

## Swellstop Primer Adhesive

<b>Description</b>	Swellstop Primer is used for adhering Sika® Greenstreak's Swellstop strip-applied waterstop to concrete.
<b>Where to Use</b>	Swellstop Primer is used in conjunction with Sika® Greenstreak's Swellstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.
<b>Typical Data</b>	
<b>Coverage</b>	One gallon of Swellstop Primer Adhesive yields 800-900 feet of Swellstop installation.
<b>Cure Mechanism</b>	Allow the primer to dry for a minimum of 2 hours until it is tack-free.
<b>Packaging</b>	Available in 1 gallon and 1 quart pails.

### Properties

<b>Color</b>	Dark brown to black
<b>Odor</b>	Aromatic solvent order when wet, none when dry
<b>% Solids</b>	36 +/-2% by weight (ASTM C771)
<b>VOC Content</b>	568 g/L less water and exempt solvent (EPA Method 24)
<b>Specific Gravity</b>	0.88+/-0.05 g/cm <sup>3</sup> (ASTM D297)
<b>Weight per Gallon</b>	7.3 +/-0.5 pounds/gallon
<b>Viscosity</b>	1000-4000 cps (ASTM D2196)

\*RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

<b>How to Use</b>	
<b>Surface Prep</b>	Apply only to cured, dry concrete surfaces. Prepare the application area by removing all loose particles and dirt.
<b>Application</b>	Brush apply a 2" wide coat of Swellstop Primer Adhesive along the joint. Allow to dry for a minimum of 2 hours. Swellstop Primer Adhesive and Swellstop Waterstop should be applied on the same day.
<b>Shelf Life</b>	12 months minimum when stored in the unopened, original packaging in warehouse conditions.
<b>Storage</b>	After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.
<b>Product Conditioning</b>	Temperature not to exceed 90°F.

**KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY • FOR PROFESSIONAL USE ONLY**

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