

**SECTION 1. IDENTIFICATION**

Product name : SikaFast®-3081 N (cartridge) Part B
Company name : Sika Corporation
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USA
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INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 4
Organic peroxides : Type E
Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1
Reproductive toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H242 Heating may cause a fire.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.



H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements :

Prevention:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
- P234 Keep only in original container.
- P240 Ground/bond container and receiving equipment.
- P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
- P264 Wash skin thoroughly after handling.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/ attention.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
- P337 + P313 If eye irritation persists: Get medical advice/ attention.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

- P403 Store in a well-ventilated place.
- P405 Store locked up.
- P410 Protect from sunlight.
- P411 Store at temperatures not exceeding 22 °C/ 72 °F.
- P420 Store away from other materials.

Disposal:

- P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration \geq 1%.

Other hazards

None known.



SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS
Mixtures**Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
dibenzoyl peroxide	94-36-0	Org. Perox. B; H241 Eye Irrit. 2B; H320 Skin Sens. 1; H317	>= 20 - < 30
tris(methylphenyl) phosphate	1330-78-5	Repr. 2; H361fd	>= 20 - < 30
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 20 - < 30

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: irritant effects sensitizing effects Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of damaging fertility or the unborn child.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam



	Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: Water High volume water jet
Specific hazards during fire fighting	: Do not use a solid water stream as it may scatter and spread fire.
Further information	: Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Advice on safe handling	: Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Open drum carefully as content may be under pressure. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	: Store in original container. Store in cool place.



Materials to avoid : Keep in a well-ventilated place.
 : Observe label precautions.
 : Store in accordance with local regulations.
 : Explosives
 : Oxidizing agents
 : Poisonous gases
 : Poisonous liquids
 : Corrosive Liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
dibenzoyl peroxide	94-36-0	TWA	5 mg/m ³	ACGIH
		TWA	5 mg/m ³	OSHA Z-1
		TWA	5 mg/m ³	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
 The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
 The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
 Wash hands before breaks and immediately after handling



the product.
 Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
 Remove contaminated clothing and protective equipment before entering eating areas.
 Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	off-white
Odor	:	odorless
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	185 °F / 85 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.3 g/cm ³ (73 °F / 23 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Self-Accelerating decomposition temperature (SADT)	:	> 122 °F / > 50 °C
Viscosity		
Viscosity, dynamic	:	No data available



Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	18 g/l SikaFast®-3121 (A) + SikaFast®-3081 N (B) Combined.
		18 g/l SikaFast®-3131 (A) + SikaFast®-3081 N (B) Combined.
		18 g/l SikaFast®-3131 S (A) + SikaFast®-3081 N (B) Combined.
		14.6 g/l SikaFast®-3161 (A) + SikaFast®-3081 N (B) Combined.
		18 g/l SikaFast®-321 S (A) + SikaFast®-3081 N (B) Combined.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Decomposes on heating.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Acids and bases Reducing agents Heavy metals
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

dibenzoyl peroxide:

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 24.3 mg/l Exposure time: 4 h Test atmosphere: dust/mist

bisphenol-A-(epichlorhydrin) epoxy resin:

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
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Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

dibenzoyl peroxide:

bisphenol-A-(epichlorhydrin) epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
Exposure time: 48 h

**Persistence and degradability**

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 May be harmful to the environment if released in large quantities.
 Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No. : UN 3269
 Proper shipping name : Polyester resin kit
 (dibenzoyl peroxide, tris(methylphenyl) phosphate)
 Class : 3
 Packing group : II
 Labels : Flammable Liquids
 Packing instruction (cargo aircraft) : 370
 Packing instruction (passenger aircraft) : 370

IMDG-Code

UN number : UN 3269
 Proper shipping name : POLYESTER RESIN KIT
 (dibenzoyl peroxide, tris(methylphenyl) phosphate)
 Class : 3



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Packing group : II
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : yes

Domestic regulation

49 CFR

UN/ID/NA number : UN 3269
 Proper shipping name : Polyester resin kit
 Class : 3
 Packing group : Not assigned by regulation
 Labels : FLAMMABLE LIQUID
 ERG Code : 128
 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Organic peroxides
 Respiratory or skin sensitization
 Reproductive toxicity
 Skin corrosion or irritation
 Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

dibenzoyl peroxide 94-36-0 >= 20 - < 30 %

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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65



WARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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