



Version Revision Date: 1.1 01/07/2021

SDS Number: 000000727305

Date of last issue: 05/29/2020 Date of first issue: 05/29/2020

SECTION 1. IDENTIFICATION

Product name : SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Product code : 00000000050490208

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC

Address : 201 POLITO AVE

Lyndhurst NJ 07071

Emergency telephone : ChemTel: +1-813-248-0585

Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals

Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion/irritation : Category 2

Serious eye damage/eye

irritation

Category 2A

Skin sensitization : Category 1

Short-term (acute) aquatic

hazard

Category 2

Long-term (chronic) aquatic

hazard

Category 2

GHS label elements

Hazard pictograms :





Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

Precautionary Statements :

Prevention:

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P273 Avoid release to the environment.

P272 Contaminated work clothing should not be allowed out of the workplace.

P264 Wash face, hands and any exposed skin thoroughly after handling.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P302 + P352 IF ON SKIN: Wash with plenty of water.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P332 + P313 If skin irritation occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P391 Collect spillage.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : No applicable information available.

Components

Chemical name	CAS-No.	Concentration (% w/w)
Reaction product: bisphenol-A- (epichlorhydrin)-Epoxy resin (number average molecular weight <= 700)	25068-38-6	>= 50 - < 75
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	>= 10 - < 15

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Show this material safety data sheet to the doctor in attend-

ance.

Do not leave the victim unattended.



SikaFlow-648 Part A Formerly MFlow 648 Low **Dust Part A**

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

If inhaled If unconscious, place in recovery position and seek medical

advice.

If symptoms persist, call a physician.

In case of skin contact If skin irritation persists, call a physician.

> If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact Immediately flush eye(s) with plenty of water.

> Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed Keep respiratory tract clear.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

Most important symptoms and effects, both acute and

delayed

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Foam

> Water spray Dry powder

Carbon dioxide (CO2)

Unsuitable extinguishing

media

water jet

Specific hazards during fire

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment :

for fire-fighters

Wear self-contained breathing apparatus for firefighting if nec-

essary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

tive equipment and emer-

gency procedures

Personal precautions, protec: Use personal protective equipment.





 Version
 Revision Date:
 SDS Number:
 Date of last issue: 05/29/2020

 1.1
 01/07/2021
 000000727305
 Date of first issue: 05/29/2020

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Product is not explosive.

Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapors/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage.

Electrical installations / working materials must comply with

the technological safety standards.

Further information on stor-

age conditions

Keep only in the original container in a cool, dry, well-

ventilated place away from ignition sources, heat or flame.

Protect from direct sunlight.

Materials to avoid : Observe TRGS 509/510 storage rules.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No applicable information available.

SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A



Version 1.1

Revision Date: 01/07/2021

SDS Number: 000000727305

Date of last issue: 05/29/2020 Date of first issue: 05/29/2020

Personal protective equipment

Respiratory protection : Wear appropriate certified respirator when exposure limits

may be exceeded.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Protective measures : Do not inhale gases/vapours/aerosols.

Avoid contact with the skin, eyes and clothing.

Avoid exposure - obtain special instructions before use. Handle in accordance with good building materials hygiene

and safety practice.

Wearing of closed work clothing is recommended.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : light amber

Odor : mild

pH : No data available

Melting point : No applicable information available.

Freezing point No applicable information available.

Boiling point : approx. 410.00 °F / 210.00 °C

Flash point : approx. 419.00 °F / 215.00 °C

Method: Calculation method, other

Evaporation rate : No applicable information available.

SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A



Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

Flammability (solid, gas) : No applicable information available.

Upper explosion limit / Upper

flammability limit

No applicable information available.

Lower explosion limit / Lower

flammability limit

No applicable information available.

Vapor pressure : No applicable information available.

Relative vapor density : No applicable information available.

Relative density : No applicable information available.

Density : 9.79 lb/USg (68.00 °F / 20.00 °C)

Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No applicable information available.

Partition coefficient: n-

octanol/water

No applicable information available.

Autoignition temperature : not determined

Decomposition temperature : No decomposition if stored and handled as pre-

scribed/indicated.

Viscosity

Viscosity, dynamic : 1,820.000 mPa.s (73.40 °F / 23.00 °C)

Method: N-114; Brookfield Viscosity

Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive

Oxidizing properties : Not an oxidizer.

Sublimation point : No applicable information available.

Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reac-

tions

No decomposition if stored and applied as directed.



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

Conditions to avoid : See SDS section 7 - Handling and storage.

Incompatible materials : Strong acids

Strong bases

Strong oxidizing agents Strong reducing agents

Hazardous decomposition

products

No hazardous decomposition products if stored and handled

as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Remarks: No applicable information available.

Acute inhalation toxicity : Remarks: No applicable information available.

Acute dermal toxicity : Remarks: No applicable information available.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Product:

Remarks : Causes sensitization.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : Health injuries are not known or expected under normal use.

The product has not been tested. The statements on toxicology have been derived from the properties of the individual

components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Because of the product's consistency and low water

solubility, bioavailability is improbable.

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life.

Toxic to aquatic life with long lasting effects.

The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual

components.



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with national, state and local regula-

tions.

Do not contaminate ponds, waterways or ditches with chemi-

cal or used container.

Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Contaminated packaging should be emptied as far as possible

and disposed of in the same manner as the sub-

stance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

The ingredients of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

TSCA : All chemical substances in this product are either listed as

active on the TSCA Inventory or are in compliance with a

TSCA Inventory exemption.

SECTION 16. OTHER INFORMATION

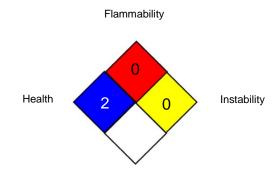
Further information



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI -Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ -Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations;



SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A

Version Revision Date: SDS Number: Date of last issue: 05/29/2020 1.1 01/07/2021 000000727305 Date of first issue: 05/29/2020

UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 01/07/2021

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

IMPORTANT: WHILE THE DESCRIPTIONS. DESIGNS. DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE , IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY OUR COMPANY HEREUNDER ARE GIVEN GRATIS AND WE ASSUME NO OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

US / EN