

PRODUCT DATA SHEET

Tuff-N-Nuff®

ROCKSHIELD FOR PIPE / COATING PROTECTION

PRODUCT DESCRIPTION

Tuff-N-Nuff® is a rockshield comprised of small diameter (approximately 0.050") strands of flexible PVC which form a porous, non-woven mat. These strands are bonded to each other in a controlled random pattern during production. Tuff-N-Nuff® protects pipeline coatings from direct impact during backfill operations. It also provides long-term protection by keeping hard objects in the backfill from coming into contact with the pipeline coating. Tuff-N-Nuff® also protects the pipeline coating from these abrasive objects as lateral and longitudinal movements occur once the pipeline is placed into service. In addition, Tuff-N-Nuff® does not shield cathodic protection being supplied to pipelines.

USES

Steel and plastic pipelines

CHARACTERISTICS / ADVANTAGES

- Laboratory and field tested to protect FBE coated steel from rocky or harsh backfill material.
- Outstanding impact resistance results in the modified ASTM G-13 rock drop testing.
- Porous and random strand matrix design does not shield cathodic protection.
- PVC product construction reduces the impact load transfer onto the pipe during backfilling.
- Durable product which exhibits excellent physical and performance properties.
- Flexible, lightweight material allows for a quick and inexpensive installation process, even in extreme arctic temperatures.
- Custom sizes are available for every pipeline diameter size (zero waste).
- Product was designed and has been sold specifically as a rockshield for nearly 30 years.
- Manufacturing capacity to support large scale pipeline projects.
- Specified for use as a rockshield by some of largest pipeline owners in the world.
- Safety yellow color helps to identify the pipeline during dig ups.

PRODUCT INFORMATION

Packaging

Tuff-N-Nuff® is available in two standard product thicknesses - 1/4" and 3/8" (6.35 mm and 9.52 mm). Rolls are provided for pipeline diameters up to and including 20", with a width matching the pipeline circumference plus a nominal 4-inch overlap. Standard rolls are 30 feet long, but can be produced in any practical length that can be easily lifted on the jobsite, typically not exceeding 60 feet in length. Pads are provided for pipelines greater than 20" in diameter, with a width matching the pipeline circumference plus a nominal 4-inch overlap. Standard pad lengths are 72" (36" width available upon request).

Shelf Life

Storage Conditions

Mass per Unit Area	0.860 (Minimum)	(ASTM D-792)
--------------------	-----------------	--------------

TECHNICAL INFORMATION

Resistance to Static Puncture	Impact Resistance	
	No failure @ 6" rock	ASTM G13 (Modified)* * Test modified to include rocks which progress in size from 1 ½", 3", 4" and 6", 10 drops each. Each drop consisted of released 50+ lbs of stone from a height of 6' onto a fusion bonded epoxy coated steel plate protected by Tuff-N-Nuff. The FBE coated steel plate is visually inspected for holidays after each drop.
Resistance to Pyramid Puncture	Puncture Strength	(ASTM D-6241 (Modified))
	150 lbs	
Compression Resistance	Compressive Strength	(ASTM D-1621)
	2.20 lbs/in ² @ 10% deflection	
Impact Strength	No failure @ 6" rock ¹	(ASTM G-13) (Modified)
	¹ Test modified to include rocks which progress in size from 1 ½", 3", 4" and 6", 10 drops each. Each drop consisted of released 50+ lbs of stone from a height of 6' onto a fusion bonded epoxy coated steel plate protected by Tuff-N-Nuff. The FBE coated steel plate is visually inspected for holidays after each drop.	
Tensile Strength	Tear Strength	(ASTM D-4533)
	150 lbs/in	
	Grab Strength	(ASTM D-4632)
	99 lbs	
	Low Temp Brittleness	(ASTM D-746)
	>-65°F (exceeded chamber capability)	
Elongation	100%	(ASTM D-4632)
Microbiological Resistance	No Growth	(ASTM G-22)
Water Permeability	Cathodic Protection	
	No inhibiting effect	custom
	Abrasion Resistance	(ASTM D-4886)
	75 psi	
Durability	No failure @ 6" rock ¹	(ASTM G-13 (Modified))
Ambient Maximum Temperature of Liquids	320°F	(Custom)

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Tuff-N-Nuff® is installed in one of three ways, depending on pipeline diameter, available equipment, and contractor's preference.

For pipelines measuring 20" in diameter or less, the "cigarette wrap" method is recommended. Unroll Tuff-N-Nuff® rolls along the top of the pipe allowing the free edges to hang down. The width of the Tuff-N-Nuff® roll is matched to the circumference of the pipe and includes a nominal overlap of 4". Secure the free edges in place with monofilament tape or nonmetallic strapping overlapping the ends at the 6 o'clock position of the pipe for maximum protection.

For pipelines measuring 22" in diameter or more, 72" long Tuff-N-Nuff® pads are available from the factory cut to a width matching the circumference of the pipe. Pads are wrapped around the circumference of the pipe, with ends overlapped approximately 2" to 4" at the 6 o'clock position. Pads are secured in place with monofilament tape or nonmetallic strapping. Pads are placed in this manner along the length of the pipe with an edge overlap of 1" to 2".

The third method of installing Tuff-N-Nuff® is spiral wrapping. Tuff-N-Nuff® can be purchased in roll form and spiral wrapped around the pipe by hand or with a spiral wrap tape machine.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com

Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537



Product Data Sheet
Tuff-N-Nuff®
January 2020, Version 01.02
020703830100000001

- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Tuff-N-Nuff-en-US-(01-2020)-1-2.pdf

