SARNAFASTENER #15 XP IS A THREADED DRILL POINT FASTENER

PRODUCT DESCRIPTION
Sarnafastener #15 XP is a threaded drill point fastener used within Sarnafil® roof systems to attach Sarnafil® S 327 Membrane, Sikaplan Fastened Membrane or Sarnatherm® insulation, Sarnatherm® roof boards, gypsum roof boards, or other Sika approved boards into steel decking (18 – 24 gauge), wood plank (min. 1–1/2”), or wood sheathing (> 15/32”).

USES
Used in conjunction with Sarnadiscs, Sarnarail, Sarnabars, or Sarnaplates for attachment direct to the roof deck.

Areas of Application
• New Roof Applications
• Reroof Applications
• Recover Applications

CHARACTERISTICS / ADVANTAGES
• Oversized heavy shank and thread diameters.
• Deep buttress threads for high pullout resistance.
• Miniature drill point penetrates decks quickly and contributes to exceptional resistance to back out.

APPROVALS / STANDARDS
• Factory Mutual 4470
• ICC Code Compliance – ESR 1157
• Miami-Dade County
**PRODUCT INFORMATION**

**Chemical Base**
Made from carbon steel, treated with a corrosion-resistant coating to meet the criteria for corrosion resistance.

**Packaging**

<table>
<thead>
<tr>
<th>Length</th>
<th>Thread</th>
<th>Packaging</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1–1/4'' (32 mm)</td>
<td>Full</td>
<td>1000 / Pail</td>
<td>12 lb (5.4 kg)</td>
</tr>
<tr>
<td>2'' (51 mm)</td>
<td>Full</td>
<td>1000 / Pail</td>
<td>20 lb (9.1 kg)</td>
</tr>
<tr>
<td>3'' (76 mm)</td>
<td>Full</td>
<td>1000 / Pail</td>
<td>29 lb (13.2 kg)</td>
</tr>
<tr>
<td>4'' (102 mm)</td>
<td>3'' (76 mm)</td>
<td>1000 / Pail</td>
<td>38 lb (17.2 kg)</td>
</tr>
<tr>
<td>5'' (127 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>24 lb (10.9 kg)</td>
</tr>
<tr>
<td>6'' (152 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>28 lb (12.7 kg)</td>
</tr>
<tr>
<td>7'' (178 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>34 lb (15.4 kg)</td>
</tr>
<tr>
<td>8'' (203 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>38 lb (17.2 kg)</td>
</tr>
<tr>
<td>9'' (229 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>42 lb (19.1 kg)</td>
</tr>
<tr>
<td>10'' (254 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>47 lb (21.3 kg)</td>
</tr>
<tr>
<td>12'' (305 mm)</td>
<td>4'' (102 mm)</td>
<td>500 / Pail</td>
<td>56 lb (25.4 kg)</td>
</tr>
<tr>
<td>14'' (356 mm)</td>
<td>4'' (102 mm)</td>
<td>250 / Box</td>
<td>32 lb (14.5 kg)</td>
</tr>
<tr>
<td>16'' (406 mm)</td>
<td>4'' (102 mm)</td>
<td>250 / Box</td>
<td>38 lb (17.2 kg)</td>
</tr>
<tr>
<td>18'' (457 mm)</td>
<td>4'' (102 mm)</td>
<td>250 / Box</td>
<td>41 lb (18.6 kg)</td>
</tr>
<tr>
<td>20'' (508 mm)</td>
<td>4'' (102 mm)</td>
<td>250 / Box</td>
<td>44 lb (20 kg)</td>
</tr>
</tbody>
</table>

#3 Phillips bit included in each bucket/carton

**Appearance / Color**
Blue

**Shelf Life**
N/A

**Storage Conditions**
N/A

**Dimensions**
- Thread Diameter: 0.265'' (6.7 mm)
- Shank Diameter: 0.202'' (5.1 mm)
- Head Diameter: 0.435'' (11 mm)
- Head Style: #3 Phillips

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**APPLICATION INSTRUCTIONS**

**APPLICATION**

*Pre-drill a 3/16'' (4.8 mm) pilot hole at least 1/2'' (13 mm) deeper than fastener embedment.*

The Sarnafastener #15 XP is fastened straight into the roof deck with a heavy-duty (4 amp minimum), variable speed (0 – 2500 rpm), reversible screwgun with a clutch release and a #3 Phillips drive bit.

Sarnafastener #15 XP must penetrate steel and wood plank roof decks by 1'' (25 mm) and the underside of wood sheathing roof decks by a 1/2'' (13 mm).

Care must be taken to not damage the roof deck. Choose the correct fastener length and do not overdrive or underdrive the fastener. Pullout tests are required prior to job start when used with existing wood sheathing roof decks for technical evaluation.

**MAINTENANCE**

Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.

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**AVAILABILITY/WARRANTY**

**Availability**
From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

**Warranty**
Upon successful completion of the installed roof by the Sika Authorized Applicator, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

**BASIS OF PRODUCT DATA**

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

**OTHER RESTRICTIONS**

See Legal Disclaimer.
ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

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