

PRODUCT DATA SHEET

Sika® Reactivation Primer

Polyurethane based primer for the reactivation of existing Sikalastic® RoofPRO Systems

PRODUCT DESCRIPTION

Sika® Reactivation Primer is a single component, polyurethane based primer for the reactivation of existing Sikalastic® membranes prior to over coating, repairing, or modifying.

USES

Primer for use when recoating existing:

- Sikalastic® RoofPRO Systems
- Suitable for use on Sikalastic® 600 Series liquid applied membranes for localized repairs, roofing modifications, continuation of work, etc.

CHARACTERISTICS / ADVANTAGES

- Single component - easy and ready to use
- Quick cure - allows same-day membrane application in most instances
- Enhances adhesion to existing Sikalastic® RoofPRO systems
- Allows further coats to be safely applied when the standard re-coating window has been exceeded
- Suitable for use over a wide range of existing polyurethane roofing membranes (subject to satisfactory adhesion testing)

PRODUCT INFORMATION

Chemical Base	Solvent borne polyurethane
Packaging	1 gal. (3.7 L) pail
Appearance / Color	Low viscosity liquid, clear
Shelf Life	12 months from date of production
Storage Conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between 41 °F (5 °C) and 86 °F (30 °C). Condition material to 50°-77°F (10°-25°C) before using for ease of application. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.
Density	~1.03 kg/l (73 °F, 23 °C)
Solid Content	64 % by volume (ASTM D-2697)
Volatile organic compound (VOC) content	385 g/l (ASTM D-2369-81)

APPLICATION INFORMATION

Coverage	250 ft ² /gal.	
Ambient Air Temperature	41 °F (5 °C) min. / 86 °F (30 °C) max.	
Relative Air Humidity	85 % R.H. max.	
Dew Point	Beware of condensation. The substrate and uncured coating must be ≥ 5 °F (3 °C) above dew point.	
Substrate Temperature	41 °F (5 °C) min. / 86 °F (30 °C) max.	
Pot Life	Once opened, the product should be used promptly. Storage of partial containers may result in performance being affected.	
Waiting / Recoat Times	Temperature	Waiting time
	68 °F (20 °C)	4 hours
	41 °F (5 °C)	6 hours

Ideally, membrane resin will be applied within 24 hours of primer application. Maximum primer exposure is 48 hours. Primer exposed longer than 48 hours, and primer exposed to water during curing and exhibiting a chalky appearance, must be reprimed. Deteriorated primer must be mechanically removed before primer reapplication.

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The surface must be sound, of sufficient strength, clean, dry, free of stripping agents and free of oil, grease, silanes, salts, silicone, siloxanes and other chemicals which could cause poor adhesion.

SUBSTRATE PREPARATION

Clean existing membrane thoroughly by power washing. Remove all chalking, dirt and any other physical or chemical contaminants prior to priming. Mechanical scrubbing and the use of a biocide-detergent may be required. Rinse all contaminants and detergent residue off of the membrane surface and allow to dry thoroughly. For detailed information regarding substrate quality/preparation and primer chart please refer to Sikalastic® RoofPRO Application Manual.

MIXING

Mixing is not required

APPLICATION

Apply by brush or phenolic resin core roller at the recommended rate. Correct amount of primer will leave a slight film on the membrane top surface. Apply evenly without puddling.

CLEANING OF TOOLS

Remove wet primer with MEK, xylene or oxygenated solvents and a clean cloth. Once cured, primer can only be removed by mechanical means. Strictly follow solvent manufacturer's warnings and instructions for use.

LIMITATIONS

- Do not apply in wet weather or to wet surfaces.
- Take care to ensure an even coverage and avoid ponding in voids and depressions.
- To avoid dew point conditions during application, relative humidity must be no more than 95% and substrate temperature must be at least 5°F (3°C) above measured dew point temperatures.
- Minimum ambient and substrate temperature during application and curing of material is 41°F (5°C); maximum is 86°F (30°C).
- Do not thin with additional solvents.
- Do not store materials outdoors exposed to sunlight and moisture for prolonged periods.
- Existing membrane must be dry prior to application. Do not apply to a frosted, wet or damp surface. Allow sufficient time for the membrane to dry after rain or inclement weather, as there is the potential for bonding problems.
- Sika® Reactivation Primer is not UV-stable; recoat with Sikalastic® resin within 48 hours.
- Precautions should be taken to prevent vapors and/or odors from entering the building/structure, including but not limited to turning off and sealing air intake vents and throughwall air conditioners, and other

means of vapor/odor ingress during application and cure.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.



LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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Product Data Sheet

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