td>TWA (Respirable particulate matter)</td>
<td>TWA (Total dust)</td>
<td>TWA (Respirable fraction)</td>
</tr>
<tr>
<td>--------------------------</td>
<td>-----------------------</td>
<td>-------------------------------------</td>
<td>------------------</td>
<td>--------------------------</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>0.025 mg/m³</td>
<td>15 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>50 Million particles per cubic foot</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>calcium sulfate</td>
<td>7778-18-9</td>
<td>0.025 mg/m³</td>
<td>15 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>aluminium oxide</td>
<td>1344-28-1</td>
<td>0.025 mg/m³</td>
<td>15 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

**OSHA**

- Z-1: 15 mg/m³
- P0: 10 mg/m³
- Z-3: 50 Million particles per cubic foot
- P0: 10 mg/m³

**ACGIH**

- 0.025 mg/m³ (Silica)
- 1 mg/m³ (Aluminum)
The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

### Particles of nuisance dust

<table>
<thead>
<tr>
<th>Form of exposure</th>
<th>Value type</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>total dust</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td>respirable fraction</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
</tbody>
</table>

### Engineering measures

Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

### Personal protective equipment

#### Respiratory protection

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

#### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

#### Eye protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

#### Skin and body protection

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

#### Hygiene measures

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling. Avoid breathing dust.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

<p>| Appearance | powder |</p>
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>gray</td>
</tr>
<tr>
<td>Odor</td>
<td>odorless</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range / Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Density</td>
<td>ca. 2.85 g/cm³ (73 °F / 23 °C)</td>
</tr>
<tr>
<td>Water solubility</td>
<td>insoluble</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td></td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
SECTION 10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: The product is chemically stable.

Possibility of hazardous reactions: Stable under recommended storage conditions.

Conditions to avoid: No data available

Incompatible materials: No data available

Hazardous decomposition products: No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Components:
calcium sulfate:
Acute oral toxicity: LD50 Oral (Rat): > 5,000 mg/kg

Skin corrosion/irritation
Causes severe burns.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization
May cause an allergic skin reaction.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
May cause cancer by inhalation.

IARC
Group 1: Carcinogenic to humans
Quartz (SiO2)
(Silica dust, crystalline)

OSHA
OSHA specifically regulated carcinogen
Quartz (SiO2)
(crystalline silica)
NTP Known to be human carcinogen
   Quartz (SiO2) 14808-60-7
   (Silica, Crystalline (Respirable Size))

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
May cause respiratory irritation.

STOT-repeated exposure
Causes damage to organs (Lungs) through prolonged or repeated exposure.
Prolonged exposure can cause silicosis.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity
Not classified based on available information.

Further information

Product:
Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects

Product:
Additional ecological information: Do not empty into drains; dispose of this material and its container in a safe way.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental
Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards: Respiratory or skin sensitization Carcinogenicity Specific target organ toxicity (single or repeated exposure) Skin corrosion or irritation Serious eye damage or eye irritation

SARA 313: The following components are subject to reporting levels established by SARA Title III, Section 313:

aluminium oxide 1344-28-1 >= 1 - < 5 %

Clean Air Act
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65

⚠️ WARNING: Cancer and Reproductive Harm -
SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at a website and/or telephone number listed in Section 1 of this SDS.

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