



**1. Identification**

Product name : Sikalastic®-502 Primer Part B

Supplier : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887


Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**2. Hazards identification**

**GHS Classification**

Flammable liquids, Category 3	H226: Flammable liquid and vapor.
Skin corrosion, Category 1C	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 1A (Inhalation)	H350i: May cause cancer by inhalation.
Specific target organ systemic toxicity - repeated exposure, Category 1, Lungs	H372: Causes damage to organs through prolonged or repeated exposure.
Specific target organ systemic toxicity - repeated exposure, Category 2, Kidney (Oral)	H373: May cause damage to organs through prolonged or repeated exposure if swallowed.
Specific target organ systemic toxicity - repeated exposure, Category 2, hearing organs (Inhalation)	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.



H350i May cause cancer by inhalation.  
H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.  
H373 May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.  
H373 May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.

Precautionary Statements

: **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.  
P270 Do not eat, drink or smoke when using this product.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P281 Use personal protective equipment as required.  
**Response:**  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P310 Immediately call a POISON CENTER/doctor.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P363 Wash contaminated clothing before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

Warning

: Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors



may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

### 3. Composition/information on ingredients

#### Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
Quartz (SiO <sub>2</sub> )	14808-60-7	$\geq 25$ - $< 50$ %
Formaldehyde, polymer with benzenamine, hydrogenated	135108-88-2	$\geq 10$ - $< 20$ %
Benzyl alcohol	100-51-6	$\geq 5$ - $< 10$ %
xylene	1330-20-7	$\geq 2$ - $< 5$ %
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6	$\geq 3$ - $< 5$ %
4-chloro-a,a,a-trifluorotoluene	98-56-6	$\geq 2$ - $< 5$ %
ethylbenzene	100-41-4	$\geq 1$ - $< 2$ %
3,6,9-triazaundecamethylenediamine	112-57-2	$\geq 0.1$ - $< 1$ %
m-phenylenebis(methylamine)	1477-55-0	$\geq 0.1$ - $< 1$ %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### 4. First aid measures

- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.



- Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.  
corrosive effects  
sensitizing effects  
carcinogenic effects
- Allergic reactions  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- May cause an allergic skin reaction.  
Causes serious eye damage.  
May cause cancer by inhalation.  
Causes damage to organs through prolonged or repeated exposure.  
Causes severe burns.
- Protection of first-aiders : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- Notes to physician : Treat symptomatically.

**5. Fire-fighting measures**

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO2)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Specific extinguishing methods : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**6. Accidental release measures**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.  
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.



- Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**7. Handling and storage**

- Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).  
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Prevent unauthorized access.  
Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.
- Materials to avoid : No data available

**8. Exposure controls/personal protection**

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
Quartz (SiO <sub>2</sub> )	14808-60-7	OSHA Z-3	TWA	10 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2 respirable
		OSHA Z-3	TWA	250 mppcf / %SiO <sub>2</sub> +5



				respirable
		OSHA P0	TWA	0.1 mg/m3 Respirable fraction
		ACGIH	TWA	0.025 mg/m3 Respirable fraction
		OSHA Z-1	TWA	0.05 mg/m3 Respirable dust
xylene	1330-20-7	OSHA Z-1	TWA	100 ppm 435 mg/m3
		OSHA P0	STEL	150 ppm 655 mg/m3
		OSHA P0	TWA	100 ppm 435 mg/m3
		ACGIH	TWA	100 ppm
		ACGIH	STEL	150 ppm
ethylbenzene	100-41-4	ACGIH	TWA	20 ppm
		ACGIH	STEL	125 ppm
		OSHA Z-1	TWA	100 ppm 435 mg/m3
		OSHA P0	TWA	100 ppm 435 mg/m3
		OSHA P0	STEL	125 ppm 545 mg/m3
m-phenylenebis(methylamine)	1477-55-0	ACGIH	C	0.1 mg/m3
		OSHA P0	C	0.1 mg/m3



\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

ACGIH. Threshold Limit Values (TLV)

OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**  
**Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures** : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.



---

**9. Physical and chemical properties**

Appearance	: liquid
Color	: white
Odor	: aromatic
Odor Threshold	: No data available
Flash point	: ca. 104 °F (40 °C)
Ignition temperature	: 817 °F (436 °C)
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: 1.3 %(V)
Upper explosion limit (Vol%)	: 13 %(V)
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
pH	: Note: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapor pressure	: 0.05 mmHg (0.07 hpa)
Density	: ca.1.86 g/cm <sup>3</sup> at 68 °F (20 °C)
Water solubility	: Note: insoluble
Partition coefficient: n- octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm <sup>2</sup> /s at 104 °F (40 °C)
Relative vapor density	: No data available
Evaporation rate	: No data available
Burning rate	: No data available
Volatile organic compounds (VOC) content	: 93.9 g/l A+B Combined






---

## 10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available

---

## 11. Toxicological information

### Acute toxicity

Not classified based on available information.

