

## PRODUCT DATA SHEET

# Sarnafil® Decor Profile (US)

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SARNAFIL DECOR PROFILE IS A PVC EXTRUDED ACCESSORY

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### PRODUCT DESCRIPTION

Sarnafil® Decor Profile (US) is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil® Membrane.

### USES

Standing seam metal alternative.

#### Areas of Application

- Domed Roofs
- Pitched Roofs
- Flat Roofs

### CHARACTERISTICS / ADVANTAGES

- Color Match to Sarnafil® Membrane
- Hot-Air Weldable

## PRODUCT INFORMATION

<b>Chemical Base</b>	The Decor Profile is made of the same high quality ingredients used to manufacture Sarnafil membrane.
<b>Packaging</b>	<ul style="list-style-type: none"><li>▪ 25 Decor Profiles per tube</li><li>▪ 30 rigid PVC connectors per tube</li><li>▪ Tube Length: 10' 4" (3.1 m)</li><li>▪ Tube Weight: 57 lb (25.9 kg)</li></ul>
<b>Appearance / Color</b>	White, Tan, Reflective Gray, Patina Green, Copper Brown, Evergreen, Lead Gray, or Custom
<b>Shelf Life</b>	N/A
<b>Storage Conditions</b>	N/A
<b>Dimensions</b>	Length: 10' (3.04 m) Height: 1" (25 mm) Profile Width: ½" (13 mm) Base Width: 1-3/8" (35 mm) Weight: 1.93 lb (876 g)

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Welding area of the Sarnafil® Membrane to receive the Decor Profile shall be clean and dry.

### APPLICATION

1. Using a chalk line and removable chalk, mark out a line for laying the Decor Profile.
2. Pre-assemble the Decor Profile sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Decor Profiles together.
4. Align the Decor Profiles along the chalk line. Decor Profiles should generally line up with edge of Sarnafil® Membrane overlap. Do not cover overlap.
5. If using the Sarnamatic® automatic welding machine with the Decor Profile adapter kit, position machine to start the weld. Regularly check the Decor Profile guide. If hand welding, a 2 x 8" (50 x 203 mm) nailer may be needed to keep Decor Profiles straight.
6. Hand weld the Decor Profiles in areas where the Sarnamatic® cannot be used. If required, a piece of Sarnafil® Membrane is heat welded over the exposed end and trimmed to give a clean finish.

## MAINTENANCE

Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.

## AVAILABILITY/WARRANTY

### Availability

From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

### Warranty

Upon successful completion of the installed roof by the Sika Authorized Applicator, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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