Sarnafil® G 410-72 Feltback EnergySmart Roof Membrane is a PVC thermoplastic membrane produced with an integral fiberglass mat reinforcement for excellent dimensional stability, is highly reflective, with heat-weldable seams, and a unique lacquer coating applied to the top of the membrane to reduce dirt pick up.

USES
Sarnafil G 410 is used in adhered applications with various adhesives over various substrates. The membrane is highly reflective and offers excellent dimensional stability.

AREAS OF APPLICATION
- New Roofs
- Reroofs
- Recovers

CHARACTERISTICS / ADVANTAGES
- Highly reflective
- Excellent dimensional stability
- Factory applied lacquer coated to reduce dirt pick up
- Hot-air welded seams for long-term performance
- Proven membrane performance
- Superior fire resistance

APPROVALS / STANDARDS
- FM Global
- Underwriters Laboratories
- Underwriters Laboratories of Canada
- ICC Code Compliance – ESR 1157
- Miami-Dade County
- Florida Building Code
- NSF/ANSI 347: Platinum Certified
- ENERGY STAR®
- California Title 24
- LEED / Green Globes
**PRODUCT INFORMATION**

<table>
<thead>
<tr>
<th><strong>Chemical Base</strong></th>
<th>High-quality, PVC membrane containing ultraviolet light stabilizers, flame retardant and fiberglass reinforcement with a unique lacquer coating on the top surface.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Recycled Content</strong></td>
<td>9% Pre-consumer, 1% Post-consumer</td>
</tr>
<tr>
<td><strong>Reinforcing Material</strong></td>
<td>Fiberglass</td>
</tr>
</tbody>
</table>
| **Packaging** | **72 mil (1.8 mm) Membrane (White, Reflective Gray, and Tan)**  
10 ft x 80 ft (3 m x 24 m) roll, 419 lbs (190 kg) per roll, 8 rolls per pallet  

**72 mil (1.8 mm) Membrane (Patina Green)**  
6.56 ft x 49.2 ft (2 m x 15 m) roll, 177 lbs (80 kg) per roll, 10 rolls per pallet |
| **Appearance / Color** | • Top: White, Reflective Gray, Tan, and Patina Green  
• Bottom: Gray |
| **Shelf Life** | N/A |
| **Storage Conditions** | Store rolls on pallets and fully protected from the weather with clean canvas tarpaulins. Unvented polyethylene tarpaulins are not accepted due to the accumulation of moisture beneath the tarpaulin in certain weather conditions that may affect the ease of membrane weldability. |
| **Overall Thickness** | 72 mil (1.8 mm), minimum thickness  
45 mil (ASTM D-751) (ASTM Type II D-4434 Spec. Requirement) |
| **Thickness Above Scrim** | 35 mil  
16 mil (ASTM D-7635) (ASTM Type II D-4434 Spec. Requirement) |
| **Felt Weight** | 9 oz/yd² |

**TECHNICAL INFORMATION**

| **Resistance to Static Puncture** | Pass  
33 lbf (15 kg) (ASTM D-5602) (ASTM Type II D-4434 Spec. Requirement) |
| **Resistance to Dynamic Puncture** | Pass  
7.3 ft-lbf (10 J) (ASTM D-5635) (ASTM Type II D-4434 Spec. Requirement) |
| **Tensile Strength** | 100 lbf (445 N)  
55 lbf (245 N) (ASTM D-751) (ASTM Type II D-4434 Spec. Requirement) |
| **Elongation at Break** | 250 & 220% MD & CMD¹  
250 & 220% MD & CMD¹ (ASTM D-751) (ASTM Type II D-4434 Spec. Requirement) |

¹ MD = Machine Direction, CMD = Cross Machine Direction.  

| **Linear Dimensional Change** | -0.01%  
0.1% (ASTM D-1204) (ASTM Type II D-4434 Spec. Requirement) |
| **Tear Strength** | 20.5 lbf (91 N)  
10 lbf (45 N) (ASTM D-1004) (ASTM Type II D-4434 Spec. Requirement) |
| **Seam Strength** | Pass  
75% of original² (ASTM D-751) (ASTM Type II D-4434 Spec. Requirement) |

² Failure occurs through membrane rupture not seam failure.
### Low Temperature Bend

Pass
Pass -40°F (-40°C)  
(ASTM D-2136)  
(ASTM Type II D-4434 Spec. Requirement)

### Retention of Properties after Heat Ageing

- Tensile Strength, % of original: Pass  
- Elongation, % of original: Pass  
- Tensile Strength, % of original: 90  
- Elongation, % of original: 90  
(ASTM D-3045)  
(ASTM D-751)  
(ASTM Type II D-4434 Spec. Requirement)