### Ingredients:

#### **Benzyl alcohol:**

Acute oral toxicity	: LD50 Oral (Rat): 1,620 mg/kg
Acute inhalation toxicity	: LC50 (Rat): > 4.178 mg/l Exposure time: 4 h Test atmosphere: dust/mist

#### **xylene:**

Acute oral toxicity	: LD50 Oral (Rat): 3,523 mg/kg
Acute dermal toxicity	: LD50 Dermal (Rabbit): 1,700 mg/kg

#### **4-chloro-a,a,a-trifluorotoluene:**

Acute oral toxicity	: LD50 Oral (Rat): > 13,000 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 33 mg/l Exposure time: 4 h Test atmosphere: vapor

#### **ethylbenzene:**

Acute oral toxicity	: LD50 Oral (Rat): 3,500 mg/kg
Acute dermal toxicity	: LD50 Dermal (Rabbit): 5,510 mg/kg

#### **3,6,9-triazaundecamethylenediamine:**

Acute oral toxicity	: LD50 Oral (Rat): 1,716.2 mg/kg
Acute dermal toxicity	: LD50 Dermal (Rat): 1,260 mg/kg

#### **m-phenylenebis(methylamine):**

Acute oral toxicity	: LD50 Oral (Rat): 930 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 1.34 mg/l Exposure time: 4 h



Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Causes damage to organs (Lungs) through prolonged or repeated exposure.

May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

**IARC** Group 1: Carcinogenic to humans

Quartz (SiO2) 14808-60-7

Group 2B: Possibly carcinogenic to humans

titanium dioxide 13463-67-7

ethylbenzene 100-41-4

**NTP** Known to be human carcinogen

Quartz (SiO2) 14808-60-7

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have been shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the



pulmonary overload and inflammation that cause lung cancer. Epidemiology studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

**12. Ecological information**

Other information Do not empty into drains; dispose of this material and its container in a safe way.  
 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
 May be harmful to the environment if released in large quantities.  
 Water polluting material.

**Component:**

Benzyl alcohol	100-51-6	<p><u>Toxicity to fish:</u>                      LC50                      Species: Fish                      Dose: &gt; 100 mg/l                      Exposure time: 96 h</p> <p><u>Toxicity to daphnia and other aquatic invertebrates:</u>                      EC50                      Species: Daphnia magna (Water flea)                      Dose: &gt; 100 mg/l                      Exposure time: 48 h</p>
xylene	1330-20-7	<p><u>Toxicity to fish:</u>                      Species: Oncorhynchus mykiss (rainbow trout)                      Dose: 3.3 mg/l                      Exposure time: 96 h</p>
4-chloro-a,a,a-trifluorotoluene	98-56-6	<p><u>Toxicity to fish:</u>                      LC50                      Species: Brachydanio rerio (zebrafish)                      Dose: 3 mg/l                      Exposure time: 96 h</p> <p><u>Toxicity to daphnia and other aquatic invertebrates:</u>                      EC50                      Species: Daphnia magna (Water flea)                      Dose: 2 mg/l                      Exposure time: 48 h</p> <p><u>Toxicity to algae:</u>                      EC50                      Species: Pseudokirchneriella subcapitata (green algae)                      Dose: &gt; 0.41 mg/l                      Exposure time: 72 h</p>
m-	1477-55-0	<p><u>Toxicity to fish:</u></p>



phenylenebis(methylamine  
)

LC50  
Species: Oryzias latipes (Japanese medaka)  
Dose: > 10 - 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates:  
EC50  
Species: Daphnia magna (Water flea)  
Dose: > 10 - 100 mg/l  
Exposure time: 48 h

**13. Disposal considerations**

**Disposal methods**

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

UN number	2924
Description of the goods	Flammable liquids, corrosive, n.o.s. (4-chloro-a,a,a-trifluorotoluene, Formaldehyde, polymer with benzenamine, hydrogenated)
Class	3
Packing group	III
Labels	3 (8)
Emergency Response	132
Guidebook Number	

**IATA**

UN number	2924
Description of the goods	Flammable liquid, corrosive, n.o.s. (4-chloro-a,a,a-trifluorotoluene, Formaldehyde, polymer with benzenamine, hydrogenated, Fatty acids, tall-oil, reaction products with tetraethylenepentamine)
Class	3
Packing group	III
Labels	3 (8)
Packing instruction (cargo aircraft)	365
Packing instruction (passenger aircraft)	354
Packing instruction (passenger aircraft)	Y342



**IMDG**

UN number	2924
Description of the goods	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (4-chloro-a,a,a-trifluorotoluene, Formaldehyde, polymer with benzenamine, hydrogenated, Fatty acids, tall-oil, reaction products with tetraethylenepentamine)
Class	3
Packing group	III
Labels	3 (8)
EmS Number 1	F-E
EmS Number 2	S-C
Marine pollutant	yes

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)  
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

No data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

---

**15. Regulatory information**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	4.00 %
ethylbenzene	100-41-4	1.50 %



Clean Air Act

Ozone-Depletion Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

xylene	1330-20-7	4.00 %
ethylbenzene	100-41-4	1.50 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65

⚠ **WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

16. Other information

HMIS Classification

Health	*	3
Flammability		2
Physical Hazard		0
Personal Protection		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Safety Data Sheet

**Sikalastic®-502 Primer Part B**



Revision Date 05/24/2017

Print Date 05/24/2017

---

Revision Date 05/24/2017

Material number: 537274