Safety Data Sheet
acc. to OSHA HCS

Printing date 05/07/2018 Reviewed on 05/11/2015

1 Identification

· **Product identifier**

· **Trade name: Epolam 2015 Hardener**

· **Article number:** I022302
· **Application of the substance / the mixture** Hardening agent/ Curing agent

· **Details of the supplier of the safety data sheet** SikaAxson US - EHS Department
· **Manufacturer/Supplier:**
Company Name: Axson Technologies US, Inc.-SikaAxson

Headquarters:
31200 Stephenson Hwy
Madison Heights, MI 48071
USA

Manufacturing Site:
1611 Hults Drive
Eaton Rapids, MI 48827
USA
ehs-us@axson.com

· **Information department:** Product safety department
· **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS05 Corrosion

Skin Corr. 1A	H314 Causes severe skin burns and eye damage.
Eye Dam. 1	H318 Causes serious eye damage.

GHS07

Acute Tox. 4	H302 Harmful if swallowed.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Aquatic Acute 3	H402 Harmful to aquatic life.
Aquatic Chronic 3	H412 Harmful to aquatic life with long lasting effects.

· **Label elements**
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**

GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**
3-aminomethyl-3,5,5-trimethylcyclohexylamine
Propoxylated Triamine
Polyoxypropylenediamine
· **Hazard statements**
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Harmful to aquatic life.
Harmful to aquatic life with long lasting effects.
· **Precautionary statements**
Avoid breathing dust/fume/gas/mist/vapors/spray
Do not breathe dusts or mists.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
Specific treatment (see on this label).
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 3
Fire = 1
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = *3
Fire = 1
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

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3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**		
CAS: 2855-13-2 EINECS: 220-666-8	3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥25-≤50%
CAS: 39423-51-3	Propoxylated Triamine	≥20-<25%
CAS: 9046-10-0	Polyoxypropylenediamine	≥20-<25%

4 First-aid measures

· **Description of first aid measures**
· **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
· **After swallowing:**
Immediately call a doctor.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **Special hazards arising from the substance or mixture** No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:** Wear self-contained respiratory protective device.
· **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.

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Do not allow to enter sewers/ surface or ground water.

· ***Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.

· ***Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

· ***Protective Action Criteria for Chemicals***

· ***PAC-1:***		
39423-51-3	Propoxylated Triamine	30 mg/m³
9046-10-0	Polyoxypropylenediamine	4.8 mg/m³
75-56-9	propylene oxide	73 ppm

· ***PAC-2:***		
39423-51-3	Propoxylated Triamine	330 mg/m³
9046-10-0	Polyoxypropylenediamine	53 mg/m³
75-56-9	propylene oxide	290 ppm

· ***PAC-3:***		
39423-51-3	Propoxylated Triamine	2,000 mg/m³
9046-10-0	Polyoxypropylenediamine	320 mg/m³
75-56-9	propylene oxide	870 ppm

7 Handling and storage

· ***Handling:***
· ***Precautions for safe handling*** *No special precautions are necessary if used correctly.*
· ***Information about protection against explosions and fires:*** *No special measures required.*

· ***Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and receptacles:*** *No special requirements.*
· ***Information about storage in one common storage facility:*** *Not required.*
· ***Further information about storage conditions:*** *Keep receptacle tightly sealed.*
· ***Specific end use(s)*** *No further relevant information available.*

8 Exposure controls/personal protection

· ***Additional information about design of technical systems:*** *No further data; see item 7.*

· ***Control parameters***
· ***Components with limit values that require monitoring at the workplace:***
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· ***Additional information:*** *The lists that were valid during the creation were used as basis.*

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· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
· **Breathing equipment:** Not required.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Liquid
Color:	Colorless
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	232 °C (449.6 °F)
· **Flash point:**	95 °C (203 °F)

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· **Flammability (solid, gaseous):**	Not applicable.
· **Ignition temperature:**	320 °C (608 °F)
· **Decomposition temperature:**	Not determined.
· **Auto igniting:**	Product is not selfigniting.
· **Danger of explosion:**	Product does not present an explosion hazard.
· **Explosion limits:**	
Lower:	0.7 Vol %
Upper:	5 Vol %
· **Vapor pressure at 20 °C (68 °F):**	6.8 hPa (5.1 mm Hg)
· **Density at 20 °C (68 °F):**	0.93 g/cm³ (7.76 lbs/gal)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
VOC content:	0.00 % 0.0 g/l / 0.00 lb/gl
Solids content:	0.0 %
· **Other information**	No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:**
?
Carbon monoxide and carbon dioxide

