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SYSTEM DATA SHEET Sika ComfortFloor® PS-67

SEAMLESS, ELASTOMERIC DECORATIVE FLOORING FOR INTERIOR CONCRETE SURFACES FINISH EN-GINEERED WITH SIKAFLOOR[®] - 330 @ 312 -363 MILS (8.0 - 9.2 MM)

PRODUCT DESCRIPTION

Sika ComfortFloor[®] PS-67 is an ergonomic, sound dampening, low emission floor system that is UV stable with very low maintenance. Sika ComfortFloor[®] PS-67 is a seamless, hygienic, system using a 100% solids urethane adhesive, 5mm pad of more than 80% recycled content, pigmented self leveling urethane body coat, a urethane receiver coat broadcast with decorative flake and a wear resistant, pigmented water based urethane topcoat. This system is LEED contributing through use of rapidly renewable resources as the raw material basis. Sika ComfortFloor[®] PS-67 is typically installed @ 312 -363 mils (8.0 - 9.2 mm).

USES

Sika ComfortFloor[®] PS-67 may only be used by experienced professionals.

- Cleanrooms and laboratories
- Classrooms and studios
- Lobbies, offices and corridors
- Public spaces
- Animal care facilities

CHARACTERISTICS / ADVANTAGES

- Very low VOC emission
- Durable and decorative
- Excellent sound dampening
- Resistant to mechanical abuse
- Excellent UV resistance
- Seamless and sanitary
- Unlimited décor options
- Superior life cycle cost

 System Data Sheet

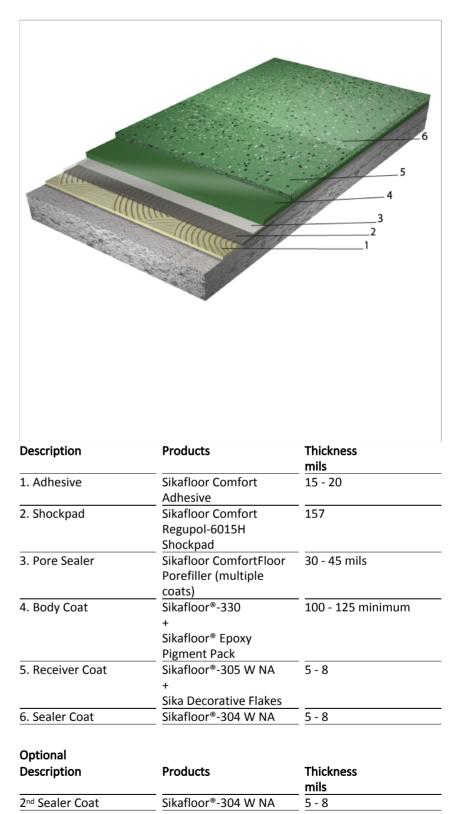
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System Structure

Sika ComfortFloor® PS-67 ~ 312 - 363 mils (8.0 - 9.2 mm)





