



# PRODUCT DATA SHEET

## Sikaflex<sup>®</sup>-2c NS EZ Mix

TWO-COMPONENT, NON-SAG, POLYURETHANE ELASTOMERIC SEALANT

### PRODUCT DESCRIPTION

Sikaflex<sup>®</sup>-2c NS EZ Mix is a 2-component, premium-grade, polyurethane-based, elastomeric sealant. It is principally a chemical cure in a non-sag consistency. Meets ASTM C 920, Type M, Grade NS, Class 25, use T, NT, M, G, A, O, I and Federal specification TT-S-00230 C Type II, Class A. Meets Canada Standard CAN/CGSB 19.24 - M90.

### USES

- Intended for use in all properly designed working joints with a minimum depth of ¼ inch.
- Ideal for vertical and horizontal applications.
- Placeable at temperatures as low as 40 °F.
- Adheres to most substrates commonly found in construction.
- An effective sealant for use in Exterior Insulation Finish Systems (EIFS).
- Submerged environments, such as canal and reservoir joints.

### CHARACTERISTICS / ADVANTAGES

- Capable of +50 % joint movement.
- Chemical cure allows the sealant to be placed in joints exceeding ½ in. in depth.
- High elasticity with a tough, durable, flexible consistency.
- Exceptional cut and tear resistance.
- Exceptional adhesion to most substrates without priming.
- Available in 35 architectural colors.
- Color uniformity assured via Color-pak system.
- Available in pre-pigmented Limestone Gray (no Color-pak needed).
- Non-sag even in wide joints.
- Certified to the NSF/ANSI Standard 61 for potable water.
- Easy to mix.
- Paintable with water-, oil-, and rubber-base paints.
- Jet fuel resistant.
- Cold weather booster for initial tack (see reverse side for data).
- Shore A hardness can be increased by using "TG" additive. See Sikaflex-2c NS TG data sheet for specific details.

### ENVIRONMENTAL INFORMATION

- LEED<sup>®</sup> EQc 4.1
- SCAQMD, Rule 1168
- BAAQMD, Reg. 8, Rule 51

### APPROVALS / STANDARDS

- Certified to NSF/ANSI standard 61 for portable water
- 2-hour UL Fire Rated Joint System Nos. FF-S-1034,

## PRODUCT INFORMATION

<b>Packaging</b>	1.5 gal. unit, 3 gal unit.
<b>Color</b>	A wide range of architectural colors are available. Special colors available on request.
<b>Shelf Life</b>	One year in original, unopened containers.
<b>Storage Conditions</b>	Store dry at 40–95 °F (4–35 °C). Condition material to 65–75 °F before using.

## TECHNICAL INFORMATION

<b>Shore A Hardness</b>	25 ± 5	(73 °F (23 °C) and 50 % R.H.) (ASTM D-2240)		
<b>Tensile Strength</b>	95 psi	(73 °F (23 °C) and 50 % R.H.) (ASTM D-412)		
<b>Tensile Stress at Specified Elongation</b>	70 psi at 100 %	(73 °F (23 °C) and 50 % R.H.) (ASTM D-412)		
<b>Elongation at Break</b>	300 %	(73 °F (23 °C) and 50 % R.H.) (ASTM D-412)		
<b>Adhesion in Peel</b>	Substrate	Peel Strength	Adhesion loss	(73 °F (23 °C) and 50 % R.H.)
	Concrete	>15 lb.	0%	(Fed Spec.TT-S-00227E)
<b>Tear Strength</b>	45 lbs./in.	(73 °F (23 °C) and 50 % R.H.) (ASTM D-624)		
<b>Chemical Resistance</b>	Good resistance to water, diluted acids, diluted alkalines, and residential sewage. Consult Technical Service at 1-800-933-SIKA for specific data.			
<b>Resistance to Weathering</b>	Excellent			
<b>Service Temperature</b>	-40 °F to 170 °F (-40°C to 75 °C).			

## APPLICATION INFORMATION

<b>Coverage</b>	<b>1 gallon: Yield in Linear feet</b>			
	<b>Width/Depth</b>	<b>1/4"</b>	<b>3/8"</b>	<b>1/2"</b>
	<b>1/4"</b>	307.9		
	<b>3/8"</b>	205.3	136.8	
	<b>1/2"</b>	153.9	102.6	77.0
	<b>3/4"</b>	102.6	38.4	51.3
	<b>1"</b>			38.5
	<b>1.25"</b>			30.8
	<b>1.5"</b>			25.7
<b>Ambient Air Temperature</b>	40 °F to 100 °F Sealant should be installed when joint is at mid-range of its anticipated			

movement.

