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SECTION 1. IDENTIFICATION

Product name	:	Sika [®] MB Part B
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

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Hazard Statements	: H227 Combustible liquid.
Signal Word	: Danger
GHS label elements Hazard pictograms	
Skin sensitization	: Category 1
Serious eye damage	: Category 1
Skin corrosion	: Category 1B
Acute toxicity (Inhalation)	: Category 4
Acute toxicity (Oral)	: Category 4
Flammable liquids	: Category 4

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	H302 + H332 Harmful if swallowed or if inhaled. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.
Precautionary Statements :	 Prevention: P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	 Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alco- hol-resistant foam to extinguish.
	Storage: P403 Store in a well-ventilated place. P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.





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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Benzyl alcohol	100-51-6	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2A; H319	>= 30 - < 50
Isophoronediamine	2855-13-2	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 20 - < 30
m-phenylenebis(methylamine)	1477-55-0	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1B; H317	>= 10 - < 20
3,6,9- triazaundecamethylenediamine	112-57-2	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 10 - < 20
2,4,6- tris(dimethylaminomethyl)phenol	90-72-2	Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 5 - < 10

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
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If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	Health injuries may be delayed. corrosive effects sensitizing effects Gastrointestinal discomfort Respiratory disorder Allergic reactions Headache Dermatitis Harmful if swallowed or if inhaled. May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns.

SECTION 5. FIRE-FIGHTING MEASURES

Notes to physician

Suitable extinguishing media	:	Carbon dioxide (CO2)
Unsuitable extinguishing media	:	Water
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

: Treat symptomatically.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Dangerous when wet Flammable solids Organic peroxides Poisonous liquids Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
m-phenylenebis(methylamine)	1477-55-0	С	0.018 ppm	ACGIH
		С	0.1 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

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Engineering measures	:	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.
Personal protective equipme	ent	
Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
		The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: amber
Odor	: amine-like
Odor Threshold	: No data available
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рН	:	11.5
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	No data available
Flash point	:	180 °F / 82 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.07 hpa
Relative vapor density	:	No data available
Density	:	1 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	partly soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	24 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

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Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed or if inhaled.

Components:

Benzyl alcohol: Acute oral toxicity		LD50 Oral (Rat): 1,620 mg/kg
Acute oral toxicity	•	
Acute inhalation toxicity	:	LC50 (Rat): > 4.178 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Isophoronediamine:		
Acute oral toxicity	:	LD50 Oral (Rat): 1,030 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 10 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 - 5,000 mg/kg
m-phenylenebis(methylamii	ne):	
Acute oral toxicity	:	LD50 Oral (Rat): 930 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 1.34 mg/l Exposure time: 4 h Test atmosphere: dust/mist Assessment: Corrosive to the respiratory tract.
Acute dermal toxicity	:	LD50 Dermal (Rat): > 3,100 mg/kg

3,6,9-triazaundecamethylenediamine:



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Acute oral toxi	city	:	LD50 Oral (Rat): 1,716.2 mg/kg	
Acute dermal t	oxicity	:	LD50 Dermal (Rat): 1,260 mg/kg	
2,4,6-tris(dime	ethylaminometh	yl)phenol:	
Acute oral toxi	city	:	LD50 Oral (Rat): 2,169 mg/kg	
Skin corrosio Causes severe				
Product:				
Method		:	In Vitro Membrane Barrier Test Method for Skin CORROSITEX	Corrosion -
Result		:	Corrosive after 3 minutes to 1 hour of exposure	
Components:				
2,4,6-tris(dime	ethylaminometh	yl)phenol:	
Species		:	Rabbit	
Assessment Method		:	Corrosive OECD Test Guideline 404	
-	l amage/eye irrita s eye damage.	ati	on	
	ethylaminometh) phonol:	
Species	emylamitometh		Rabbit	
Assessment		:	Causes serious eye damage.	
Respiratory o	r skin sensitizat	tio	n	
Skin sensitiza				
-	allergic skin reac	tic	on.	
Respiratory s	ensitization due to lack of dat	a.		
Germ cell mu Not classified of	tagenicity due to lack of dat	a.		
Carcinogenic	ity			
-	due to lack of data Not applicable	a.		
OSHA	Not applicable			
NTP	Not applicable			

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Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Benzyl alcohol:		
Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Isophoronediamine:		
Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l
		NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l
m-phenylenebis(methylamin	e):	
Toxicity to fish	:	LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l Exposure time: 48 h
2,4,6-tris(dimethylaminometh	าvl)phenol:
Toxicity to algae/aquatic plants	:	
Persistence and degradabilit No data available	y	
Bioaccumulative potential		

No data available

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Mobility in soil No data available	
Other adverse effects	
Product: Additional ecological infor- mation	 Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR		
UN/ID No.	:	UN 1760
Proper shipping name	:	Corrosive liquid, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
Class	:	8
Packing group	:	
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passen- ger aircraft)	:	851
IMDG-Code		
UN number	:	UN 1760
Proper shipping name	:	CORROSIVE LIQUID, N.O.S.
		(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

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Domestic regulation

49 CFR UN/ID/NA number Proper shipping name	:	UN 1760 Corrosive liquids, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m- phenylenebis(methylamine))
Class	:	8
Packing group	:	
Labels	:	CORROSIVE
ERG Code	:	154
Marine pollutant	:	no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards :	Flammable (gases, aerosols, liquids, or solids) Acute toxicity (any route of exposure) Respiratory or skin sensitization Serious eye damage or eye irritation Skin corrosion or irritation
SARA 313 :	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including α-chlorotoluene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated
		values)
ACGIH / C	:	Ceiling limit
OSHA P0 / C	:	Ceiling limit

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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