

Revision Date 10/19/2023 Print Date 10/19/2023

SECTION 1. IDENTIFICATION

Product name : SikaBiresin® CH88-6 (formerly EPOLAM 2015) Part B

Company name : Sika Corporation

201 Polito Avenue Lyndhurst, NJ 07071

USA

www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: +1-703-527-3887

Recommended use of the

chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitization : Category 1

GHS label elements

Hazard pictograms :





Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.



Revision Date 10/19/2023 Print Date 10/19/2023

Precautionary Statements

Prevention:

P261 Avoid breathing mist or vapors.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra-
			tion (% w/w)
Isophoronediamine	2855-13-2	Acute Tox. 4; H302	>= 30 - < 50
		Skin Corr. 1B; H314	



Revision Date 10/19/2023 Print Date 10/19/2023

		Eye Dam. 1; H318 Skin Sens. 1A; H317	
Polyoxypropylentriamine	39423-51-3	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Dam. 1; H318	>= 20 - < 30
Polyoxypropylene diamine	9046-10-0	Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 20 - < 30
Adduct IA (epoxy amine adduct)	68609-08-5	Acute Tox. 4; H302 Skin Sens. 1; H317	>= 10 - < 20

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

Health injuries may be delayed.

corrosive effects sensitizing effects

Gastrointestinal discomfort

Allergic reactions

Dermatitis

Harmful if swallowed.

May cause an allergic skin reaction. Causes serious eye damage.

Causes severe burns.



Revision Date 10/19/2023 Print Date 10/19/2023

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : Use personal protective equipment.

tive equipment and emer-

gency procedures

Deny access to unprotected persons.

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for

containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : Normal measures for preventive fire protection.

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products.



Revision Date 10/19/2023 Print Date 10/19/2023

Conditions for safe storage : Store in original container.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : Explosives

Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids

Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommend-

ed or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-



Revision Date 10/19/2023 Print Date 10/19/2023

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : colorless

Odor : characteristic

Odor Threshold : No data available

pH : Not applicable

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : 450 °F / 232 °C

Flash point : 203 °F / 95 °C

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapor pressure : 0.02 hpa

Relative vapor density : No data available

Density : 0.93 g/cm3

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available



Revision Date 10/19/2023 Print Date 10/19/2023

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm2/s (104 °F / 40 °C)

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds

(VOC) content

Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac-

tions

Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Components:

Isophoronediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 10 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

Polyoxypropylentriamine:

Acute oral toxicity : LD50 Oral (Rat): > 550 mg/kg



Revision Date 10/19/2023 Print Date 10/19/2023

Acute dermal toxicity : LD50 Dermal (Rabbit): > 1,001 mg/kg

Polyoxypropylene diamine:

Acute oral toxicity : LD50 Oral (Rat): 2,880 mg/kg

Adduct IA (epoxy amine adduct):

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2,000 mg/kg

Method: OECD Test Guideline 423

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. **IARC** Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.



Revision Date 10/19/2023 Print Date 10/19/2023

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isophoronediamine:

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

mg/l

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

Polyoxypropylene diamine:

Toxicity to algae/aquatic

plants

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

EC50 (Pseudokirchneriella subcapitata (algae)): 15 mg/l

EC50 (Daphnia magna (Water flea)): 80 mg/l

Exposure time: 48 h

Adduct IA (epoxy amine adduct):

Toxicity to algae/aquatic

plants

Toxicity to fish (Chronic tox-

icity)

EC50 (Pseudokirchneriella subcapitata (algae)): 3.13 mg/l

LC50 (Danio rerio (zebra fish)): 1.62 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

EC50 (Daphnia magna (Water flea)): 1.75 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Toxic to aquatic organisms, may cause long-term adverse

effects in the aquatic environment.

May be harmful to the environment if released in large quanti-

ties.

Water polluting material.

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® CH88-6 (formerly EPOLAM 2015) Part B

Revision Date 10/19/2023 Print Date 10/19/2023

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2735

Proper shipping name : Amines, liquid, corrosive, n.o.s.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Class : 8 Packing group : III

Labels : Corrosive

Packing instruction (cargo

aircraft)

Packing instruction (passen-:

ger aircraft)

IMDG-Code

UN number : UN 2735

Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.

856

852

(3-aminomethyl-3,5,5-trimethyl cyclohexylamine, Polyoxypro-

pylentriamine, Adduct IA (epoxy amine adduct))

Class : 8
Packing group : III
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : yes

Domestic regulation

49 CFR

UN/ID/NA number : UN 2735

Proper shipping name : Amines, liquid, corrosive, n.o.s.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Class : 8 Packing group : III

Labels : CORROSIVE

ERG Code : 153 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® CH88-6 (formerly EPOLAM 2015) Part B

Revision Date 10/19/2023 Print Date 10/19/2023

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a

Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as ac-

tive on the TSCA Inventory or are in compliance with a TSCA

Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)

Respiratory or skin sensitization

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including propylene oxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



Revision Date 10/19/2023 Print Date 10/19/2023

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 10/19/2023

100000035303 US / Z8