



**SECTION 1. IDENTIFICATION**

Product name : Sikaflex®-2c NS EZ Mix+ Part B

Company name : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 4

Acute toxicity (Inhalation) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A


Respiratory sensitization : Category 1

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 2

Specific target organ system-ic toxicity - repeated exposure (Inhalation) : Category 2

**GHS label elements**

Hazard pictograms : 



Signal Word	:	Danger
Hazard Statements	:	<p>H227 Combustible liquid.  H315 Causes skin irritation.  H317 May cause an allergic skin reaction.  H319 Causes serious eye irritation.  H332 Harmful if inhaled.  H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  H351 Suspected of causing cancer if inhaled.  H373 May cause damage to organs through prolonged or repeated exposure if inhaled.</p>
Precautionary Statements	:	<p><b>Prevention:</b></p> <p>P201 Obtain special instructions before use.  P202 Do not handle until all safety precautions have been read and understood.  P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.  P264 Wash skin thoroughly after handling.  P271 Use only outdoors or in a well-ventilated area.  P272 Contaminated work clothing must not be allowed out of the workplace.  P280 Wear protective gloves/ eye protection/ face protection.  P281 Use personal protective equipment as required.  P285 In case of inadequate ventilation wear respiratory protection.</p> <p><b>Response:</b></p> <p>P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  P308 + P313 IF exposed or concerned: Get medical advice/ attention.  P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  P337 + P313 If eye irritation persists: Get medical advice/ attention.  P362 Take off contaminated clothing and wash before reuse.  P370 + P378 In case of fire: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment for extinction.</p> <p><b>Storage:</b></p> <p>P403 + P235 Store in a well-ventilated place. Keep cool.  P405 Store locked up.</p> <p><b>Disposal:</b></p> <p>P501 Dispose of contents/ container to an approved waste disposal plant.</p>

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	$\geq 5 - < 10$
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	Acute Tox. 1; H330 Skin Corr. 1C; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335	$\geq 1 - < 5$
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	$\geq 1 - < 5$
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 Carc. 2; H351 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	$\geq 1 - < 5$

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.



- Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
Asthmatic appearance  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Headache  
Dermatitis  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Suspected of causing cancer if inhaled.  
May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : Water
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.



**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
  
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
  
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
  
- Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products.
  
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.
  
- Materials to avoid : Explosives  
Oxidizing agents  
Poisonous gases  
Poisonous liquids
  
- Further information on storage stability : No decomposition if stored and applied as directed.



**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		STEL	150 ppm 655 mg/m3	OSHA P0
		TWA	100 ppm 435 mg/m3	OSHA P0
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.005 ppm	OSHA P0
		STEL	0.02 ppm	OSHA P0
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		C	0.02 ppm 0.2 mg/m3	OSHA Z-1
		C	0.02 ppm 0.2 mg/m3	OSHA P0
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm 435 mg/m3	OSHA P0
		STEL	125 ppm 545 mg/m3	OSHA P0

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.



Hand protection Remarks	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

---

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Color	:	transparent
Odor	:	aromatic
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 159.4 °F / 70.8 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available



Vapor pressure	:	7.9993 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.02 g/cm <sup>3</sup> (74.7 °F / 23.7 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	51 g/l A+B Combined

---

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	No data available

---

**SECTION 11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**  
Harmful if inhaled.

**Components:**

**xylene:**



**Sikaflex®-2c NS EZ Mix+ Part B**



Revision Date 03/22/2019

Print Date 03/22/2019

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg  
 Acute dermal toxicity : LD50 Dermal (Rabbit): 1,700 mg/kg

**3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:**

Acute oral toxicity : LD50 Oral (Rat): 4,814 mg/kg  
 Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

**4,4'-methylenediphenyl diisocyanate:**

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l  
 Test atmosphere: dust/mist  
 Method: Expert judgment

**ethylbenzene:**

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg  
 Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Suspected of causing cancer if inhaled.

**IARC** Group 2B: Possibly carcinogenic to humans  
 ethylbenzene 100-41-4

**OSHA** Not applicable

**NTP** Not applicable

**Reproductive toxicity**

Not classified based on available information.



**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.  
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

---

**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Components:**

**xylene:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3.3 mg/l  
Exposure time: 96 h

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

---

**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

---

**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**



**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Domestic regulation**

**49 CFR**

Not regulated as a dangerous good

**SECTION 15. REGULATORY INFORMATION**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
 Acute toxicity (any route of exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Respiratory or skin sensitization  
 Carcinogenicity  
 Specific target organ toxicity (single or repeated exposure)

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	>= 5 - < 10 %
3-isocyanatome-thyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	>= 1 - < 5 %
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 1 - < 5 %

**Clean Air Act**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

xylene	1330-20-7	>= 5 - < 10 %
--------	-----------	---------------



## Sikaflex®-2c NS EZ Mix+ Part B

Revision Date 03/22/2019

Print Date 03/22/2019

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 1 - < 5 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

### California Prop 65



**WARNING:** Cancer and Reproductive Harm -  
www.P65Warnings.ca.gov

## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-1 / C	:	Ceiling

### Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 03/22/2019

100000025986

US / Z8