### UV Exposure

<table>
<thead>
<tr>
<th>Exposure Time</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>10,000 hours</td>
<td>Pass</td>
</tr>
<tr>
<td>5,000 hours</td>
<td>None</td>
</tr>
</tbody>
</table>

(ASTM G-154)  
(ASTM Type II D-4434 Spec. Requirement)

### Weight Change after Immersion in Water

<table>
<thead>
<tr>
<th>Change (%)</th>
<th>± 3.0%</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.8%</td>
<td></td>
</tr>
</tbody>
</table>

(ASTM D-570)  
(ASTM Type II D-4434 Spec. Requirement)

### Solar Reflectance

<table>
<thead>
<tr>
<th>EnergySmart Colors</th>
<th>Initial Solar Reflectance</th>
<th>3-Year Solar Reflectance</th>
</tr>
</thead>
<tbody>
<tr>
<td>EnergySmart White</td>
<td>0.85</td>
<td>0.74</td>
</tr>
<tr>
<td>EnergySmart Tan</td>
<td>0.73</td>
<td>0.65</td>
</tr>
<tr>
<td>EnergySmart Reflective Gray</td>
<td>0.73</td>
<td>0.66</td>
</tr>
<tr>
<td>EnergySmart Patina Green</td>
<td>0.55</td>
<td>0.46</td>
</tr>
</tbody>
</table>

1 Solar Reflectance testing according to ASTM C1549.
2 Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Low and Steep Slope applications.
3 Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Steep Slope applications.

### Thermal Emittance

<table>
<thead>
<tr>
<th>EnergySmart Colors</th>
<th>Initial Thermal Emittance</th>
<th>3-Year Thermal Emittance</th>
</tr>
</thead>
<tbody>
<tr>
<td>EnergySmart White</td>
<td>0.86</td>
<td>0.84</td>
</tr>
<tr>
<td>EnergySmart Tan</td>
<td>0.85</td>
<td>0.86</td>
</tr>
<tr>
<td>EnergySmart Reflective Gray</td>
<td>0.89</td>
<td>0.88</td>
</tr>
<tr>
<td>EnergySmart Patina Green</td>
<td>0.86</td>
<td>0.85</td>
</tr>
</tbody>
</table>

1 Thermal Emittance testing according to ASTM C1371, Slide Method.
2 Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Low and Steep Slope applications.
3 Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Steep Slope applications.
Solar Reflectance Index

<table>
<thead>
<tr>
<th>EnergySmart Colors</th>
<th>Initial Solar Reflectance Index</th>
<th>3-Year Solar Reflectance Index</th>
</tr>
</thead>
<tbody>
<tr>
<td>EnergySmart White²</td>
<td>107</td>
<td>90</td>
</tr>
<tr>
<td>EnergySmart Tan²</td>
<td>89</td>
<td>78</td>
</tr>
<tr>
<td>EnergySmart Reflective Gray²</td>
<td>90</td>
<td>80</td>
</tr>
<tr>
<td>EnergySmart Patina Green³</td>
<td>64</td>
<td>51</td>
</tr>
</tbody>
</table>

¹ Solar Reflectance Index calculated according to ASTM E1980.
² Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Low and Steep Slope applications.
³ Meets ENERGY STAR®, LEED, Green Globes, and California’s Title 24 criteria for Steep Slope applications.

APPLICATION INSTRUCTIONS

APPLICATION

Sarnafil G 410 is installed after proper preparation of the approved substrate. The membrane is unrolled into Sarnacol® adhesive in accordance with Sika’s technical requirements and then pressed into place with a minimum 100 lb (45 kg) steel roller. Sarnafil G 410 seams are heat-welded together by trained operators using hot-air welding equipment. Different Sarnacol adhesives require different application methods. Please consult Sika’s Specifications or Applicator Handbook for detailed installation procedures.

MAINTENANCE

Standard maintenance of Sarnafil systems should include regular inspections of flashings, drains, and termination sealants at least twice a year and after each storm.

AVAILABILITY/WARRANTY

AVAILABILITY

From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

WARRANTY

Upon successful completion of the installed roof by the Sika Authorized Applicator, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.
LEGAL DISCLAIMER

• KEEP CONTAINER TIGHTLY CLOSED
• KEEP OUT OF REACH OF CHILDREN
• NOT FOR INTERNAL CONSUMPTION
• FOR INDUSTRIAL USE ONLY
• FOR PROFESSIONAL USE ONLY

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