

SYSTEM DATA SHEET

Sikafloor® Pronto RB-1820 CP

METHACRYLATE-BASED, ROLL-ON COATING SYSTEM WITH A PIGMENTED, SMOOTH OR SLIP RESISTANT SURFACE FOR INTERIOR AND EXTERIOR FLOOR APPLICATIONS

PRODUCT DESCRIPTION

Sikafloor® Pronto RB-1820 CP is a methyl-methacrylate (MMA) roll-on coating system for use in areas that require a quick curing floor. The quick installation process makes this system ideal for public assembly facilities, restaurants, warehouses or industrial facilities where minimal downtime is required. Sikafloor® Pronto RB-1820 CP is an impervious, seamless flooring system, where dirt and spills will remain on the surface and are easily removed by most regular cleaning procedures. Sikafloor® Pronto RB-1820 CP makes cleaning, decontamination, sanitation and sterilization fast and easy. The unique chemistry of the Sikafloor® Pronto RB-1820 CP system provides a full cure in one hour or less for each component and provides a permanent chemical bond between each coat.

USES

Sikafloor® Pronto RB-1820 CP may only be used by experienced professionals.

- Used to resurface and coat concrete floors
- Use where a quick return to service or minimal downtime is required
- Areas subjected to pedestrian traffic
- Restaurants
- Grocery Stores
- Industrial Facilities
- Warehouse and storage facilities
- Public assembly facilities and stadiums

CHARACTERISTICS / ADVANTAGES

- Fully cures in one hour, reducing downtime for a quick return to service
- Seamless, impervious floor that is easy to sanitize, clean and maintain
- UV resistance that provides a long term color performance
- Smooth surface profile makes cleaning fast and easy
- Excellent chemical resistance for a wide range of applications
- Cures at temperatures down to 24°F (-4°C) to meet a wide range of application and timing requirements

SYSTEM INFORMATION

Color Pigmented matte finish topcoat over solid colored floors when fully cured.

TECHNICAL INFORMATION

Shore D Hardness	Sikafloor®-41 P Pronto	Sikafloor®-61 BC Pronto	Sikafloor®-53 TC Pronto	(ASTM D2240)
	75	70	80	
Abrasion Resistance	Sikafloor®-53 TC Pronto 74 mg loss, 1000 cycles, CS17 wheel			(ASTM D4060)
Compressive Strength	Sikafloor®-61 BC Pronto 6,000 - 8,000 psi			
Tensile Strength	Sikafloor®-41 P Pronto	Sikafloor®-61 BC Pronto		(ASTM D638)
	3,550 psi	1,050 psi		
Water Absorption	Sikafloor®-41 P Pronto	Sikafloor®-61 BC Pronto	Sikafloor®-53 TC Pronto	(ASTM D570)
	0.06% / 24 hours	0.05% / 24 hours	0.05% / 24 hours	
Elongation at break	Sikafloor®-41 P Pronto	Sikafloor®-61 BC Pronto		(ASTM D638)
	1.3%	34%		

APPLICATION INFORMATION

Coverage	Description	Products	Approximate Sq.Ft./batch
Primer		Sikafloor®-41 P Pronto	100/gal
		+ Sikafloor®-103 IN Pronto	
BodyCoat		Sikafloor®-61 BC Pronto	60 - 80/gal
		+ Silica Flour	
TopCoat		Sikafloor®-53 TC Pronto	90 - 110/gal
Optional TopCoat		Sikafloor®-71 TC Pronto	90 - 110/gal

All coverage rates are approximate. Coverage rates will vary with the desired texture and porosity of substrate.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must

read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

HOW TO APPLY

Every Sikafloor® Pronto flooring system is a multiple component system that utilizes a methyl-methacrylate (MMA) resin. It is critical that the instructions listed in the Safety Data Sheet and on the product label for every component of the system be read, understood and followed. MMA resins are flammable liquids in their uncured state. Smoking, open flames or sparks should not be permitted during the handling of

the product. Explosion safe ventilation must be used during the application to minimize vapor collection in the installation area and to improve overall air quality for the crew. All foodstuffs must be removed during installation of the flooring system. Sikafloor® Pronto flooring systems are installed by approved contracting firms. The following is only a summary of the installation techniques used by Sikafloor® Pronto approved contractors.

