

## Sentry Stucco Plus With SikaWall-1000 MaxGrip Veneer Adhesive

A cement plaster stucco system featuring Senergy air-water/resistive barriers with SikaWall®-1000 Maxgrip Veneer Adhesive

### SYSTEM DESCRIPTION

Sentry Stucco Plus with SikaWall MaxGrip Veneer Adhesive is a highly advanced Portland cement-based exterior wall system. It incorporates a Senershield-R, -RS, or -VB air-water/resistive barrier to provide a premium level of protection to the sheathing and cavity against moisture and air intrusion. The system features SikaWall MaxGrip Veneer Adhesive - a high-strength specially formulated setting bed Adhesive to adhere natural and manufactured stone, ceramic tile, and thin brick veneer.

### ACCEPTABLE SHEATHING

- PermaBase® Cement Board and other cement-boards conforming with ASTM C1325 (Type A-exterior); poured concrete/ unit masonry; ASTM C1177 type sheathings, including, Weather Defense™ Platinum sheathing, GreenGlass® sheathing, eXPTM sheathing, GlasRoc® sheathing, Securock™ glass-mat sheathing, and DensGlass® exterior sheathing; DensElement (sheathing only) gypsum sheathing (ASTM C79/C1396); Exposure I or exterior plywood (Grade C/D or better); or Exposure I OSB and Huber Zip (sheathing only)

### USES

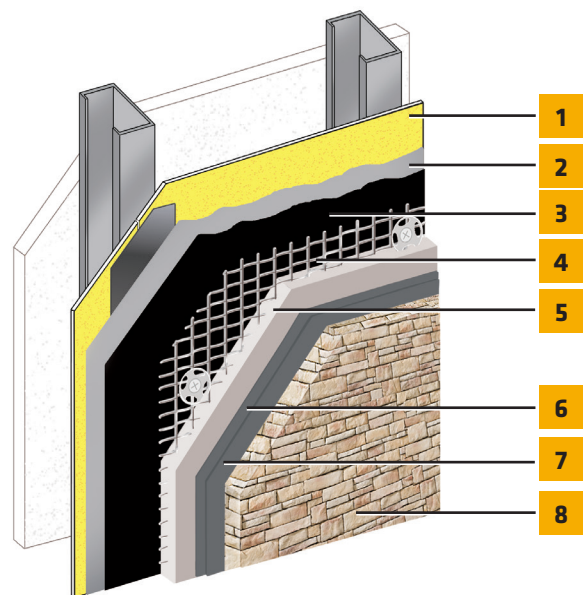
New or retrofit residential, institutional and commercial construction such as hotels, hospitals, retail centers, schools, multi-family apartments and condominiums, and government facilities.

### MATERIAL SUBSTITUTION

Material substitution will adversely affect system performance and will void all warranty coverage unless approved in writing by Sika Facades Technical Department.

### ENHANCED CRACK RESISTANCE OPTIONS

- Good: SikaWall® Maxlastic Finish
- Better: SikaWall® SRT Mesh with Senergy base coat or SikaWall Stucco Surface Leveler
- Best: SikaWall® SAT Mesh with Senergy base coat or SikaWall Stucco Surface Leveler and SikaWall Maxlastic Finish



1. Acceptable Sheathing\*
2. Senershield-R/-RS/-VB
3. Grade D Paper (Bond Breaker)\*
4. SikaWall Permalath 1000 or Metal Plaster Base\*
5. SikaWall Stucco Base
6. Skim Coat of SikaWall MaxGrip Veneer Adhesive
7. SikaWall MaxGrip Veneer Adhesive
8. Adhered Veneer\*