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11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine		
Oral	LD50	1,030 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rat)
39423-51-3 Propoxylated Triamine		
Oral	LD50	200 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
9046-10-0 Polyoxypropylenediamine		
Oral	LD50	2,855 mg/kg (rabbit)
Dermal	LD50	2,980 mg/kg (rabbit)

· **Primary irritant effect:**
· **on the skin:** Strong caustic effect on skin and mucous membranes.
· **on the eye:**
Strong caustic effect.
Strong irritant with the danger of severe eye injury.
· **Sensitization:** Sensitization possible through skin contact.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
75-56-9	propylene oxide	2B

· **NTP (National Toxicology Program)**		
75-56-9	propylene oxide	R

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**	
2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine	
96 hr LC50	110 mg/l (Fish)
NOEC	3 mg/l (daphnia)

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39423-51-3 Propoxylated Triamine	
48 hr EC50 (static)	13 mg/l (daphnia)
72 or 96 hr ErC50 (static)	4.4 mg/l (Algea)
NOEC (static)	1 mg/l (Algea)
9046-10-0 Polyoxypropylenediamine	
48 hr EC50	80 mg/l (daphnia)
96 hr LC50	772 mg/l (Fish)
72 or 96 hr ErC50	15 mg/l (Algea)

· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Ecotoxical effects:**
· **Remark:** Harmful to fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 3 (Self-assessment): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even extremely small quantities leak into the ground.
Harmful to aquatic organisms
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**	
· **DOT**	NA2735
· **IMDG, IATA**	UN2735
· **UN proper shipping name**	
· **DOT**	Amines, liquid, corrosive, n.o.s. (Isophoronediamine, Polyoxypropylenediamine)
· **IMDG**	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE, Polyoxypropylenediamine), MARINE POLLUTANT

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· **IATA**	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE, Polyoxypropylenediamine)
· **Transport hazard class(es)**	
· **DOT**	
	
· **Class**	8 Corrosive substances
· **Label**	8
· **IMDG**	
	
· **Class**	8 Corrosive substances
· **Label**	8
· **IATA**	
	
· **Class**	8 Corrosive substances
· **Label**	8
· **Packing group**	
· **DOT, IMDG, IATA**	III
· **Environmental hazards:**	Product contains environmentally hazardous substances: Propoxylated Triamine
· **Marine pollutant:**	Yes Symbol (fish and tree)
· **Special precautions for user**	Warning: Corrosive substances
· **Danger code (Kemler):**	80
· **EMS Number:**	F-A,S-B
· **Segregation groups**	Alkalis
· **Stowage Category**	A
· **Segregation Code**	SG35 Stow "separated from" acids.
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **DOT**	
· **Quantity limitations**	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· **Remarks:**	Special marking with the symbol (fish and tree).

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· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE, POLYOXYPROPYLENEDIAMINE), 8, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**

75-56-9	propylene oxide

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act) (Substances not listed):**

All ingredients are listed.

· **Chemicals regulated by TSCA Section 12(b)**

None of the ingredients is listed.

· **Chemical regulated by TSCA 5(a)(2)rule:**

None of the ingredients is listed.

· **TSCA new (21st Century Act) (Substances not listed)**

39423-51-3	Propoxylated Triamine

· **Proposition 65**

· **Chemicals known to cause cancer:**

75-56-9	propylene oxide

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

75-56-9	propylene oxide	B2

· **TLV (Threshold Limit Value established by ACGIH)**

75-56-9	propylene oxide	A3

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· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

75-56-9	propylene oxide

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**
3-aminomethyl-3,5,5-trimethylcyclohexylamine
Propoxylated Triamine
Polyoxypropylenediamine
· **Hazard statements**
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Harmful to aquatic life.
Harmful to aquatic life with long lasting effects.
· **Precautionary statements**
Do not breathe dusts or mists.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
Specific treatment (see on this label).
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 05/07/2018 / -
· **Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1A: Skin corrosion/irritation – Category 1A
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard – Category 3
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3