

## PRODUCT DATA SHEET

# SikaWall®-10 Stucco Prime

100% Acrylic-Based Primer for Stucco

### PRODUCT DESCRIPTION

A 100% acrylic-based primer for use with Sika Facades textured finishes. It helps alleviate substrate readthrough, aids with color uniformity and reduces finish shadowing.

### USES

SikaWall® Stucco Prime is used when preparing conventional stucco (brown coat), SikaWall Stucco Base, poured concrete or unit masonry prior to the application of Sika Facades finishes. It helps alleviate shadowing and enhance the performance of the stucco system.

### CHARACTERISTICS / ADVANTAGES

- Minimizes suction of cement base coats and cementitious substrates and improves the workability of finish coat application.
- Reduces the potential of efflorescence in stucco and other cementitious substrates.

### PRODUCT INFORMATION

<b>Packaging</b>	5 gallon pail (19 liters)	
<b>Shelf Life</b>	Two (2) years when properly stored in the original container.	
<b>Storage Conditions</b>	<ul style="list-style-type: none"> <li>▪ Store in a cool, dry place protected from freezing, extreme heat and direct sun. Store at no less than 40°F (4°C).</li> <li>▪ Do not stack pallets.</li> </ul>	
<b>Color</b>	Off White	
<b>Volatile organic compound (VOC) content</b>	ASTM D3960 (based in part on EPA Method 24)	<100 g/L less water and exempt solvents.
<b>Coverage</b>	750-1,250 ft <sup>2</sup> (70-116 m <sup>2</sup> ) per pail. Coverage may vary depending on the texture, porosity and color of the existing substrate.	
<b>Ambient Air Temperature</b>	<ul style="list-style-type: none"> <li>▪ When temperatures less than 40°F (4.5°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry.</li> <li>▪ Do not apply in ambient temperature above 100°F (38°C) or surface temperature above 120°F (49°C).</li> </ul>	

## Substrates

- Stucco
- SikaWall-525 Stucco Surface Leveler
- Concrete
- Unit Masonry

## Drying Time

Under average conditions of 70 °F (21 °C) and 50% Relative Humidity

- Primer will typically be dry within 24 hours.
- Drying time is dependent on humidity, air temperature, sun exposure, surface conditions and film thickness. Lower temperature, higher humidity and application in shaded areas will extend drying time.
- Protect coating from rain or other precipitation and temperatures less than 40°F (4.5°C) for a minimum of 24 hours and until dry

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

### MIXING

Mix the contents of the factory-prepared SikaWall Stucco Prime pail with a low-speed drill and paddle mixer until thoroughly blended. A small amount of clean, potable water may be added to adjust workability but is generally unnecessary. Do not exceed 10 oz of water per 5-gallon pail.

- Additives are not permitted.
- Close the container when not in use.
- Clean tools with soap and water immediately after use.

### SURFACE PREPARATION

Substrates must be clean, dry, sound and free of loose material, releasing agents, paint, efflorescence, contaminants and other coatings.

- Stucco: allow to cure a minimum of 6 days prior to application of primer.
- SikaWall Stucco Surface Leveler: allow to dry for a minimum of 24 hours.
- Concrete: Allow concrete to cure a minimum of 28 days prior to application of primer.
- Unit Masonry: Allow to cure prior to application of primer.

### APPLICATION

Apply primer to the substrate with a sprayer, 3/8" 910 mm) nap roller, or quality latex paintbrush at a rate of approximately 150-250 ft<sup>2</sup> per gallon (3.6-6 m<sup>2</sup> per liter). Wait a minimum of 24 hours before proceeding to the finish application. Ensure SikaWall Stucco Prime is dry to the touch.

### LIMITATIONS

1. Not for use on damp surfaces, below-grade applications or on surfaces subject to water immersion.
2. Do not apply materials to frozen surfaces.
3. It is not guaranteed that SikaWall Stucco Prime will eliminate efflorescence development and readthrough to the finish coating. Efflorescence is neither

caused nor fully prevented by Sika primer.

Consult Sika Facades Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

#### Product Data Sheet

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