<b>Substrate Temperature</b>	40 °F to 100 °F Sealant should be installed when joint is at mid-range of its anticipated movement.			
<b>Pot Life</b>	<b>Sikaflex®-2c NS EZ Mix Working Time (hours)</b>			
		73 °F	100 °F	40 °F
	Sikaflex-2c NS	4–6	3	6
	w/ 1 booster	2	1	2–3
w/ 2 boosters	1	<1	1.5	
<b>Cure Time</b>	3 days		(ASTM C-679)	
<b>Tack Free Time</b>	8-10 hours		(ASTM C 679)	

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Priming is typically not necessary. Most substrates only require priming if sealant will be subjected to water immersion after cure. Testing should be done, however, on questionable substrates, to determine if priming is needed. Consult Technical Service or Sikaflex Primer Technical Data Sheet for additional information on priming. Note: Most Exterior Insulation Finish Systems (EIFS) manufacturers recommend the use of a primer. When EIFS manufacturer specifies a primer or if on-site bond testing indicates a primer is necessary, Sikaflex 429 primer is recommended. On-site adhesion testing is recommended with final system prior to the start of a job.

### MIXING

Pour entire contents of Component 'B' into pail of Component 'A'. Add entire contents of Color-pak into pail and mix with a low-speed drill (400–600 rpm) and Sikaflex paddle.\* Mix for 3–5 minutes to achieve a uniform color and consistency. Scrape down sides of pail periodically. Avoid entrapment of air during mixing. When mixing in cold weather (<50 °F), do not force the mixing paddle to the bottom of the pail. After adding Component 'B' and Color-pak into Component 'A', mix the top 1/2 to 3/4 of the pail during the first minute of mixing. After scraping down the sides of the pail, mix again for another minute. The paddle should reach the bottom of the pail between the first and second minute of mixing. Scrape down the sides of the pail a second time and then mix for an additional 2–3 minutes until the sealant is well blended. Color-pak must be used with tint base. For pre-pigmented Limestone base, just mix with low speed drill and Sikaflex paddle (no Color-pak needed).

### APPLICATION METHOD / TOOLS

Recommended application temperatures 40–100 °F. Pre-conditioning units to 65–75 °F is necessary when working at extremes. Move pre-conditioned units to work areas just prior to application. Apply sealant only to clean, sound, dry, and frost-free substrates. Sikaflex-2c should be applied into joints when joint slot is at mid-point of its designed expansion and contraction. To place, load directly into bulk gun or use a follower plate loading system. Place nozzle of gun into bottom of joint and fill entire joint. Keeping the nozzle deep in the sealant, continue with a steady flow of sealant preceding nozzle to avoid air entrapment. Also, avoid overlapping of sealant since this also entraps air.

### Tooling and Finishing

Tool sealant to ensure full contact with joint walls and remove air entrapment. Joint dimension should allow for 1/4 inch minimum and 1/2 inch maximum thickness for sealant. Proper design is 2:1 width to depth ratio. To accelerate the cure of Sikaflex®-2c NS EZ Mix in cold weather temperatures, add Sikaflex-2c booster.

### Removal

Uncured material can be removed with xylene. Strictly follow solvent manufacturer's warnings and instructions for use. Cured material can only be removed mechanically. For spillage, collect, absorb, and dispose of in accordance with current, applicable local, state, and federal regulations.

## LIMITATIONS

- The ultimate performance of Sikaflex®-2c NS EZ Mix, depends on good joint design and proper application.
- Minimum depth in working joint is 1/4 in.
- Maximum expansion and contraction should not exceed 50 % of average joint width.
- When used in areas with heavy traffic either recess

joint or use TG (Traffic Grade) Additive to increase durability.

- Do not cure in the presence of curing silicones.
- Avoid contact with alcohol and other solvent cleaners during cure.
- Allow 3 day cure before subjecting sealant to total water immersion. Primer is required if sealant will be subjected to total water immersion.
- Avoid exposure to high levels of chlorine. (Maximum level is 5 ppm).
- Do not apply when moisture vapor transmission exists since this can cause bubbling within the sealant.
- Avoid over-mixing sealant.
- White color tends to yellow slightly when exposed to ultraviolet rays.
- Light colors can yellow if exposed to direct gas fired heating elements.
- When overcoating, an on-site test is recommended to determine actual compatibility.
- Rigid paints, coatings or primers will crack when placed over elastomeric sealants experiencing expansion or contraction
- Do not use in contact with bituminous/asphaltic materials.

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

**Sika Corporation**  
201 Polito Avenue  
Lyndhurst, NJ 07071  
Phone: +1-800-933-7452  
Fax: +1-201-933-6225  
usa.sika.com

**Sika Mexicana S.A. de C.V.**  
Carretera Libre Celaya Km. 8.5  
Fracc. Industrial Balvanera  
Corregidora, Queretaro  
C.P. 76920  
Phone: 52 442 2385800  
Fax: 52 442 2250537



**Product Data Sheet**  
Sikaflex®-2c NS EZ Mix  
October 2019, Version 01.04  
020511050000000002

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Sikaflex-2cNSEZMix-en-US-(10-2019)-1-4.pdf