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Color	Refer to the Sika ComfortFloor Color Additives Selection Guide. The Sikafloor®-330 should be pigmented the same or close to the color of the Sikafloor®- 305 W NA top coat.					
Nominal thickness		312 - 363 mils (8.0 - 9.2 mm)				
Minimum thickness	312 mils (8.0 mm)					
TECHNICAL INFORMATION						
Testing	>80 (14 days)			ASTM D2240 at 73°F (23°C) and 50% R.H		
Abrasion Resistance	0.04g CS-17/1000 rotations/1000 g			ASTM D4060 at 73°F (23°C) and 50% R.H		
Impact Strength	160 in - lbs	160 in - lbs			ASTM D2794 at 73°F (23°C) and 50% R.H	
Tensile Strength	1,142 psi.(~ 8.0 N/mm²) ASTM D41 at 73°F (23°C) and 50% R.I			ASTM D412 F (23°C) and 50% R.H		
Tensile Adhesion Strength	> 500 psi (3.5 MPa) (concrete failure) ASTM D7234 at 73°F (23°C) and 50% R.F					
Tear Strength	142.75 lb./in.(142.75 lb./in.(~ 25 N/mm 14 days) ASTM D624 at 73°F (23°C) and 50% R.H			ASTM D624 (23°C) and 50% R.H	
Crack Bridging Ability	Passed	Passed ASTM C130 at 73°F (23°C) and 50% R.			ASTM C1305 F (23°C) and 50% R.H	
Resistance to Thermal Shock	<450 ASTM E468 at 73°F (23°C) and 50% R.F			ASTM E468 F (23°C) and 50% R.H		
External Fire Performance	Class 1 ASTM E648 at 73°F (23°C) and 50% R.H					
Chemical Resistance	Contact Sika Technical Service for specific information					
Thermal Conductivity	Very Good					
Footfall Sound Reduction	Flooring Type		IIC Rating of concrete slab alone	IIC Rating of ComfortFloor system on slab	ASTM E 492- 09/ASTM E 989-06	
	ComfortFloor Decorative Pro	8"	30	53		
	ComfortFloor Pro	8"	30	52		
	ComfortFloor Decorative	8"	30	40		
	ComfortFloor		30	37		
	ComfortFloor Decorative	6"	26	36		
	ComfortFloor	6"	26	33		
	*All testing was done direct to concrete slab with no ceiling or other additional insulating structures					

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Coefficient of Friction	0.6	ANSI 326.3 at 73°F (23°C) and 50% R.H
Residual impression	0.002 in (800 lb load)	ASTM F970 at 73°F (23°C) and 50% R.H
Color	<u>Δ E 0.3 (7 days at 158°F/70°C)</u> Very Good	ASTM F1514
Gloss level	5-15 (60°)	ASTM D523 at 73°F (23°C) and 50% R.H
Elongation at break	180%	ASTM D412 at 73°F (23°C) and 50% R.H

APPLICATION INFORMATION

Coverage	Description	Products	Approximates Sq.Ft./kit
	1. Adhesive	Sikafloor Comfort Adhesive	727 @ 15 mils
	2. Shockpad	Sikafloor Comfort Regupol-6015H Shockpad	403 @ 157 mils
	3. Pore Sealer*	Sikafloor ComfortFloor Porefiller (multiple coats)	844 @ 15 mils
	4. Body Coat	Sikafloor®-330 + Sikafloor® Epoxy	123 @ 100 mils minimum
		Pigment Pack	2 quarts per 7.22 gallon kit
	5. Receiver Coat	Sikafloor®-305 W NA +	653 @ 5 mils
		Sika Decorative Flakes	2 lbs per 2.04 gallon kit
	6. Sealer Coat	Sikafloor [®] -304 W NA	595 @ 5 mils

	Optional Description	Products	Approximates Sq.Ft./kit	
	2 nd Sealer Coat	Sikafloor [®] -304 W NA	595 @ 5 mils	
Ambient Air Temperature	Minimum/Maximum 50°/85°F (10°/30°C)			
Substrate Temperature	Minimum/Maximum 50°/85°F (10°/30°C)			

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

Please refer to the individual Product Data Sheets for Limitations

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of

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chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Concrete surfaces must be clean and sound. Remove all dust, dirt, existing paint films, efflorescence, exudates, laitance, form oils, hydraulic or fuel oils, brake fluid, grease, fungus, mildew, biological residues or any other contaminants which may prohibit a good bond.

Prepare the surface by any appropriate mechanical means, in order to achieve a profile equivalent to ICRI - CSP 3-6. The compressive strength of the concrete substrate should be at least 3,625 psi (25 MPa) at 28 days and a minimum of 218 psi (1.5 MPa) in tension at the time of application.

Repairs to cementitious substrates, filling of blowholes, leveling of irregularities, etc. should be carried out using an appropriate Sika profiling mortar. Contact Sika Technical Service for a recommendation.

PRIMING

Priming of the substrate prior to the application of Sikafloor Comfort Adhesive may be necessary due to the porosity of the concrete. Contact Technical Service for recommendations.

MIXING

Please refer to the individual Product Data Sheets

APPLICATION

Please refer to the individual Product Data Sheets.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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