



**SECTION 1. IDENTIFICATION**

Product name : Sika® Reactivation Primer

Company name : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

---

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Respiratory sensitization : Category 1

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

**GHS label elements**



Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	<p>H226 Flammable liquid and vapor.                      H315 Causes skin irritation.                      H317 May cause an allergic skin reaction.                      H319 Causes serious eye irritation.                      H332 Harmful if inhaled.                      H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.                      H335 May cause respiratory irritation.                      H336 May cause drowsiness or dizziness.                      H351 Suspected of causing cancer if inhaled.                      H373 May cause damage to organs through prolonged or repeated exposure if inhaled.</p>
Precautionary Statements	:	<p><b>Prevention:</b>                      P201 Obtain special instructions before use.                      P202 Do not handle until all safety precautions have been read and understood.                      P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.                      P233 Keep container tightly closed.                      P240 Ground/bond container and receiving equipment.                      P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.                      P242 Use only non-sparking tools.                      P243 Take precautionary measures against static discharge.                      P260 Do not breathe mist or vapors.                      P264 Wash skin thoroughly after handling.                      P271 Use only outdoors or in a well-ventilated area.                      P272 Contaminated work clothing must not be allowed out of the workplace.                      P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.                      P284 Wear respiratory protection.</p> <p><b>Response:</b>                      P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.                      P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.                      P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.                      P308 + P313 IF exposed or concerned: Get medical advice/ attention.                      P333 + P313 If skin irritation or rash occurs: Get medical advice/</p>



attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixtures**

**Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
solvent naphtha (petroleum), light arom.	64742-95-6	Flam. Liq. 3; H226 STOT SE 3; H336, H335 Asp. Tox. 1; H304	$\geq 20$ - $< 30$
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	$\geq 10$ - $< 20$
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	$\geq 10$ - $< 20$
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332	$\geq 5$ - $< 10$



		Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	
1,2,4-trimethylbenzene	95-63-6	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335	>= 1 - < 5
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	>= 1 - < 5
2,2'-methylenediphenyl diisocyanate	2536-05-2	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	>= 0.1 - < 1
cumene	98-82-8	Flam. Liq. 3; H226 STOT SE 3; H335 Asp. Tox. 1; H304 Carc. 2; H351	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

#### SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.



- Most important symptoms and effects, both acute and delayed : irritant effects  
 sensitizing effects  
 Asthmatic appearance  
 Cough  
 Respiratory disorder  
 Allergic reactions  
 Excessive lachrymation  
 Erythema  
 Headache  
 Dermatitis  
 Loss of balance  
 Vertigo  
 Causes skin irritation.  
 May cause an allergic skin reaction.  
 Causes serious eye irritation.  
 Harmful if inhaled.  
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 May cause respiratory irritation.  
 May cause drowsiness or dizziness.  
 Suspected of causing cancer if inhaled.  
 May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Alcohol-resistant foam  
 Carbon dioxide (CO<sub>2</sub>)  
 Dry chemical
- Unsuitable extinguishing media : Water  
 High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.  
 Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency measures : Use personal protective equipment.  
 Remove all sources of ignition.



gency procedures	Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

---

## SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Advice on safe handling	: Avoid formation of aerosol. Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	: Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	: Explosives Oxidizing agents Poisonous gases



Poisonous liquids

---

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**
**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	OSHA Z-1
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	OSHA P0
xylene	1330-20-7	TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA Z-1
		TWA	20 ppm	ACGIH
		STEL	150 ppm 655 mg/m <sup>3</sup>	OSHA P0
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA P0
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA Z-1
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA Z-1
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA P0
		STEL	125 ppm 545 mg/m <sup>3</sup>	OSHA P0
		TWA	20 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.



Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

---

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Color	:	yellow
Odor	:	hydrocarbon-like
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	108 °F / 42 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapor pressure	:	7.9993 hpa





Relative vapor density	:	No data available
Density	:	ca. 1 g/cm <sup>3</sup> (73 °F / 23 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	465 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	385 g/l

---

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

---

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Harmful if inhaled.

**Components:****4,4'-methylenediphenyl diisocyanate:**Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401



Acute inhalation toxicity : LC50: 1.5 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: Expert judgment

**xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

**ethylbenzene:**

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Suspected of causing cancer if inhaled.

<b>IARC</b>	Group 2B: Possibly carcinogenic to humans ethylbenzene	100-41-4
-------------	---	----------

	Group 2B: Possibly carcinogenic to humans cumene	98-82-8
--	---	---------

<b>OSHA</b>	Not applicable
-------------	----------------

<b>NTP</b>	Reasonably anticipated to be a human carcinogen cumene	98-82-8
------------	---	---------

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

May cause respiratory irritation.

May cause drowsiness or dizziness.

**STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.



**Aspiration toxicity**

Not classified based on available information.

---

**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Components:**

**xylene:**

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia): 1.17 mg/l  
Exposure time: 7 d

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

---

**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
 Acute toxicity (any route of exposure)  
 Respiratory or skin sensitization  
 Carcinogenicity  
 Specific target organ toxicity (single or repeated exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 10 - < 20 %
xylene	1330-20-7	>= 5 - < 10 %
1,2,4-trimethylbenzene	95-63-6	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 1 - < 5 %
cumene	98-82-8	>= 0.1 - < 1 %

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 10 - < 20 %
xylene	1330-20-7	>= 5 - < 10 %
ethylbenzene	100-41-4	>= 1 - < 5 %

**California Prop. 65**

**⚠ WARNING:** This product can expose you to chemicals including ethylbenzene, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average



OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-1 / C	:	Ceiling

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 11/10/2022

100000000297  
US / Z8