Lockstop Primer Adhesive

**Description**
Sika® Lockstop Primer Adhesive is used for adhering Sika Lockstop strip-applied waterstop to concrete.

**Where to Use**
Sika® Lockstop Primer is used in conjunction with Sika® Lockstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.

**Typical Data**
- **Coverage**: 800-900 lineal feet per gallon
- **Packaging**: 1 gallon pails
- **Cure Mechanism**: Allow the primer to dry for a minimum of 2 hours until it is tack-free.
- **Limitations**: Only for use in non-moving concrete construction joints.
- **Shelf Life**: 12 months when stored in the unopened, original packaging in warehouse conditions. After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.

**Physical Properties**
- **Color**: Dark brown to black (ASTM D1729)
- **Odor**: Aromatic solvent order when wet, none when dry
- **% Solids**: 63 +/- 1 % by weight (ASTM C771)
- **VOC Content**: 325.4 g/L less water and exempt solvent (EPA Method 24)
- **Specific Gravity**: 0.89+/-.05 g/cm³ (ASTM D297)
- **Weight per Gallon**: 7.4 +/- .5 lbs/gallon
- **Viscosity**: 2000-4000 cps (ASTM D2196)

*Results may differ based upon statistical variations depending upon equipment, temperature, application methods, test methods, and actual site conditions.

**How to Use**
- **Surface Prep**: When applying to concrete, all surfaces shall be fully cured and dry. Prepare the application area by removing all loose particles and dirt.

**Application**
- Apply by brushing a strip of Lockstop Primer Adhesive slightly wider than the Lockstop waterstop profile. A 2” wide strip is typically sufficient.
- Lockstop Primer Adhesive and Lockstop waterstop should be applied the same day.

**Storage**
After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.

**Product Conditioning**
Temperature not to exceed 90°F.

**Cure Mechanism**
Allow the primer to dry for a minimum of 2 hours until it is tack-free.

**KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY • FOR PROFESSIONAL USE ONLY**

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Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical proper...