

SIKA AT WORK ICE CASTLE FISH HOUSES MONTEVIDEO, MN

Sikaflex®-227 Sikaflex®-232 SikaLastomer®-90 Sikabond®-T35 Bondaflex Sil 100 GP



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PROJECT DESCRIPTION

Ice Castle Fish House Manufacturing, based in Minnesota since 1993, is the largest manufacturer of premium wheeled portable ice fish houses in the world. The evolution of the Ice Castle fish house has been its own adventure story. Many of its distinct features, and perhaps the greatest advancement of RV certified models, have come from listening to customer and dealer input. An example is adding AC units which triggered developing water and wastewater holding tanks resulting in earning the RVIA certification in 2010. Ice Castle Fish House Manufacturing has grown their company from 8-12 employees in its early beginnings up to 160 employees during peak demand. They are proud to offer a unique high quality, all-season unit manufactured with the right materials to handle harsh weather conditions.

SIKA SOLUTIONS

Ice Castle's success led to greater manufacturing demand and striving for top quality and perfection in manufacturieng. Through production process audits as a team, Ice Castle and Sika were able to identify areas where production and product quality could be improved. The introduction of Sikaflex®-227 for wall bonding not only decreased cycle times but greatly improved structural strength and quality. Likewise for exterior sealing by using Bondaflex Sil 100 GP and SikaLastomer®-90, we were able to standardize exterior sealing and improve product resistence to harsh climates encountered by Ice Castle Fish Houses. Most recently Sikabond®-T35 was introduced to improve and strenghthen the floor bonding process. Sika and Ice Castle continue to work together to decrease overall costs while improving product quality.

PROJECT PARTICIPANTS

Project Name and Location: Ice Castle Fish Houses. Montevideo, MN

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