Swellstop Primer Adhesive

**Description**
Swellstop Primer is used for adhering Sika® Greenstreak’s Swellstop strip-applied waterstop to concrete.

**Where to Use**
Swellstop Primer is used in conjunction with Sika® Greenstreak’s Swellstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.

**Typical Data**

- **Coverage**: One gallon of Swellstop Primer Adhesive yields 800-900 feet of Swellstop installation.
- **Cure Mechanism**: Allow the primer to dry for a minimum of 2 hours until it is tack-free.
- **Packaging**: Available in 1 gallon and 1 quart pails.

**Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Color</td>
<td>Dark brown to black</td>
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<tr>
<td>Odor</td>
<td>Aromatic solvent order when wet, none when dry</td>
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<tr>
<td>% Solids</td>
<td>36 +/- 2% by weight (ASTM C771)</td>
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<tr>
<td>VOC Content</td>
<td>568 g/L less water and exempt solvent (EPA Method 24)</td>
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<tr>
<td>Specific Gravity</td>
<td>0.88 +/- 0.02 g/cm³ (ASTM D297)</td>
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<tr>
<td>Weight per Gallon</td>
<td>7.3 +/- 0.5 pounds/gallon</td>
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<tr>
<td>Viscosity</td>
<td>1000-4000 cps (ASTM D2196)</td>
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*RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

**How to Use**

**Surface Prep**
Apply only to cured, dry concrete surfaces. Prepare the application area by removing all loose particles and dirt.

**Application**
Brush apply a 2” wide coat of Swellstop Primer Adhesive along the joint. Allow to dry for a minimum of 2 hours. Swellstop Primer Adhesive and Swellstop Waterstop should be applied on the same day.

**Shelf Life**
12 months minimum when stored in the unopened, original packaging in warehouse conditions.

**Storage**
After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.

**Product Conditioning**
Temperature not to exceed 90°F.

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