**Product Data Sheet** Edition 8.31.2012 Sikaflex 110

## Sikaflex<sup>®</sup> 110

Liquid Seam Sealant

Description	Sikaflex 110 Liquid Seam Sealant is a non-shrinking, 100% solids, solvent free polyether based, moisture curing, elastomeric sealant. It forms a weather-tight seal when applied over sheathing board joints. Its distinctive blue color allows easy visual verification that all seams and gaps have been effectively sealed.
Where to Use	For use on exterior gypsum board sheathing, extruded polystyrene, EPS, concrete and plywood construction materials and it is installed prior to applying an air barrier coating.
Advantages	<ul> <li>Sealant can be left exppsed for up to 6 months.</li> <li>The placement of Sikflex 100 Liquid Seam Sealant to seal joints between construction materials is in compliance with the International Energy Conservation Code (IECC) mandatory requirements Section 502.5, 502.4, and 502.4.3 to seal the building envelope for Air Leakage and Moisture Control.</li> </ul>
Coverage	One quart tube covers 80 to 100 lineal feet.
Cure Mechanism	Skin Over Time 25 minutes. @ 72°F (22°C) and 40% RH
	Set time (60mil film) 1 hour. @ 72°F (22°C) and 40% RH
Packaging	Quart tubes (28 oz), 12 tubes to carton, Carton: 27 lbs
How to Use	
Surface Preparation	All surfaces to be sealed must be clean and dry.
1	<b>Typical Data (Material and curing conditions @ 74°F (22°C) and 40% R.H.)</b> RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND

CURING CONDITIONS.

Storage: Shelf Life:	Store above 60°F (15°C) p 1 year	prior to use, apply above 40°F (5°C).		
Standard Specification for Elastomeric Joint Sealants ASTM C 920 Classification:				
	Type S, Grade NS, Class			
Appearance:	Lightly textured, distinctive blue color			
Density Specific gravity:	1.1 or (8.0lbs./gal)			
Durometer:	27 Shore A			
Odor:	Mild mint ester			
VOC:	15.7 g/l			
Solids:	100%			
Exposure:	6 months			
Packaging:	Quart tubes, 12 tubes/car	ton		
Hardness:	27 Shore A ASTM D2240			
Tensile Strength:	160 psi ASTM D412/C11	35		
Tensile @ 50% Elongation:	75 psi ASTM C1184			
Tensile @ 100% Elongation:	115 psi ASTM C1184			
Elongation:	200% ASTM D412/C1135			
Tear Strength:	3.4 lbs. (type T)	ASTM D624		
Shear Strength:	140 psi	ASTM C961		
Peel Strength 1:	3.75 pli	ASTM C794		
Peel Strength 2:	4.5 pli	ASTM C794		
Joint Movement Capability:	+/-12.5%	ASTM C719		





	Limitations
	Caution
	First Aid
, ti o	First Alu
<b>J</b>	Handling and Storage
Sti	Cleanup

Application	Sikaflex 110 Liquid Seam Sealant is very fast setting and develops most of its properties within forty-five minutes after application. The compound is applied in a 1/4 inch bead. It is then tooled to 3/4 inch by 1/16 inch cap seal that becomes tack free in twenty minutes. It cures to a firm rubber like seal in one hour. For best finish surface profile do not allow un-tooled beads to stand for more than ten minutes. Wait 12 hours before coating. Always do a mock-up and test for compatibility.
Limitations	<ul> <li>Surfaces must be clean and dry to the touch.</li> <li>Apply at temperatures between 40°F and 120°F.</li> <li>Contact between Sikaflex 110 Liquid Seam Sealant with Sarnafil Roofing Systems is strictly prohibited.</li> <li>Test sealant for acceptable adhesion prior to applications over an existing air barrier coating.</li> <li>Limit exposure to no greater than 6 months.</li> </ul>
Caution	<b>WARNING: IRRITANT, SENSITIZER.</b> Contains N-(3-(trimethoxysilyl)propyl) eth- ylenediamine (CAS: 1760-24-3). Cause eye irritation. May cause respiratory tract irritation. May cause skin sensitization after prolonged contact. May cause gastroin- testinal disturbances. Deliberate misuse by inhalation of vapors may be harmful or fatal.
First Aid	<b>Eyes</b> – Hold eyelids apart and flush thoroughly with water for 15 minutes. <b>Skin</b> – Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. <b>Inhalation</b> – Remove to fresh air. <b>Ingestion</b> – Do not induce vomiting. Dilute with water. Contact physician. <b>In all cases contact a physician immediately if symptoms persist.</b>
Handling and Storage	Avoid direct contact. Wear personal protective equipment (chemical resistant goggles/gloves/clothing) to prevent direct contact with skin and eyes. Use only in well ventilated areas. Open doors and windows during use. Use a properly fitted NIOSH respirator if ventilation is poor. Wash thoroughly with soap and water after use. Remove contaminated clothing and launder before reuse.
Cleanup	Use personal protective equipment (chemical resistant gloves/goggles/clothing). Without direct contact, sweep up spilled or excess product and place in suitable sealed container. Dispose of excess product and container in accordance with ap- plicable local, state, and federal regulations.

KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY All information provided by Sika Corporation ("Sika") concerning Sika products, including but not limited to, any recommendations and advice relating to the application and use of Sika products, is given in good faith based on Sika's current experience and knowledge of its products when properly stored, handled and applied under normal conditions in accordance with Sika's instructions. In practice, the differences in materials, substrates, storage and handling conditions, and use of sika products, instructions and other factors outside of Sika's control are such that Sika assumes no liability for the provision of such information, advice, recommendations or instructions related to its products, nor shall any legal relationship be created by or arise from the provision of such information, advice, recommendations or instructions related to its products. The user of the Sika product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with the full application of the product(s). Sika reserves the right to change the properties of its products without notice. All sales of Sika product(s) are subject to its current terms and conditions of sale which are available at www.sikausa.com or by calling 800-933-7452. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's most current Technical

Data Sheet, product label and Material Safety Data Sheet which are available online at <u>www.sikausa.com</u> or by calling Sika's Technical Service Department at 800-933-7452. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Technical Data Sheet, product label and Material Safety Data Sheet prior to product use. LIMITED WARRANTY: Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Technical Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. NOOTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKASHALLNOT BELIABLE UNDERANYLEGAL THEORYFOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKASHALLNOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Visit our website at www.sikausa.com

Sika Corporation 201 Polito Avenue Lyndhurst, NJ 07071 Phone: 800-933-7452 Fax: 201-933-6225

Regional Information and Sales Centers. For the location of your nearest Sika sales office, contact your regional center. Sika Canada Inc. 601 Delmar Avenue Pointe Claire Quebec H9R 4A9 Phone: 514-697-2610 Fax: 514-694-2792

Sika Mexicana S.A. de C.V. Carretera Libre Celaya Km. 8.5 Fracc. Industrial Balvanera Corregidora, Queretaro C.P. 76920 Phone: 52 442 2385800 Fax: 52 442 2250537



1-800-933-SIKA NATIONWIDE