\* By Others

## Sentry Stucco Plus with SikaWall-1000 MaxGrip Veneer Adhesive

<b>TEST RESULTS:</b>			
<b>Test</b>	<b>Method</b>	<b>Criteria</b>	<b>Results</b>
Water penetration of exterior windows, curtain walls and doors by uniform static air pressure	ASTM E331	No water penetration on the face of the test specimen at 136.9 Pa (2.86 psf)	Pass
Freeze-thaw Resistance	Per ICC-ES acceptance criteria AC-11	No sign of deleterious effects after 10 cycles	SikaWall Stucco Base passed with no visible evidence of deterioration when examined under 5x magnification
Water Vapor Transmission	ASTM E96-Wet Cup	Report value	SikaWall Stucco Base 20.4 perms
Racking Load Test	ASTM E72	Report value	Maximum load resistance 5530 pounds (250 kg)
Compressive Strength	ASTM C109	Report value	22.4 MPa (3245 psi) average for SikaWall Stucco Base
Flexural Strength	ASTM C348	Report value	4.57 MPa (663 psi) average for SikaWall Stucco Base
Surface Burning	ASTM E84	Report value	<25 Flame Spread <450 Smoke Developed Includes SikaWall Permalath 1000 and SikaWall Stucco Base
Non-Combustibility	ASTM E136	No flaming, excess temperature rise or weight loss when exposed to 750 °C (1382 °F)	Pass SikaWall Stucco Base with Permalath 1000 or metal plaster base
Fire Resistance Rated Assemblies	ASTM E119	No transmission of heat greater than 250 °F above ambient; no passage of flame or hot gasses; no passage of water from hose stream test; for loadbearing walls – ability to with stand load under test conditions	Hour Rated Assemblies: <ul style="list-style-type: none"> <li>• Load bearing wood stud wall with 10.9 mm (7/16") OSB and 9.5 mm (3/8") SikaWall Stucco Base</li> <li>• Load bearing wood stud wall with 16mm (5/8") Type X gypsum sheathing and 9.5 mm (3/8") SikaWall Stucco Base</li> <li>• Load bearing wood stud wall with 10.9 mm (7/16") OSB, SikaWall Permalath 1000 &amp; 12.7 mm (1/2") SikaWall Stucco Base (from inside only)</li> <li>• Non-load bearing steel framed wall with 16 mm (5/8") Type X gypsum sheathing, SikaWall Permalath 1000 &amp; 12.7 mm (1/2") SikaWall Stucco Base</li> </ul>
Transverse (Wind) Load	ASTM E330	Report value	+/- 40 PSF; 2" X 4" wood studs, gypsum or wood sheathing or 3 5/8", 20 ga steel studs, gypsum or wood sheathing

# Sentry Stucco Plus with SikaWall-1000 MaxGrip Veneer Adhesive

## TEST RESULTS:

Test	Method	Criteria	Results
Compressive Strength	ASTM C109	N/A	4000 psi
Freeze Thaw	ASTM C666	Procedure A, cycles rapid freezing and thawing in water, 40° F - 0° F - 40° F in not less than 2 hours and not more than 5 hours; modified using full IVS composite in place of concrete beam	> 100 cycles, no failure of MaxGrip
Shear Strength	ANSI A1 18.4	28 days ≥ 200 psi After 7 day water immersion ≥ 150 psi	565 psi at 28 days 306 psi after 7 day water immersion
Shear Strength	ANSI A1 18.15	7 days ≥ 300 psi 28 days ≥ 400 psi After 7 days water immersion ≥ 200 psi	487 psi at 7 days 565 psi at 28 days 306 psi after 7 day water immersion
Shear Bond	ASTM C482	Minimum 50 psi	130 psi - Directly to molded cement Adhesive bed specified in ASTM C482 146 psi average to Sika Facades standard and dry base coats molded cement Adhesive bed specified in ASTM C482

## DESIGN CONSIDERATIONS

- Maximum allowable deflection L/360, based on stud/structural properties only.
- Use only for above grade vertical walls.
- Additives are not permitted for any product.
- All products must be installed at minimum 40 °F (4 °C) ambient and substrate temperatures unless otherwise noted on specific Product Data Sheets.
- Protect all work from precipitation for at least 24-hours after application or until dry.
- All products must be stored in accordance with specific instructions on relevant Product Data Sheets.
- All substrates must be clean, dry and sound without planar irregularities greater than 1/4" per 10' (6 mm per 3 m).
- Per code veneer unit shall not exceed 2 5/8" (66.7 mm) in specified thickness, 36" (914 mm) in longest dimension not more than 5 ft<sup>2</sup> (0.46 m<sup>2</sup>) in total face area and shall not weigh more than 15 lbs/ft<sup>2</sup> (718 Pa).
- Expansion joints are required in the system where they exist in the substrate, where the system adjoins dissimilar construction, at changes in substrates and at floor lines in multilevel wood frame construction and where movement is anticipated, as determined by the project design team
- Reference system specification for testing information.

## WARRANTY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com/senergy](http://usa.sika.com/senergy) or by calling Sika Facades' Technical Service Department at 1-800-589-1336. Nothing contained in any Sika literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each Sika product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the Sika product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS. Sale of Sika products are subject to the Terms and Conditions of Sale which are available at [usa.sika.com](http://usa.sika.com).