**Sika® Swellstop® WB Primer Adhesive**

**Water Based Primer Adhesive**

**Description**

Sika® Swellstop® Water Based Primer Adhesive is used for adhering Sika® Swellstop® strip-applied waterstop to concrete.

**Where to Use**

Sika® Swellstop® Water Based Primer is used in conjunction with Sika® Swellstop® strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.

**Advantages**

- Improved/Extended coverage, approximately 2,400 linear feet per gallon
- Reduced dry time
- Cleans with soap and water while still wet
- Non-hazmat shipping
- Low VOC content/VOC compliant

**Typical Data**

**Coverage**

Approximately 2,400 linear feet per gallon

**Packaging**

1 gallon pails

**Cure Mechanism**

Allow to dry for 15-30 minutes depending on temperature and humidity.

**Properties**

- **Appearance**: Green colored liquid (ASTM D1729)
- **Form**: Watery liquid material when wet, tacky film when dry
- **Odor**: Slight acrylic when wet, none when dry
- **Specific Gravity**: 1.01 +/- 0.05 g/cm³ (ASTM D297)
- **Viscosity**: <50cps (ASTM D2196)
- **Freezing Point**: 32°F
- **Boiling Point**: 212°F
- **Solubility in Water**: Soluble
- **pH**: 6-8 (ASTM E70)
- **Volatile Content**: 73% by weight

*Results may differ based upon statistical variations depending upon temperature, application methods, test methods, actual site conditions, and curing conditions.*
How to Use

Surface Prep
Apply only to cured, dry concrete surfaces. Prepare the application area by removing all loose particles and dirt.

Application
- Brush apply a 2” wide coat of Sika® Swellstop® Water Based Primer Adhesive along the joint usually 2” wide. Allow to dry for 15-30 minutes depending on temperature and humidity.
- Sika® Swellstop® Water Based Primer Adhesive and Sika® Swellstop® Waterstop should be applied on the same day.

Shelf Life
12 months when stored in the unopened, original packaging in warehouse conditions.

Storage
After container has been initially opened, maintain a tight seal at room temperature. Do not freeze.

 Conditioning
Store at room temperature.