SECTION 1. IDENTIFICATION

Product name : AC-401 3D
Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800
Telefax : (201) 804-1076
E-mail address : ehs@sika-corp.com
Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use
For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Serious eye damage : Category 1

GHS label elements
Hazard pictograms : ☢️

Signal Word : Danger
Hazard Statements : H318 Causes serious eye damage.
Precautionary Statements : Prevention:
P280 Wear eye protection/ face protection.
Response:
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
Additional Labeling
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium sulphate</td>
<td>10043-01-3</td>
<td>Eye Dam. 1; H318</td>
<td>&gt;= 20 - &lt; 30</td>
</tr>
<tr>
<td>Ionic mixture based on ions: aluminium/magnesium/sulphate/formate</td>
<td>Not Assigned</td>
<td>Eye Dam. 1; H318</td>
<td>&gt;= 10 - &lt; 20</td>
</tr>
</tbody>
</table>

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice  :  Move out of dangerous area.  
                 Consult a physician.  
                 Show this material safety data sheet to the doctor in attendance.

If inhaled       :  Move to fresh air.  
                 Consult a physician after significant exposure.

In case of skin contact :  Take off contaminated clothing and shoes immediately.  
                              Wash off with soap and plenty of water.  
                              If symptoms persist, call a physician.

In case of eye contact :  Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
                          In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
                          Continue rinsing eyes during transport to hospital.  
                          Remove contact lenses.  
                          Keep eye wide open while rinsing.

If swallowed     :  Clean mouth with water and drink afterwards plenty of water.  
                 Do not induce vomiting without medical advice.  
                 Do not give milk or alcoholic beverages.  
                 Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed :  No known significant effects or hazards.  
                                                             Excessive lachrymation  
                                                             Causes serious eye damage.

Notes to physician :  Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES
Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions : Try to prevent the material from entering drains or water courses. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of)</th>
<th>Control parameters / Permissible</th>
<th>Basis</th>
</tr>
</thead>
</table>

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The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures**

Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection**

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection**

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection**

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures**

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid</td>
</tr>
<tr>
<td>Color</td>
<td>white, milky</td>
</tr>
<tr>
<td>Odor</td>
<td>slight</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Property</td>
<td>Value</td>
</tr>
<tr>
<td>--------------------------------------</td>
<td>--------------------------------------------</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>ca. 3 (68 °F / 20 °C)</td>
</tr>
<tr>
<td>Melting point/range / Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point.boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 214 °F / 101 °C (Method: closed cup)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit / Upper</td>
<td>No data available</td>
</tr>
<tr>
<td>flammability limit</td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit / Lower</td>
<td>No data available</td>
</tr>
<tr>
<td>flammability limit</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>23 hpa</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Density</td>
<td>ca. 1.63 g/cm³ (68 °F / 20 °C)</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td></td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>&gt; 20.5 mm²/s (104 °F / 40 °C)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>content</td>
<td></td>
</tr>
</tbody>
</table>

**SECTION 10. STABILITY AND REACTIVITY**

- **Reactivity**: No dangerous reaction known under conditions of normal use.
- **Chemical stability**: The product is chemically stable.
Possibility of hazardous reactions: Stable under recommended storage conditions.

Conditions to avoid: No data available

Incompatible materials: No data available

Hazardous decomposition products: No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Components:
aluminium sulphate:
Acute oral toxicity: LD50 Oral (Rat): 1,930 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Components:
aluminium sulphate:
Result: Skin irritation

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

IARC: Not applicable

OSHA: Not applicable

NTP: Not applicable
Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects

Product:
Additional ecological information: Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list
All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Component RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium sulphate</td>
<td>10043-01-3</td>
<td>5000</td>
</tr>
</tbody>
</table>

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards
Serious eye damage or eye irritation

SARA 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65
⚠️ WARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
OSHA P0
USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA P0 / TWA
8-hour time weighted average

Notes to Reader
The information contained in this Safety Data Sheet applies only to the actual Sika Corporation (“Sika”) product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on
the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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