SECTION 1. IDENTIFICATION

Product name : Sikadur® Blade Repair Hardener-90 Part B

Company name : Sika Corporation

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Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Oral) : Category 4
Acute toxicity (Dermal) : Category 4
Skin corrosion : Category 1
Serious eye damage : Category 1
Skin sensitization : Category 1
Specific target organ toxicity - repeated exposure (Oral) : Category 2

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H302 + H312 Harmful if swallowed or in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H373 May cause damage to organs through prolonged or repeated exposure if swallowed.

Precautionary Statements:

**Prevention:**
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P314 Get medical advice/ attention if you feel unwell.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**
P405 Store locked up.

**Disposal:**
P501 Dispose of contents/ container to an approved waste disposal plant.

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**Additional Labeling**
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

**Other hazards**
None known.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Mixtures**

<table>
<thead>
<tr>
<th>Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical name</td>
</tr>
<tr>
<td>--------------</td>
</tr>
</tbody>
</table>

2 / 12
SECTION 4. FIRST AID MEASURES

General advice
Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled
Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact
Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact
Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed
Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.

Actual concentration is withheld as a trade secret
Most important symptoms and effects, both acute and delayed:
- Health injuries may be delayed.
- Corrosive effects
- Sensitizing effects
- Gastrointestinal discomfort
- Allergic reactions
- Dermatitis
- Skin disorders
- Harmful if swallowed or in contact with skin.
- May cause an allergic skin reaction.
- Causes serious eye damage.
- May cause damage to organs through prolonged or repeated exposure if swallowed.
- Causes severe burns.

Notes to physician:
- Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information:
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:
- In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Use personal protective equipment.
- Deny access to unprotected persons.

Environmental precautions:
- Do not flush into surface water or sanitary sewer system.
- If the product contaminates rivers and lakes or drains inform respective authorities.
- Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
- Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
- Normal measures for preventive fire protection.
Advice on safe handling: Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Conditions for safe storage: Store in original container. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

Materials to avoid: Explosives
Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids
Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>m-phenylenebis(methylamine)</td>
<td>1477-55-0</td>
<td>C</td>
<td>0.018 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>C</td>
<td>0.1 mg/m³</td>
<td>OSHA P0</td>
</tr>
</tbody>
</table>

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures: Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment
Respiratory protection: Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as-
assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : colorless
Odor : amine-like
Odor Threshold : No data available
pH : ca. 12.4 (68 °F / 20 °C)
Concentration: 100 %

Melting point/range / Freezing point : No data available
Boiling point/boiling range : No data available
Flash point : > 214 °F / > 101 °C (Method: closed cup)
Evaporation rate : No data available
Flammability (solid, gas) : No data available
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit: No data available

Vapor pressure: 0.51 hpa

Relative vapor density: No data available

Density: ca. 0.94 g/cm³ (68 °F / 20 °C)

Solubility(ies)
  Water solubility: insoluble
  Solubility in other solvents: No data available

Partition coefficient: n-octanol/water: No data available

Autoignition temperature: No data available

Decomposition temperature: No data available

Viscosity
  Viscosity, dynamic: ca. 10 mPa.s (68 °F / 20 °C)
  Viscosity, kinematic: > 7 - < 20.5 mm²/s (104 °F / 40 °C)

Explosive properties: No data available

Oxidizing properties: No data available

Volatile organic compounds (VOC) content: 3.7 g/l
  Sikadur Blade Repair Resin Part A + Part B Combined.

SECTION 10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: The product is chemically stable.

Possibility of hazardous reactions: Stable under recommended storage conditions.

Conditions to avoid: No data available

Incompatible materials: No data available

Hazardous decomposition products: No decomposition if stored and applied as directed.
SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Harmful if swallowed or in contact with skin.

Components:

Isophoronediamine:
- Acute oral toxicity: LD50 Oral (Rat): 1,030 mg/kg
- Acute inhalation toxicity: LC50 (Rat): > 10 mg/l
  Exposure time: 4 h
  Test atmosphere: dust/mist
- Acute dermal toxicity: LD50 (Rabbit): > 2,000 - 5,000 mg/kg

4,4’-methylenebis(cyclohexylamine):
- Acute oral toxicity: LD50 Oral (Rat): 380 mg/kg
- Acute dermal toxicity: LD50 Dermal (Rabbit): 2,110 mg/kg

Polyoxypropylentriamine:
- Acute oral toxicity: LD50 Oral (Rat): > 550 mg/kg
- Acute dermal toxicity: LD50 Dermal (Rabbit): > 1,001 mg/kg

m-phenylenebis(methylamine):
- Acute oral toxicity: LD50 Oral (Rat): 930 mg/kg
- Acute inhalation toxicity: LC50 (Rat): 1.34 mg/l
  Exposure time: 4 h
  Test atmosphere: dust/mist
  Assessment: Corrosive to the respiratory tract.
- Acute dermal toxicity: LD50 Dermal (Rabbit): > 3,100 mg/kg

Skin corrosion/irritation
Causes severe burns.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitzation

Skin sensitization
May cause an allergic skin reaction.

Respiratory sensitization
Not classified based on available information.
Components:

4,4'-methylenebis(cyclohexylamine):
Test Type: Buehler Test
Assessment: The product is a skin sensitizer, sub-category 1B.
Result: The product is a skin sensitizer, sub-category 1B.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.
IARC: Not applicable
OSHA: Not applicable
NTP: Not applicable

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
May cause damage to organs through prolonged or repeated exposure if swallowed.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isophoronediamine:
Toxicity to algae/aquatic plants: ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l
NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

4,4'-methylenebis(cyclohexylamine):
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity): EC50 (Daphnia magna (Water flea)): 6.84 mg/l
Exposure time: 48 h

m-phenylenebis(methylamine):
Toxicity to fish: LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l
aquatic invertebrates  Exposure time: 48 h

**Persistence and degradability**
No data available

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Other adverse effects**

**Product:**
Additional ecological information:
- Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**
- Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

### SECTION 14. TRANSPORT INFORMATION

**International Regulations**

**IATA-DGR**
- **UN/ID No.**: UN 2735
- **Proper shipping name**: Polyamines, liquid, corrosive, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))
- **Class**: 8
- **Packing group**: II
- **Labels**: Corrosive
- **Packing instruction (cargo aircraft)**: 855
- **Packing instruction (passenger aircraft)**: 851

**IMDG-Code**
- **UN number**: UN 2735
- **Proper shipping name**: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))
Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Domestic regulation

49 CFR
UN/ID/NA number : UN 2735
Proper shipping name : Polyamines, liquid, corrosive, n.o.s.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))

Class : 8
Packing group : II
Labels : CORROSIVE
ERG Code : 153
Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
Clean Air Act
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
ACGIH: USA. ACGIH Threshold Limit Values (TLV)
OSHA P0: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
ACGIH / C: Ceiling limit
OSHA P0 / C: Ceiling limit

Notes to Reader
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