PRODUCT DATA SHEET
SikaSet® NC

PRODUCT DESCRIPTION
SikaSet® NC is a non-chloride, water reducing and accelerating admixture. SikaSet® NC meets the requirements of ASTM C-494 Types C and E admixtures.

USES
SikaSet® NC is an effective accelerator where high early strength concrete is desired and the use of calcium chloride is prohibited.

CHARACTERISTICS / ADVANTAGES
Accelerated Set Times and Strength Development:
SikaSet® NC may be used to accelerate set times and increase early strength gain where job-site efficiency is important in order to meet construction deadlines. SikaSet® NC saves time and money by allowing faster finishing and stripping of concrete surfaces.
- Accelerated setting time across a wide range of temperatures.
- Increased early and ultimate compressive and flexural strengths.
- Insulation and heating costs during curing time are reduced.
- Accelerated set times allow crews to finish concrete earlier, saving on labor costs.
- Earlier stripping and reuse of forms increases labor productivity.
- Accelerated strength gain allows earlier structural use and speeds completion time.

Cold Weather Concreting:
In case of freezing conditions, cold weather concreting practices as specified in ACI 306 - Standard Specification for Cold Weather Concreting should be followed.

SikaSet® NC does not contain calcium chloride or any other intentionally added chlorides and will not initiate or promote the corrosion of steel members present in the concrete.
PRODUCT INFORMATION

Packaging  SikaSet® NC is available in 55 gallon drums (208 liters), 275 gallon totes (1040 liters) and bulk delivery.

Appearance / Color  Blue Liquid

Shelf Life  Shelf life when stored in dry warehouse conditions between 50 °F and 80 °F (10–27 °C) is 12 months.

Storage Conditions  SikaSet® NC will begin to freeze at 20°F (-7°C). If frozen, thaw and agitate thoroughly to return to its normal state before use.

Specific Gravity  Approx. 1.37

APPLICATION INFORMATION

Recommended Dosage  To accelerate set times dosage at the rate of 10-45 fl. oz. per 100 lbs. (650-2940 ml / 100 kg.) of cement is recommended. When used to protect concrete from freezing, dosage will vary with different brands of cement and ambient temperatures and higher dosages may be necessary. Sika recommends that trial mixes be performed to determine the most efficient dosage. When using 16 fl. oz. / 100 lbs. or more, adjust mixing water accordingly.

Mixing  Add the correct amount of SikaSet® NC at the concrete plant. The admixture may be added manually or by automated dispenser directly in the mixer or into the water line at the batch plant. When used in combination with other admixtures care must be taken to dispense each admixture separately into the mix. Do not mix with dry cement. Field evaluations should be carried out to determine the minimum ambient and concrete temperature required, and the optimum dosage for the desired setting time and strength performance. Sika strongly recommends that appropriate, sound curing practices be followed to protect fresh concrete from excessive heat loss in extreme weather conditions.

Combination with Other Admixtures  SikaSet® NC is highly effective as a single admixture or in combination with other admixtures in the Sika System.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

Avoid contact with skin and eyes, wear personal protective equipment, gloves and safety goggles. Do not ingest if possible. Use only in ventilated areas.

LEGAL DISCLAIMER

• KEEP CONTAINER TIGHTLY CLOSED
Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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