



SIKAFLEX® -715

SEMI SELF-LEVELING ROOF
MEMBRANE SEALER

BUILDING TRUST



SIKAFLEX®-715 IS A ROOF SEALER THAT ACTUALLY CURES!

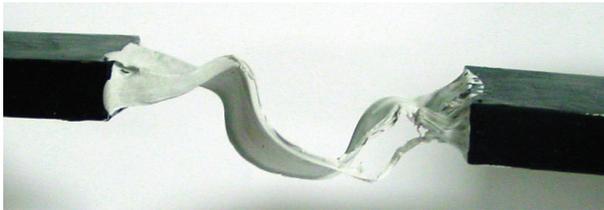
SIKA HAS DEDICATED CONSIDERABLE RESOURCES IN DEVELOPMENT OF A ROOF SEALANT FOR EPDM ROOF MEMBRANE.

The result is Sikaflex®-715, which is a chemical curing roof sealant that is suitable for a wide range of RV roofing components and open joints. Sikaflex®-715 has low VOC content, meaning it doesn't shrink and retains UV resistance over time.

Key Benefits of Sikaflex®-715

CROSS-LINKING DURABILITY

Born in the Sikaflex® tradition, Sikaflex®-715 is moisture cured, flexible, elastic, and durable. Traditional roof sealants are non-curing, drying, elastomer products. In essence these products never cure; rather they are more like putty. Sikaflex®-715 cures and this imparts a highly elastic internal strength to the product. **Sikaflex®-715 provides a long lasting durable sealant!**



Traditional sealant has stringy, putty like substance and easily pulls apart and breaks.



Sikaflex®-715 is a "cured" product and demonstrates good flexibility and retains its shape.

CRACK RESISTANT

Imagine a roof sealant that won't crack and the peace of mind that your RVs won't leak. Traditional roof sealants have large shrinkage characteristics, quickly dry and crack when exposed to the environment. Cracking roof sealant which causes leaks has been a persistent problem in the RV Industry.

Sikaflex®-715 is UV stable and stands up to the harshest environmental conditions. From extreme cold, to hot and humid, the product remains stable and the RV roof is sealed.

When a sealant cracks it creates a path for water to enter the RV. Left undetected, it spells disaster for the owner and



costly repairs for the manufacturer if under warranty. Mold growth as a result can cause extensive damage to the RV and personal property. **Sikaflex®-715 provides peace of mind!**

Traditional industry roof sealant showing common problematic cracking.

SEMI SELF-LEVELING

The typical RV has a variety of roof penetrations around screws, skylights, vents and antennas. These items have a wide range of profiles that must be sealed completely to prevent water intrusion. With Sikaflex®-715 the sealant is semi self-leveling which means the product stays where it has been dispensed, while flowing just enough to conform to that profile. The viscosity of the product covers fasteners, such as screws, not allowing the fasteners head to be exposed. Sikaflex®-715 conforms to trim profiles, bridges gaps and fills low spots. **Sikaflex®-715 provides proven performance!**



Sikaflex®-715 Exhibits excellent semi self-leveling and flow characteristics.

LOW SHRINKAGE AND LOW VOCs

Traditional roof sealants are solvent-laden, which translates into high VOCs. A typical roof sealant with a VOC of greater than 25% leads to evaporation into the atmosphere resulting in shrinkage of the sealant, allowing for water penetration. Sikaflex®-715 has a VOC content of less than 0.5% which means virtually none of the Sikaflex®-715 is evaporating and almost no VOCs are being released into the atmosphere. Low solvent content means low shrinkage. **Sikaflex®-715 is environmentally friendly!**

SIKA® – THE FIRST CHOICE IN RV BONDING AND SEALING APPLICATIONS

THE RIGHT PRODUCT FOR THE JOB... that's Sika's approach to bonding and sealing. Instead of a "one-sealant fits all" approach, Sika® provides a systematic approach to determining the best bonding and sealing solutions. Sika® manufactures a variety of specialty adhesives & high strength elastic bonding adhesives to actually replace mechanical fastening systems, as well as sealants for general sealing applications. Sika® will work with you from designing proper adhesive and sealant joints through product selection to the working instructions, ensuring the products are correctly installed in the manufacturing process.

Globally, Sika's reliability has been proven through a broad range of bonding applications and millions of successful windshield replacements in the aftermarket. In North America, Sika's experience at Automotive, Truck, RV, and Marine OEM's and in Aftermarket Glass Replacement spans over thirty years.

Transportation OEM bonding applications include sidewalls, roofs, modular windows, windshields, skylights, side windows, and moon roofs. These applications are found at most of the major OEMs in each transportation market segments. Manual, bulk and robotic dispensing processes are all options Sika® uses to best fit each application.

Sika® has pioneered RV applications such as sidewall bonding, direct glazing, and structural bonding for most of the major RV Manufacturers.



PRODUCT ORDERING INFORMATION

| Item # | Packaging Description | Quantity per case | Color |
|--------|-----------------------|-------------------|-------|
| 187690 | 300 ml cartridges | 24 | White |
| 649123 | 300 ml cartridges | 24 | Black |
| 649124 | 50 gallon drum | 1 | Black |



GLOBAL BUT LOCAL PARTNERSHIP



Sika is a globally active company supplying the specialty chemicals markets. It is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting load-bearing structures in construction (buildings and infrastructure construction) and in industry (vehicle, building components, equipment production, solar and wind power).

Sika's product lines feature high-quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring and membranes. Subsidiaries in more than 101 countries worldwide and approximately 20,000 employees link customers directly to Sika.

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SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.** Sale of Sika products are subject Sika's Terms and Conditions of Sale available at <http://usa.sika.com/> or by calling 201-933-8800.

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