

PRODUCT DATA SHEET

Sikafloor® Marine-107

Ultra lightweight self-leveling primary deck covering mortar for interior decks

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	Polymer modified cement mortar
Color	Grey
Cure mechanism	Hydraulic
Density	fresh 1 kg/l cured 0.7 kg/l
Mixing ratio	per 12 kg bag 6.5 – 6.8 liters
Substrate temperature	5 – 30 °C
Coverage	per 12 kg bag at layer thickness 1 mm 17 m ²
Working time (CQP599-9)	20 minutes ^A
Ready to walk on (CQP600-3)	depending on humidity and ventilation 3 hours ^A
Compressive strength (CQP599-2)	11 MPa ^B
Flexural strength (CQP599-1)	3 MPa ^B
Modulus of elasticity in compression (CQP599-6 / EN 13412)	3 GPa ^B
Linear shrinkage (CQP599-5)	0.03 % ^B
Shelf life	12 months ^C

CQP = Corporate Quality Procedure

^{A)} 23 °C / 50 % r. h.^{B)} after 28 days^{C)} stored in a dry, cool place below 25 °C
DESCRIPTION

Sikafloor® Marine-107 is a 1-component ultra-light weight self-leveling mortar based on polymer modified cement.

Sikafloor® Marine-107 is tested according to FTP Code system and approved according to the IMO Marine Equipment Directives.

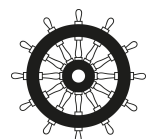
PRODUCT BENEFITS

- Ultra-light weight leveling mortar
- Good leveling properties in thin layers
- Can be pumped
- One component, ready to mix
- Easy to apply

AREAS OF APPLICATION

Sikafloor® Marine-107 is applied on interior decks, to level the surface prior to the application of deck finishing materials such as carpets and vinyl. It is suitable for application in throughout the accommodation areas.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.



CURE MECHANISM

Sikafloor® Marine-107 cures by way of hydraulic curing.

METHOD OF APPLICATION

Surface Preparation

For leveling applications, the surface has to be clean, free from dust, grease, oils and other substances, which may impair adhesion. Rust has to be removed with a steel brush or other appropriate means, followed by vacuum cleaning.

The surface has to be primed with Sikafloor® Marine Primer C using a long hair roller. After drying of the Sikafloor® Marine Primer C, Sikafloor® Marine-107 may be applied.

Sikafloor® Marine-107 applications on aluminum or zinc rich shop primer coated decks, require a tie coat of SikaCor® ZP Primer or another suitable tie coat prior the priming step with Sikafloor® Marine Primer C.

Mixing process

One bag of Sikafloor® Marine-107 is mixed with 6.5 to 6.8 liters cold potable water. The mixing time with a drilling machine and proper mixing paddles is approx. 5 minutes (not higher than 400 rpm).

Ensure the powder is mixed completely (bottom and side walls of the bucket).

Application

Apply the mortar with a steel board or a straight edge. Sikafloor® Marine-107 can also be applied by pinrake.

Sikafloor® Marine-107 has to be applied within 20 minutes after mixing. At temperatures above 30 °C the open time will be reduced to 10 minutes or less.

If applied in thickness less than 3 mm the self-leveling capability will be reduced.

For advice on selecting and setting up a suitable pump system, contact the System Engineering Department of Sika Industry.

Curing

After application, the finished areas have to be protected against direct heat (e.g. cutting or welding from beneath), sunlight and draught during the curing process for at least 12 hours.

Before Sikafloor® Marine-107 is covered with dense materials such as vinyl, etc., ensure that the remaining moisture level is below 4 %.

Test procedure to determine the dryness (according ASTM D 4263): put a PE-plastic foil 1 m x 1 m on the surface of the applied mortar floor, tape the perimeter and leave for one day. The curing is complete if there is no water condensation on the foil or a visible color difference between covered and uncovered surface.

Removal

Excess material can best be removed before curing with a trowel wipe or water.

Fresh Sikafloor® Marine-107 may be removed from tools and equipment with water. Once cured, the material can only be removed mechanically.

Exposed hands and skin shall be washed immediately with water. Use a suitable skin protection hand cream.

Application Limits

For applications on sloping surfaces > 1 % contact the Technical Department of Sika Industry.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheet
 - Application Manual
- Sikafloor® Marine Self-Leveling Mortars

PACKAGING INFORMATION

Bag	12 kg
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BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by contacting SIKA's Technical Service Department via email at tsmh@us.sika.com. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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PRODUCT DATA SHEET

Sikafloor® Marine-107
Version 04.01 (07 - 2024), en_US
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