SUBSTRATE PREPARATION

1. Floors must be structurally sound and fully cured a minimum of 28 days. Conduct quantitative moisture testing in accordance with ASTM F2659-10 utilizing Tramex type impedance moisture meter. Please contact Sika Flooring Technical Support if the Tramex reading is over 5%.
2. Repair concrete as necessary. If any patching is required, Sikafloor® Pronto 1817 PC should be mixed and placed according to the Sikafloor® Pronto Mixing Chart.
3. Use a commercial degreaser to clean floors of oil, grease and other bond-inhibiting materials.
4. Remove curing and parting compounds and other surface hardeners and floor coatings in accordance with manufacturer's instructions.
5. Mechanical surface profiling is the method of surface preparation for both new and existing floors. Mechanically profile the floor to CSP-3 as described by the International Concrete Repair Institute. Do not use acid etching for surface preparation. Do not use any method that will fracture the concrete.
6. Bond tests should be performed once a small area has been mechanically profiled, so any adjustments can be made to the surface preparation process. Bond tests should be repeated every 500 – 1,000 ft² (46.5 – 93 m²). Please refer to Bond Test Instruction Guide for further information.
7. Cracks wider than 1/16" (1.6 mm) should be "chased out" and opened during surface preparation. Any existing joints should be treated according to project specifications. Please refer to Joint Repair Guide for further information.
8. Areas around drains and other floor fixtures need to be ground and/or chipped to a depth between 1/2" – 3/4" (13 mm - 19 mm) and tapered back 3" – 6" (7.6 – 15.2 cm) away from drain (Refer to Sikafloor® Pronto Detail Drawing 3.1).
9. Termination points should be saw cut to a depth of 1/4" (6.4 mm) and tapered back (Refer to Sikafloor® Pronto Detail Drawing 3.2).

MIXING

(Refer to Sikafloor® Pronto Mixing Chart for exact batch sizes and measurements)

SIKAFLOOR®-41 P PRONTO PRIMER

Measure resin and Sikafloor®-103 IN Pronto into pail and add proper amount of Sikafloor®-100 HD Pronto. Mix with drill mixer for 15 – 30 seconds or until the

Sikafloor®-100 HD Pronto is completely dissolved.

SIKAFLOOR®-61 BC PRONTO BODYCOAT

Measure resin and pigment into a 5 gallon pail. Add silica flour and mix using a spiral mixing blade for 40 – 50 seconds, until a homogenous mixture is obtained. Add proper amount of Sikafloor®-100 HD Pronto and mix or an additional 20 - 30 seconds.

SIKAFLOOR®-53 TC PRONTO TOPCOAT

Measure resin and pigment into pail and add proper amount of Sikafloor®-100 HD Pronto. Mix with drill mixer for 15 – 30 seconds or until the Sikafloor®-100 HD Pronto is completely dissolved.

Note: After mixing, apply immediately. You will have 7 – 15 minutes of working time, dependent on temperature.

APPLICATION

PRIMER

Apply the properly mixed Sikafloor®-41 P Pronto resin to the properly repaired concrete or properly prepared aged coating at approximately 100 ft² (2.5 m²/L) per batch. Allow primer to cure tack-free to an even, satin-like gloss and re-prime any dry spots.

COVE BASE

If a cove base is to be installed, mix and apply according to the Sikafloor® Pronto Cove Base Application Guide. Install cove base prior to installation of overlay coat.

SCRATCH COAT

Any rough areas or depressions less than 1/4" (6.4 mm) should receive a scratch coat of Sikafloor®-61 BC Pronto to smooth and level these areas. Any drips or ridges should be ground or sanded smooth. Allow to cure.

BODY COAT

Apply the properly mixed Sikafloor®-61 BC Pronto at 60 ft² (5.6 m²) per gallon, rolling on at a 25 mil thickness.

TOP COAT

Apply the properly mixed Sikafloor®-53 TC Pronto topcoat at approximately 90 – 110 ft² (8.36 – 10.2 m²) per batch. Allow to cure.

DRYING TIME

All components of the Sikafloor® Pronto RB-1820 CP flooring system fully cure within one hour when properly installed.

CLEANING OF TOOLS

Clean tools as needed with Sikafloor®-100 CLN Pronto. Collect and dispose of all site wastes according to appropriate regulations.

MAINTENANCE

MAINTENANCE

Regular cleaning and maintenance will prolong the life of all polymer flooring systems, enhance their appearance and reduce any tendency to retain dirt. Follow the Sika Maintenance Guide to maximize the life of the floor.

FOR BEST PERFORMANCE

- Not for use at application temperatures over 90° F (32° C).
- Not for use in areas exposed to strong solvents (consult Sika Flooring Technical Service).
- Install at recommended thickness to ensure proper curing and leveling.
- Topcoat must be back-rolled immediately to ensure uniform finish.
- Each application must be completely cured prior to the next application.
- Protect or remove food items prior to application to avoid any possible contamination.
- Use clean pails when mixing to avoid the possibility of improper curing.
- Proper mixing is required to ensure color uniformity.
- Proper air flow is critical to curing MMA materials. The use of fans is mandatory where air flow is restricted.
- Apply a bond test every 500 – 1,000 ft² (46.5 - 93 m²) prior to floor installation.
- Make certain the most current versions of product data sheet and SDS are being used.
- Proper application is the responsibility of the user. Field visits by Sika personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- **KEEP CONTAINER TIGHTLY CLOSED**
- **KEEP OUT OF REACH OF CHILDREN**
- **NOT FOR INTERNAL CONSUMPTION**
- **FOR INDUSTRIAL USE ONLY**
- **FOR PROFESSIONAL USE ONLY**

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at

Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



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usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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