

## PRODUCT DATA SHEET

# Sarnafastener #15 XP

Sarnafastener #15 XP is a threaded drill point fastener

## PRODUCT DESCRIPTION

Sarnafastener #15 XP is a threaded drill point fastener used within Sarnafil® or Sikaplan roof systems to attach Sarnafil® S 327 Membrane, Sikaplan Universal Membrane or Sarnatherm® insulation, Sarnatherm® roof boards, gypsum roof boards, or other Sika approved boards into steel decking (18 – 24 gauge), wood plank (min. 1–1/2”), or wood sheathing (> 15/32”).

## USES

Used in conjunction with Sarnadiscs, Sarnarail, Sarnabars, or Sarnaplates for attachment direct to the roof deck.

### Areas of Application

- New Roof Applications
- Reroof Applications
- Recover Applications

## CHARACTERISTICS / ADVANTAGES

- Oversized heavy shank and thread diameters.
- Deep buttress threads for high pullout resistance.
- Miniature drill point penetrates decks quickly and contributes to exceptional resistance to back out.

## APPROVALS / STANDARDS

- Factory Mutual 4470
- ICC Code Compliance – ESR 1157
- Miami-Dade County

## PRODUCT INFORMATION

<b>Chemical Base</b>	Made from carbon steel, treated with a corrosion-resistant coating to meet the criteria for corrosion resistance.
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<b>Packaging</b>	<b>Length</b>	<b>Thread</b>	<b>Packaging</b>	<b>Weight</b>
	1-1/4" (32 mm)	Full	1000 / Pail	12 lb (5.4 kg)
	2" (51 mm)	Full	1000 / Pail	20 lb (9.1 kg)
	3" (76 mm)	Full	1000 / Pail	29 lb (13.2 kg)
	4" (102 mm)	3" (76 mm)	1000 / Pail	38 lb (17.2 kg)
	5" (127 mm)	4" (102 mm)	500 / Pail	24 lb (10.9 kg)
	6" (152 mm)	4" (102 mm)	500 / Pail	28 lb (12.7 kg)
	7" (178 mm)	4" (102 mm)	500 / Pail	34 lb (15.4 kg)
	8" (203 mm)	4" (102 mm)	500 / Pail	38 lb (17.2 kg)
	9" (229 mm)	4" (102 mm)	500 / Pail	42 lb (19.1 kg)
	10" (254 mm)	4" (102 mm)	500 / Pail	47 lb (21.3 kg)
	12" (305 mm)	4" (102 mm)	500 / Pail	56 lb (25.4 kg)
	14" (356 mm)	4" (102 mm)	250 / Box	32 lb (14.5 kg)
	16" (406 mm)	4" (102 mm)	250 / Box	38 lb (17.2 kg)
	18" (457 mm)	4" (102 mm)	250 / Box	41 lb (18.6 kg)
	20" (508 mm)	4" (102 mm)	250 / Box	44 lb (20 kg)

#3 Phillips bit included in each bucket/carton

<b>Appearance / Color</b>	Blue
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<b>Shelf Life</b>	N/A
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<b>Storage Conditions</b>	N/A
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<b>Dimensions</b>	<ul style="list-style-type: none"><li>▪ Thread Diameter: 0.265" (6.7 mm)</li><li>▪ Shank Diameter: 0.202" (5.1 mm)</li><li>▪ Head Diameter: 0.435" (11 mm)</li><li>▪ Head Style: #3 Phillips</li></ul>
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## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## AVAILABILITY/WARRANTY

### Availability

From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

### Warranty

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety

Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## APPLICATION INSTRUCTIONS

### APPLICATION

\*Pre-drill a 3/16" (4.8 mm) pilot hole at least 1/2" (13 mm) deeper than fastener embedment.  
The Sarnafastener #15 XP is fastened straight into the roof deck with a heavy-duty (4 amp minimum), variable speed (0 – 2500 rpm), reversible screwgun with a clutch release and a #3 Phillips drive bit.  
Sarnafastener #15 XP must penetrate steel and wood plank roof decks by 1" (25 mm) and the underside of wood sheathing roof decks by a 1/2" (13 mm).

Care must be taken to not damage the roof deck. Choose the correct fastener length and do not overdrive or underdrive the fastener. Pullout tests are required prior to job start when used with existing wood

sheathing roof decks for technical evaluation.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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