



SikaMelt®

A BEST-IN-CLASS SOLUTION FOR PROFILE WRAPPING

- Environmental-friendly system with label-free adhesive and primer
- Safe, durable bonding

BUILDING TRUST



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The lamination process of window profiles require an adhesive that allows fast further processing of the profiles. The requirements for the durability of the bonding are high, as it must withstand all weather for decades. SikaMelt® is formulated with high initial strength and excellent heat and moisture resistance, making it ideal for window profile wrapping applications.

THE MANY BENEFITS

SikaMelt®-691 and SikaMelt®-860

- Reactive 1C PU hotmelt
- Good early strength, therefore no peeling of the film when folded over with small adhesive surfaces
- Best-in-market aging resistance as tested according to RAL-GZ 716
- Label-free adhesive with SikaMelt®-860 (monomeric diisocyanates <0.1%, no REACH Worker Safety Training needed)
- Good workability on common systems

Sika® Cleaner-012 WRAP

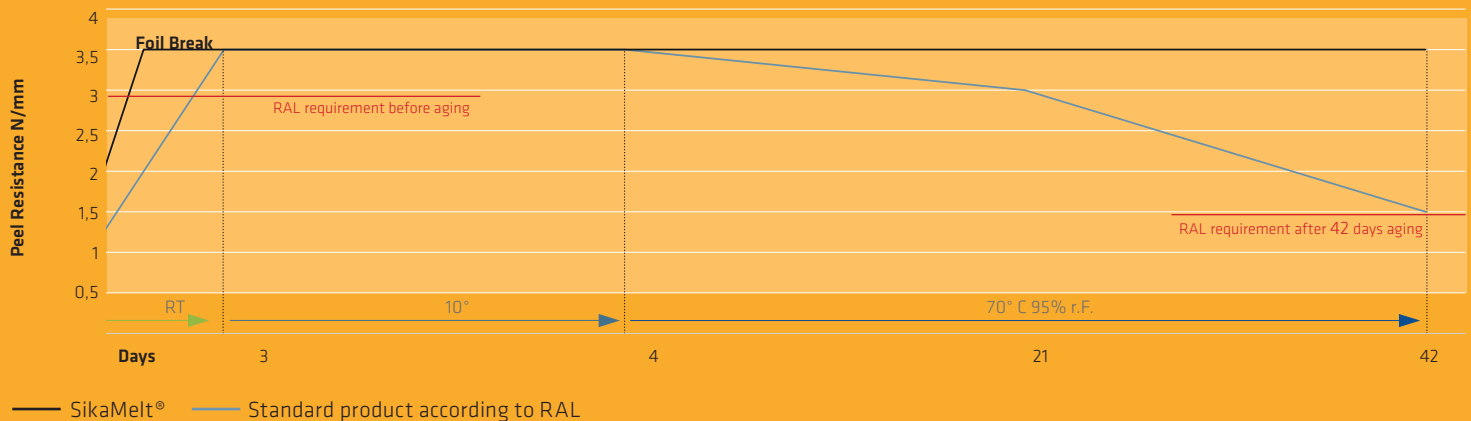
- Low-VOC Primer, less than 5% solvents, zero labeling
- Suitable for felt and vacuum applications

PRODUCT OVERVIEW

	SikaMelt®-691	SikaMelt®-860
Weather resistance	Excellent	Excellent
Further processing after	24h	24h
Labelling	Yes	Label-free

PEEL RESISTANCE ACCORDING TO RAL STANDARD STORAGE

Comparison of aging resistance of SikaMelt®-691 and SikaMelt®-860 with RAL standard



Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.



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