SikaSense®-3502/11
Surface Cleaner and Adhesion Promoter

Technical Product Data (typical values)

<table>
<thead>
<tr>
<th>Description</th>
<th>Product Benefits</th>
<th>Areas of Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>SikaSense®-3502/11, based on a synthetic resin, is a fast drying primer for EPDM rubber and plastics such as polypropylene and polyethylene. Substrates pre-treated with SikaSense®-3502/11 are intended for use with Sikaflex®-715 silane terminated polymer sealer.</td>
<td>- Fast drying</td>
<td>SikaSense®-3502/11 is suitable for EPDM rubber and plastics such as polypropylene and polyethylene. THIS PRODUCT IS SUITABLE FOR EXPERIENCED PROFESSIONAL USERS ONLY. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.</td>
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</table>
Method of Application

Surface Prep
Surfaces must be clean, dry and free from grease, oil and dust prior to using this product.

Application
SikaSense®-3502/11 must be thoroughly stirred or shaken before use. Application can be by brush, roll, spray or dip. Apply in a thin, uniform layer. Allow minimum five minutes dry time at room temperature.

Coverage
Approximately 10 to 20 g/m² depending on the substrate.

DANGER: HIGHLY FLAMMABLE, IRRITANT, SENSITIZER. Contains toluene (CAS 108-88-3), xylene (CAS 1330-20-7), and ethyl benzene (CAS 100-41-4). Causes eye/skin/respiratory irritation. May cause skin and/or respiratory sensitization after prolonged contact. Harmful if swallowed. Keep away from heat, sparks, sunlight, electrical equipment, flame or other sources of ignition. VAPORS MAY IGNITE AND EXPLODE. DO NOT SMOKE. Use only in well ventilated areas. Open doors and windows during use. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Headaches and dizziness may result.

HMIS
Health 3
Flammability 4
Reactivity 0
Personal Protection D

First Aid Measures
Eyes-Hold eyelids apart and flush thoroughly with water for at least 15 minutes. Skin-Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. Inhalation-Remove person to fresh air. Ingestion-Do not induce vomiting. Dilute with water. Contact physician. In all cases contact a physician immediately if symptoms persist.

Further Information
Copies of the following publications are available on our website www.sikaindustry.com or by calling 888-832-7452:
-Material Safety Data Sheets
-Product Data Sheet

In case of emergency call:
Chemtrec: 800-424-9300
International: 703-527-3887

For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety related data. It is highly recommended to read the actual Material Safety Data Sheet before using the product.

-KEEP OUT OF REACH OF CHILDREN
-NOT FOR INTERNAL CONSUMPTION
-FOR INDUSTRIAL USE ONLY
-KEEP CONTAINER TIGHTLY CLOSED
-FOR PROFESSIONAL USE ONLY

Packaging Information

<table>
<thead>
<tr>
<th>Container</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Can</td>
<td>1 pint (475ml)</td>
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<tr>
<td>Pail</td>
<td>8 kg</td>
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</tbody>
</table>

Further information available at:
www.sikaindustry.com

Sika Corporation
Industry Division
30800 Stephenson Highway
Madison Heights, MI 48071
USA
Tel. 248 577 0020
Fax 248 577 0810

Limited Material Warranty
SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the
purchase price or replacement of product exclusive of labor or cost of labor. **NO OTHER WARRANTIES IMPLIED OR EXPRESS SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product’s most current Product Data Sheet, product label and Material Safety Data Sheet which are available at [www.sikaindustry.com](http://www.sikaindustry.com). Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Product Data Sheet, product label and Material Safety Data Sheet prior to product use.