PRODUCT DATA SHEET

LaHabra® Paint Grade Stucco Texture Finish

16/20 aggregate, textured, durable, paint grade stucco finish

DESCRIPTION

LaHabra® Paint Grade Stucco Texture Finish provides a durable and lasting, exterior stucco finish over Fastwall Stucco Base or a portland cement "brown coat". This product comes in the standard 16/20 aggregate texture.

USES

- Exterior stucco finish coat for portland cement plaster

CHARACTERISTICS / ADVANTAGES

- Paint grade- paintable with cement coatings once finish dries
- Durable, lasting
- Vapor permeable

PRODUCT INFORMATION

Composition	Portland cement and hydrated lime, aggregates
Packaging	**Size**: 90 lb. bag; **Item Number**: 842197
Color	Natural Gray
Shelf life	15 months from date of production if stored properly in original, unopened and undamaged sealed packaging.
Storage conditions	Store dry, off ground and protect from rain and moisture.

APPLICATION INFORMATION

Mixing ratio	2 gallons of cool, clean potable water per 90 lb. bag
Coverage	Approximate coverage per 90lb. bag: ▪ Float finish: 135 - 180ft² ▪ Light Spanish Texture: 90 - 135ft² Coverage will vary depending on substrate, thickness and texture of the application.
Ambient air temperature	40°F or higher during application, but not exceeding 120°F
Substrate temperature	40°F or higher during application, but not exceeding 120°F
Drying time	Typically, within the same day as application
Setting time	Typically, within the same day as application

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.
- Ambient and surface temperature must be 40°F (4°C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.
- Ambient and surface temperatures must not exceed 120°F (49°C) during and 24 hours after application.
- Avoid application in direct sunlight in hot weather.
- Before applying product, a sample should be applied and allowed to cure for texture approval and coated with the specified color for approval.

- Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SURFACE PREPARATION

The surface of the plaster “brown coat” base partially determines the texture and final result of the finish. Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.

First, rod, darby or trowel the base to produce the specified level. Next, hard float the brown coat to eliminate “slick spots” and open the surface to enable a good mechanical bond for the finish coat. For application over any surface other than a portland cement brown coat, contact Technical Support for proper preparation.

MIXING

Read the entire label before using this product.

Using a mechanical plaster mixer, mix one 90 lb. bag of LaHabra® Paint Grade Stucco Texture Finish with approximately two gallons of cool, clean potable water until it is smooth and free of lumps.

Thin the mixture with water and then add the remaining bags of stucco finish (adjusting water as necessary). Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to temper the material. Doing this allows the material to start its initial set. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall. (Please see Application.)

For additional batches of the same material, thin the remaining mixture with water, then repeat the mixing process.

APPLICATION

Hand application over a portland cement brown coat:
Prior to application of stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface water to dissipate prior to the application of the stucco finish.

Standard (16/20) Sand Float finish:
Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.

Standard (16/20) Skip Trowel textured finish:
Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first application-back ground to set, although prior to drying out. Apply a small amount of the same material over the floated back ground using the skip trowel method to the desired finish level then lightly

trowel over the entire area, “knocking it down” or lightly flattening it out, using random strokes of the trowel.

Note: LaHabra® Paint Grade Stucco Texture Finish is not designed for use as a smooth trowel finish.

CURING TREATMENT

- During periods of hot or dry weather conditions, a light spray (mist) of clean water is recommended over the stucco finish. LaHabra® Paint Grade Stucco Texture Finish will normally dry and set the same day.
- Allow the finish to dry cure 7-10 days and check to ensure pH levels have fallen to 9 or less prior painting.
- If painting stucco, follow paint manufactures instructions for required curing time for the stucco prior to painting.

LEGAL NOTES

- **KEEP CONTAINER TIGHTLY CLOSED**
- **KEEP OUT OF REACH OF CHILDREN**
- **NOT FOR INTERNAL CONSUMPTION**

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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