Lockstop Primer Adhesive

Description	Sika® Lockstop Primer Adhesive is used for adhering Sika Lockstop strip-applied waterstop to concrete.	
Where to Use	Sika® Lockstop Primer is used in conjunction with Sika® Lockstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.	
Typical Data		
Coverage	800-900 lineal feet per gallon	
Packaging	1 gallon pails	
Cure Mechanism	Allow the primer to dry for a minimum of 2 hours until it is tack-free.	
	Physical Properties	
	Color	Dark brown to black (ASTM D1729)
	Odor	Aromatic solvent order when wet, none when dry
	% Solids	63 +/- 1 % by weight (ASTM C771)
	VOC Content	325.4 g/L less water and exempt solvent (EPA Method 24)
	Specific Gravity	0.89+/-0.05 g/cm³ (ASTM D297)
	Weight per Gallon	7.4 +/-0.5 lbs/gallon
	Viscosity	2000-4000 cps (ASTM D2196)
	*Results may differ based upon statistical variations depending upon equipment, temperature, application methods, test methods, and actual site conditions.	
How to Use Surface Prep	When applying to concrete, all surfaces shall be fully cured and dry. Prepare the application area by removing all loose particles and dirt.	
Application	■ Apply by brushing a strip of Lockstop Primer Adhesive slightly wider than the Lockstop waterstop profile. A 2" wide strip is typically sufficient.	
	■ Lockstop Primer Adhesive and Lockstop waterstop should be applied the same day.	
Limitations	Only for use in non-moving concrete construction joints.	
Shelf Life	12 months when stored in the unopened, original packaging in warehouse conditions.	
Storage	After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.	
Product Conditioning	Temperature not to exceed 90°F.	

KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY • FOR PROFESSIONAL USE ONLY

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Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

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