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SECTION 1. IDENTIFICATION

Product name Company name	:	Sikaflex [®] -211 SW Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Respiratory sensitization	:	Category 1
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Specific target organ toxicity - repeated exposure (Inhala- tion)	:	Category 2

GHS label elements

Hazard pictograms

:	

Signal Word

: Danger

 Hazard Statements
 : H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H350 May cause cancer by inhalation. H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

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Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P284 Wear respiratory protection. 		
	 Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. 		
	Storage: P405 Store locked up.		
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.		
Additional Labeling There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.			

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 1 - < 5
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315	>= 0.1 - < 1

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		Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 Carc. 2; H351 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	>= 0.1 - < 1
Aliphatic polyisocyanate	28182-81-2	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 0.1 - < 1
Quartz (SiO2)	14808-60-7	Carc. 1A; H350i STOT RE 1; H372 STOT SE 3; H335	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	sensitizing effects Asthmatic appearance Allergic reactions May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficul- ties if inhaled. May cause cancer by inhalation. May cause damage to organs through prolonged or repeated exposure if inhaled.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-



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Further information Special protective equipment for fire-fighters	:	cumstances and the surrounding environment. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire, wear self-contained breathing apparatus.
SECTION 6. ACCIDENTAL RELE	AS	E MEASURES
Personal precautions, protec- tive equipment and emer- gency procedures		Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
SECTION 7. HANDLING AND ST	OR	AGE
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
	:	Normal measures for preventive fire protection. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Follow standard hygiene measures when handling chemical products. Store in original container.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
xylene	1330-20-7	TŴA	100 ppm	OSHA Z-1

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	I	1	435 mg/m3	1
		TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		STEL	150 ppm 655 mg/m3	OSHA P0
		TWA	100 ppm 435 mg/m3	OSHA P0
4,4'-methylenediphenyl diiso- cyanate	101-68-8	TWA	0.005 ppm	ACGIH
		С	0.02 ppm 0.2 mg/m3	OSHA Z-1
		С	0.02 ppm 0.2 mg/m3	OSHA P0
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm 435 mg/m3	OSHA P0
		STEL	125 ppm 545 mg/m3	OSHA P0
Quartz (SiO2)	14808-60-7	TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

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Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
Personal protective equipment	t i i i i i i i i i i i i i i i i i i i
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Color Odor Odor Threshold	: : :	paste light gray aromatic No data available
рН	:	Not applicable
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available

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Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.40 g/cm3 (74.7 °F / 23.7 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	23 g/l

SECTION 10. STABILITY AND REACTIVITY

Reactivity Chemical stability Possibility of hazardous reac- tions	:	No dangerous reaction known under conditions of normal use. The product is chemically stable. Stable under recommended storage conditions.
Conditions to avoid Incompatible materials Hazardous decomposition products	:	No data available No data available No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

xylene:

Acute oral toxicity

: LD50 Oral (Rat): 3,523 mg/kg



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Acute dermal t	oxicity :	LD50 Dermal (Rabbit):	1,700 mg/kg
4,4'-methylen	ediphenyl diisoc	yanate:	
Acute inhalatio	on toxicity :	Acute toxicity estimate Test atmosphere: dust Method: Expert judgm	/mist
ethylbenzene	:		
Acute oral toxi	city :	LD50 Oral (Rat): 3,500) mg/kg
Acute dermal t	oxicity :	LD50 Dermal (Rabbit):	5,510 mg/kg
Aliphatic poly	visocyanate:		
Acute oral toxi	-	LD50 Oral (Rat): > 2,5	00 mg/kg
Acute inhalatio	on toxicity :	Acute toxicity estimate Test atmosphere: dust Method: Expert judgm	/mist
Acute dermal t	oxicity :	LD50 Dermal (Rat): > 2	2,000 mg/kg
Serious eye d Not classified b	based on available amage/eye irritat based on available r skin sensitizati	ion e information.	
Skin sensitiza			
	allergic skin react	ion.	
Respiratory s	ensitization		
May cause alle	ergy or asthma syr	nptoms or breathing diffi	culties if inhaled.
Germ cell mut Not classified b	tagenicity based on available	e information.	
Carcinogenic	ity		
May cause car IARC	Quartz (SiO2) (Silica dust, crys Group 2B: Possi	ogenic to humans	
	ethylbenzene		100-41-4
OSHA	OSHA specifical Quartz (SiO2) (crystalline silica	ly regulated carcinogen)	14808-60-7
NTP	Known to be hur Quartz (SiO2)	nan carcinogen	14808-60-7

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(Silica, Crystalline (Respirable Size))

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

ethylbenzene:

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information Do not empty into drains; dispose of this material and its container in a safe way.
 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Disposal of this product, solutions and any by-products should



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Contaminated packaging :	at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards :	Carcinogenicity	in sensitization gan toxicity (single or	repeated exposure)
SARA 313 :	The following components are subject to reporting levels es- tablished by SARA Title III, Section 313:		
	xylene	1330-20-7	>= 1 - < 5 %
	ethylbenzene	100-41-4	>= 0.1 - < 1 %
Clean Air Act The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61): xylene 1330-20-7 >= 1 - < 5 %			
California Prop 65	MARNING: Construction WARNING: Construction	ancer and Reproduct nings.ca.gov	ive Harm -

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SECTION 16. OTHER INFORMATION

Full text of other abbreviation	ons	
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-1 / C	:	Ceiling
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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