



SECTION 1. IDENTIFICATION

Product name : Sikafloor®-515 Part B

Company name : Sika Corporation
 201 Polito Avenue
 Lyndhurst, NJ 07071
 USA
 www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
 INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Skin sensitization : Category 1

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.
 H317 May cause an allergic skin reaction.



H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P314 Get medical advice/ attention if you feel unwell.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS
Mixtures**Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Aliphatic polyisocyanate	28182-81-2	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 70 - < 90
Alcohols, C12-18, ethoxylated, reaction products with 1,6-diisocyanatohexane and polyethylene-polypropylene glycol	72968-35-5	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 10 - < 20
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 5 - < 10
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	>= 1 - < 5
hexamethylene-di-isocyanate	822-06-0	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.



- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
Cough
Respiratory disorder
Allergic reactions
Headache
May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure if inhaled.

- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

- Unsuitable extinguishing media : Water
High volume water jet

- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.

- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform



respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.

Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters



Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		STEL	150 ppm 655 mg/m3	OSHA P0
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m3	OSHA Z-1
		TWA	100 ppm 435 mg/m3	OSHA P0
		STEL	125 ppm 545 mg/m3	OSHA P0
hexamethylene-di-isocyanate	822-06-0	TWA	0.005 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



Hygiene measures : Avoid contact with skin, eyes and clothing.
 Wash hands before breaks and immediately after handling the product.
 Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
 Remove contaminated clothing and protective equipment before entering eating areas.
 Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : clear, light yellow

Odor : aromatic

Odor Threshold : No data available

pH : Not applicable

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 74.3 °F / > 23.5 °C
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : 7.9993 hpa

Relative vapor density : No data available

Density : ca. 1.09 g/ml (74.7 °F / 23.7 °C)

Solubility(ies)

 Water solubility : insoluble

 Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Autoignition temperature : No data available



Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	83 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if inhaled.

Components:

Aliphatic polyisocyanate:

Acute oral toxicity	:	LD50 Oral (Rat): > 2,500 mg/kg
Acute inhalation toxicity	:	LC50: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgment
Acute dermal toxicity	:	LD50 Dermal (Rat): > 2,000 mg/kg

Alcohols, C12-18, ethoxylated, reaction products with 1,6-diisocyanatohexane and polyethylene-polypropylene glycol:

Acute oral toxicity	:	LD50 (Rat): > 2,000 mg/kg
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xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg
 Acute dermal toxicity : LD50 Dermal (Rabbit): 1,700 mg/kg

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg
 Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

hexamethylene-di-isocyanate:

Acute oral toxicity : LD50 Oral (Rat): 746 mg/kg
 Acute inhalation toxicity : LC50 (Rat): 0.124 mg/l
 Exposure time: 4 h
 Test atmosphere: vapor
 Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Product:

Result : Does not cause respiratory sensitization.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Group 2B: Possibly carcinogenic to humans
 ethylbenzene 100-41-4

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

**STOT-single exposure**

May cause respiratory irritation.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****xylene:**

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 2.2 mg/l
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia): 1.17 mg/l
Exposure time: 7 d

ethylbenzene:**Persistence and degradability**

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.



Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1263
 Proper shipping name : Paint related material
 Class : 3
 Packing group : III
 Labels : Flammable Liquids
 Packing instruction (cargo aircraft) : 366
 Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1263
 Proper shipping name : PAINT RELATED MATERIAL
 Class : 3
 Packing group : III
 Labels : 3
 EmS Code : F-E, S-E
 Marine pollutant : no

Domestic regulation

49 CFR

UN/ID/NA number : UN 1263
 Proper shipping name : Paint related material
 Class : 3
 Packing group : III
 Labels : FLAMMABLE LIQUID
 ERG Code : 128
 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Acute toxicity (any route of exposure)
 Respiratory or skin sensitization
 Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	>= 5 - < 10 %
ethylbenzene	100-41-4	>= 1 - < 5 %

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

xylene	1330-20-7	>= 5 - < 10 %
ethylbenzene	100-41-4	>= 1 - < 5 %

California Prop 65

WARNING: Cancer and Reproductive Harm -
www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION**Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants -
 1910.1000
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 OSHA P0 / TWA : 8-hour time weighted average
 OSHA P0 / STEL : Short-term exposure limit
 OSHA Z-1 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each



use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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