

PRODUCT DATA SHEET

Sarnacol® OM Feltback Membrane Adhesive

Two-component foamable polyurethane adhesive

PRODUCT DESCRIPTION

Sarnacol® OM Feltback Membrane Adhesive is a two-component foamable polyurethane adhesive that is applied in one step and sets up in minutes.

USES

Used to bond Sarnafil® and Sikaplan® feltback membranes to approved substrates.

AREAS OF APPLICATION

Approved Substrates

- Structural Concrete
- Mineral Surface Modified Bitumen
- Aged Smooth Asphalt
- Approved Sika Vapor Retarders
- Approved Sika Ply Sheets

Approved Insulations and Roof Boards

- Polyisocyanurate Insulations
- High Density Polyisocyanurate Roof Boards

CHARACTERISTICS / ADVANTAGES

- Low VOC
- Rapid application with appropriate dispensing tools
- Chemical cure for fast set up and dry in times

APPROVALS / STANDARDS

- FM Global
- Underwriters Laboratories
- ICC Code Compliant – ESR 1157
- Miami-Dade County
- Florida Building Code

PRODUCT INFORMATION

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| Chemical Base | Liquid |
| Packaging | <ul style="list-style-type: none">▪ 1.5 L (0.4 gal) dual cartridge, 4 dual cartridges per case; 19 lbs (8.6 kg) per case, 40 cases per pallet▪ 10 gal (37.8 L) box set: 5 gal (18.9 L) 53 lb (24 kg) of Part A and 5 gal (18.9 L) 45 lb (20.4 kg) of Part B, 16 box sets per pallet |
| Shelf Life | 18 months if stored properly in original unopened, sealed and undamaged packaging. |
| Storage Conditions | Store in a cool, dry location at temperatures between 55°F (12.8°C) and 85°F (29.4°C). Protect from freezing at all times. Keep containers closed. Contamination by moisture or basic compounds can cause dangerous pressure build-up in a closed container. |
| Volatile organic compound (VOC) content | 32 g/L (Part A + B Combined) |

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

AVAILABILITY/WARRANTY

AVAILABILITY

From Sika Corporation – Roofing Authorized Applications for use within Sarnafil or Sikaplan systems.

WARRANTY

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

LIMITATIONS

Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and/or vapors into the building/structure during product application and cure.

- Do not apply in wet weather or to a wet surface.
- Condition product to at least 72°F (22.2°C) before application.
- The minimum ambient and surface temperatures should be 40°F (4.4°C) and rising.
- Unused adhesive can be applied at a later date by simply replacing the mixing tip.
- Do not allow the adhesive to skin over.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding

transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

All surfaces must be clean, dry, and free of dirt, grease, oil, or other contaminants or particulates. All concrete surfaces must be cured prior to applying Sarnacol® OM Feltback Membrane Adhesive.

APPLICATION

SpotShot Applicator:

Remove the plastic plugs from the cartridge mixing head. Attach a mixing tip to the threaded mixing head. Place the cartridge into the applicator. When starting a new cartridge, dispense some adhesive into a bucket or other suitable receptacle to achieve a proper mix. Apply the adhesive directly to the substrate, using a ribbon pattern. Space the 3/4– 1" (19 – 25 mm) wide beads at a maximum of 12" (30 cm) o.c. to achieve proper coverage rate. Actual ribbon spacing will depend on the wind uplift rating required. Allow the adhesive to turn to a caramel color (normally 3 – 5 minutes) before placing the feltback membrane into the adhesive. The adhesive is designed to provide approximately 4 – 8 minutes of open time during a typical summer day. The membrane must be positioned and rolled into place quickly. A minimum 75 lb (34 kg) steel roller must be used to roll the membrane.

PaceCart2 Installation:

Install Part A and Part B components following

instructions on the packaging. Always insure that the Part A and Part B containers are always hooked to the same dispensing holders or hoses (i.e. do not reverse the dispenser holders and hoses between Part A and Part B). All valves on the dispensing unit must be completely opened so a 1:1 ratio is achieved when moving the adhesive through the disposable mix tip and onto the substrate in a semi-liquid state. When starting a new box set, dispense some adhesive into a bucket or other suitable receptacle to achieve a proper mix. Apply the adhesive directly to the substrate, using a ribbon pattern. Space the 3/4 – 1" (19 – 25 mm) wide beads at a maximum of 12" (30 cm) o.c. to achieve proper coverage rate. Actual ribbon spacing will depend on the wind uplift rating required. Allow the adhesive to turn to a caramel color (normally 3 - 5 minutes) before placing the feltback membrane into the adhesive. The adhesive is designed to provide approximately 4 – 8 minutes of open time during a typical summer day. The membrane must be positioned and rolled into place quickly. A minimum 75 lb (34 kg) steel roller must be used to roll the membrane.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and

to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



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