SikaLastomer®-95
Isobutylene Tripolymer Tape

Technical Product Data (typical values)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical base</td>
<td>Butyl</td>
</tr>
<tr>
<td>Color</td>
<td>Gray</td>
</tr>
<tr>
<td>Specific Gravity (ASTM D 792)</td>
<td>1.44 to 1.56</td>
</tr>
<tr>
<td>Total solids (ASTM C 771)</td>
<td>100%</td>
</tr>
<tr>
<td>Penetration (ASTM D 217) cone at 77°F / 300 gr.</td>
<td>70 to 90 (7.0 – 9.0 mm)</td>
</tr>
<tr>
<td>Flexibility (AAMA 800-92) (ASTM C 734)</td>
<td>No cracking or loss of adhesion at -60°F (-51°C)</td>
</tr>
<tr>
<td>Elongation¹ (ASTM C 908)</td>
<td>1100% min</td>
</tr>
<tr>
<td>Staining (ASTM D 925)</td>
<td>Will not stain painted or unpainted surfaces</td>
</tr>
<tr>
<td>Vehicle bleed out (ASTM C 771)</td>
<td>No exudation of vehicle on Whatman No. 40 filter paper</td>
</tr>
<tr>
<td>Crazing to acrylic plastics</td>
<td>Will not craze plastics</td>
</tr>
<tr>
<td>Application temperature product</td>
<td>-5°F to 120°F (-20°C to 49°C)</td>
</tr>
<tr>
<td>Tensile adhesive strength¹ (ASTM C 907)</td>
<td>17 to 20 psi min (cohesive failure)</td>
</tr>
<tr>
<td>Peel adhesion (ASTM D 3330 –modified 90° peel)</td>
<td>8 lbs/in. min (cohesive failure)</td>
</tr>
<tr>
<td>Corrosivity</td>
<td>No darkening, etching or salt deposits on GALVALUME®, KYNAR 500®, ZINCALUME®, aluminum, aluminized steel or galvanized metal</td>
</tr>
<tr>
<td>Weatherability (ASTM G 53) (1000 h exposure)</td>
<td>No cracking, bleeding or loss of rubbery characteristics</td>
</tr>
<tr>
<td>Static water head test (MBMA ice damming)</td>
<td>Sealant passes 8 in. water head in an erected interlocked panel joint</td>
</tr>
<tr>
<td>Service temperature permanent</td>
<td>-60°F to 212°F (-51°C to 100°C)</td>
</tr>
<tr>
<td>Shelf life (storage below 80°F (27°C))</td>
<td>18 months</td>
</tr>
</tbody>
</table>

¹) 77°F (25°C)

Description
SikaLastomer®-95 Isobutylene Tripolymer Tape is a high performance, tacky elastic butyl tape which is designed to bond through oily GALVALUME®, KYNAR 500®, aluminized steel, ZINCALUME®, galvanized metal, aluminum, siliconized polyester and polyvinyl fluoride painted metals, glass, wood, concrete, fiber-reinforced plastics (FRP) and similar substrates. Its superior surface tack affords tenacious adhesion to these substrates without pre-wiping the surface even at temperatures as low as 50°F. Where superior tensile strength and extensibility (webbing/elongation) are critical, in both hot and cold climates, use SikaLastomer® Isobutylene Tripolymer Tape rather than general purpose butyl tapes. SikaLastomer®-95 is formulated without asbestos fillers. SikaLastomer®-95 contains a special additive which inhibits a broad spectrum of microbial activity. SikaLastomer®-95 is manufactured in accordance with ISO 9001 / 14001 quality assurance system and the responsible care program.

Product Benefits
- Resistance to fungus / Mildew growth
- Almost odorless
- Paintable
- Will not stain painted or unpainted surfaces

Areas of Application
Specifically developed for sealing critical Standing Seam Roof (SSR) end laps and lap joints for metal building roofs, skylights, roof curbs, smoke vents, air conditioning equipment, curtain wall joints and perimeter areas around windows and doors. Sealing exterior lap joints of grain storage bins and sealing the base to the concrete pad. Designed for sealing polyethylene sheeting and metal sewer pipes. Sealing exposed, concealed exterior lap joints of aluminum, steel, coated metals, wood, roof rails and door hinges in transport equipment. Waterproofs rivet seams and lap seams in truck trailers and RVs.
Excellent for sealing between dissimilar metals to prevent electrolysis.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

**Chemical Resistance**

Excellent resistance to water, water vapor, ozone and alcohols. Fair to good resistance to weak acids and bases (including silicate juice). Poor resistance to aliphatic, aromatic and ketone solvents and oils. The above information is offered for general guidance only. Advice on specific applications will be given on request.

**Method of Application**

**Surface preparation**
Advice on specific applications is available from the Technical Service Department of Sika Industry.

**Removal**

SikaLastomer®-95 may be removed from tools and equipment with mineral spirit or another suitable solvent. Following use wash hands with soap and water. Do not use solvents on hands!

Meets following qualifications:

- MIL-C-18969B, Type II, Class B
- TT-C-1796A, Type II, Class B
- AAMA 804-92 and AAMA 807-92
- FDA for packaging and transporting food as listed in CFR Title 21
- USDA Approved for incidental food contact
- Freight class.: Caulking Compound, NOIBN, NMFC #149610, Class 55

**HMIS**

- Health: 0
- Flammability: 1
- Reactivity: 0
- Personal Protection: A

**Further Information**

Copies of the following publications are available on our website:

- Material Safety Data Sheets
- Product Data Sheet
- Sika Primer Chart
- General guidelines for bonding and sealing with Sika products

In case of emergency call:

Chemtrec: 800-424-9300
International: 703-527-3887

For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety related data. It is highly recommended to read the actual Material Safety Data Sheet before using the product.

**-KEEP OUT OF REACH OF CHILDREN
-NOT FOR INTERNAL CONSUMPTION
-FOR INDUSTRIAL USE ONLY**

**Packaging Information**

<table>
<thead>
<tr>
<th>Rolls</th>
<th>Multiple sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Endlap pads</td>
<td>Multiple sizes</td>
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</tbody>
</table>

**Value Basis**

All technical data stated on this Product Data Sheet are based on the results of laboratory tests only. Actual measured data in the field may vary due to site specific conditions which are not known to Sika and beyond our control.

**Clean Up**

Dispose of in accordance with current, applicable local, state and federal regulations.

**Limited Material Warranty**

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

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