

PRODUCT DATA SHEET

Sikaflex[®]-510 AM50

ISOCYANATE FREE, LOW MODULUS SEALANT

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	Silane Terminated Polymer
Color (CQP001-1)	White, black, limestone, off-white, salt box, tan, stone, aluminum gray, redwood tan, medium bronze, special bronze, marshfield
Cure mechanism	Moisture-curing
Density (uncured)	1.50 kg/l
Non-sag properties	Very good
Application temperature	5 – 40 °C (41 – 104 °F)
Skin time (CQP019-1)	60 minutes ^A
Curing speed (CQP049-1)	See Diagram 1
Shore A hardness (CQP023-1 / ISO 48-4)	20
Tensile strength (ASTM D412)	0.9 MPa (130 psi)
Elongation at break (ASTM D412)	700 %
Tear propagation resistance (CQP045-1 / ISO 34)	4.8 N/mm (25 pli)
Service temperature (CQP513-1)	-40 – 77 °C (-40 – 170 °F)
Shelf life (CQP016-1)	12 months ^B

CQP = Corporate Quality Procedure

^{A)} 23 °C (73 °F) / 50 % r.h.^{B)} Stored below 25 °C (77 °F)

DESCRIPTION

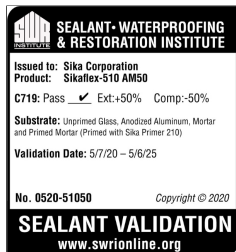
Sikaflex[®]-510 AM50 is a 1-component, high movement Silane Terminated Polymer (STP) sealant that cures on exposure to atmospheric humidity. It is well suited for applications that require both paintability and adhesion to non-porous substrates.

PRODUCT BENEFITS

- Good UV and weathering resistance
- Designed for adhesion to porous and non-porous substrates
- Isocyanate free
- Meets the requirements of AAMA 808.3
- ASTM C1248, ASTM C-920 for Type S, Grade NS, Class 50, Use A, M, G

AREAS OF APPLICATION

Sikaflex[®]-510 AM50 can be used for joints or gaps connecting dissimilar substrates such as vinyl to concrete or aluminum to EIFS. This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.



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CURE MECHANISM

Sikaflex®-510 AM50 cures by reaction with atmospheric moisture. At low temperatures the water content of the air is generally lower and the curing reaction proceeds somewhat slower (see Diagram 1).

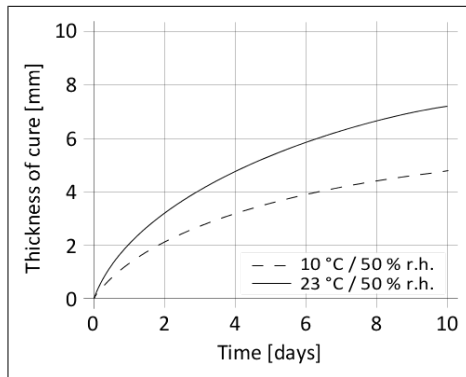


Diagram 1: Curing speed of Sikaflex®-510 AM50

METHOD OF APPLICATION

Surface Preparation

Surfaces must be clean, dry and free from grease, oil and dust.

Application

Sikaflex®-510 AM50 can be processed between 5 °C and 40 °C (41 °F and 104 °F) but changes in reactivity and application properties have to be considered. The optimum temperature for substrate and sealant is between 15 °C and 25 °C (59 °F and 77 °F). Sikaflex®-510 AM50 can be processed with hand, pneumatic or electric driven piston guns.

Tooling and finishing

Tooling and finishing must be carried out within the skin time of the product. Dry tooling is recommended. Do not use soapy water or other liquids when tooling.

Overpainting

Sikaflex®-510 AM50 can be painted after formation of a skin.

When overcoating with water, oil and rubber based paints, compatibility and adhesion testing is essential. Rigid paints and coatings may lose adhesion to elastomeric sealants due to their inability to accommodate joint movement.

Application Limits

Maximum depth of sealant must not exceed 13 mm (1/2 in.); minimum depth is 6 mm (1/4 in.). Not intended for immersion, structural glazing applications, or horizontal vehicular traffic. Do not apply to damp or wet substrates. Allow treated wood to age six months before application.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets

PACKAGING INFORMATION

Cartridge	295 ml
Unipack	600 ml

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by contacting SIKA's Technical Service Department via email at tsmh@us.sika.com. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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