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SECTION 1. IDENTIFICATION

Product name : Sikafloor®-293 Part B

Company name : Sika Corporation

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USA

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Telephone : (201) 933-8800

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E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: +1-703-527-3887

Recommended use of the

chemical and restrictions on

use

: For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

Acute toxicity (Oral) : Category 4

Acute toxicity (Inhalation) : Category 4

Skin corrosion : Category 1

Serious eye damage : Category 1

Skin sensitization : Category 1

GHS label elements

Hazard pictograms :





Signal Word : Danger

Hazard Statements : H227 Combustible liquid.

according to OSHA 1910.1200 Hazard Communication Standard



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H302 + H332 Harmful if swallowed or if inhaled. H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

Precautionary Statements

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.

P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON

CENTER/ doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 Store in a well-ventilated place.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Benzyl alcohol	100-51-6	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2A; H319	>= 30 - < 50
Isophoronediamine	2855-13-2	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 10 - < 20
m-phenylenebis(methylamine)	1477-55-0	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1B; H317	>= 10 - < 20
3,6,9- triazaundecamethylenediamine	112-57-2	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 10 - < 20
2,4,6- tris(dimethylaminomethyl)phenol	90-72-2	Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 5 - < 10
2-Propenenitrile, reaction products with 2,2,4(or 2,4,4)-trimethyl-1,6-hexanediamine	90530-20-4	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318	>= 1 - < 5
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	25513-64-8	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with difficul-

ty.



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Small amounts splashed into eyes can cause irreversible tis-In case of eye contact

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

Health injuries may be delayed.

corrosive effects

sensitizing effects Gastrointestinal discomfort

Respiratory disorder Allergic reactions

Headache **Dermatitis**

Harmful if swallowed or if inhaled. May cause an allergic skin reaction.

Causes serious eye damage.

Causes severe burns.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)

Unsuitable extinguishing

media

Water

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :

tive equipment and emer-

gency procedures

Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions Do not flush into surface water or sanitary sewer system.



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If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapors or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : Explosives

Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids

Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components CAS-No. Value type Control parame- Basis	Components	CAS-No.	Value type	Control parame-	Basis
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		(Form of exposure)	ters / Permissible concentration	
m-phenylenebis(methylamine)	1477-55-0	C	0.018 ppm	ACGIH
		С	0.1 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommend-

ed or statutory limits.

The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove respiratory and skin/eye protection only after vapors

have been cleared from the area.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES



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Appearance : liquid

Color : yellow

Odor : amine-like

Odor Threshold : No data available

pH : 12 - 13

Melting point/range / Freezing :

point

Boiling point/boiling range : No data available

Flash point : $ca. > 185 \, ^{\circ}\text{F} / > 85 \, ^{\circ}\text{C}$

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapor pressure : 0.07 hpa

Relative vapor density : No data available

Density : 1.01 g/cm3 (74.7 °F / 23.7 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 59 mm2/s (74.7 °F / 23.7 °C)

Explosive properties : No data available

Oxidizing properties : No data available

according to OSHA 1910.1200 Hazard Communication Standard



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Volatile organic compounds : 22 g/l

(VOC) content A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid : Extremes of temperature and direct sunlight.

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed or if inhaled.

Components:

Benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Isophoronediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 10 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1.34 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

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Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

3,6,9-triazaundecamethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,716.2 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 1,260 mg/kg

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 Oral (Rat): 2,169 mg/kg

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Acute oral toxicity : LD50 Oral (Rat): 910 mg/kg

Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit Assessment : Corrosive

Method : OECD Test Guideline 404

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit

Assessment : Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. **IARC** Not applicable

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OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Isophoronediamine:

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

mg/l

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l

Exposure time: 48 h

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to algae/aquatic EC50 (Scenedesmus capricornutum (fresh water algae)): > 10

- 100 mg/l plants

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

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Toxicity to algae/aquatic

plants

EC50 (Scenedesmus capricornutum (fresh water algae)): 29.5

mg/l

Toxicity to fish (Chronic tox-

icity)

LC50 (Leuciscus idus (Golden orfe)): 174 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues Disposal of this product, solutions and any by-products should

> at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. UN 1760

Proper shipping name Corrosive liquid, n.o.s.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-

phenylenebis(methylamine))

Class 8 Packing group Ш

Labels Corrosive Packing instruction (cargo 855

aircraft)

Packing instruction (passen-851

11 / 14

according to OSHA 1910.1200 Hazard Communication Standard



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ger aircraft)

IMDG-Code

UN number : UN 1760

Proper shipping name : CORROSIVE LIQUID, N.O.S.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-

phenylenebis(methylamine))

Class : 8
Packing group : II
Labels : 8
EmS Code : F-A

EmS Code : F-A, S-B Marine pollutant : no

Domestic regulation

49 CFR

UN/ID/NA number : UN 1760

Proper shipping name : Corrosive liquids, n.o.s.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-

phenylenebis(methylamine))

Class : 8 Packing group : II

Labels : CORROSIVE

ERG Code : 154 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as ac-

tive on the TSCA Inventory or are in compliance with a TSCA

Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.



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SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure) Respiratory or skin sensitization Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including α-chlorotoluene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

ACGIH / C : Ceiling limit
OSHA P0 / C : Ceiling limit

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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