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SECTION 1. IDENTIFICATION

| Product name | : | SikaBiresin [®] CR88 (formerly EPOLAM 2015) Part A |
|---|---|--|
| Company name | : | Sika Corporation |
| | | 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com |
| Telephone | : | (201) 933-8800 |
| Telefax | : | (201) 804-1076 |
| E-mail address | : | ehs@sika-corp.com |
| Emergency telephone | : | CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887 |
| Recommended use of the chemical and restrictions on use | : | For further information, refer to product data sheet. |

SECTION 2. HAZARDS IDENTIFICATION

| GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200) | | | |
|---|---|--|--|
| Skin irritation | : | Category 2 | |
| Serious eye damage | : | Category 1 | |
| Skin sensitization | : | Category 1 | |
| Germ cell mutagenicity | : | Category 2 | |
| GHS label elements Hazard pictograms | : | | |
| Signal Word | : | Danger | |
| Hazard Statements | : | H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H341 Suspected of causing genetic defects. | |



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| Precautionary Statements | : _ | | | |
|--|--|--|--|--|
| | P2 P2 an P2 P2 P2 P2 the P2 | 02 Do not handle u d understood. 61 Avoid breathing 64 Wash skin thor 72 Contaminated v workplace. | nstructions before use. Intil all safety precautions I mist or vapors. Dughly after handling. Vork clothing must not be gloves/ protective clothi | e allowed out of |
| | P3 P3 wa an CE P3 att P3 att P3 | 05 + P351 + P338 iter for several min d easy to do. Conti ENTER/ doctor. 08 + P313 IF expo ention. 33 + P313 If skin in ention. | SKIN: Wash with plenty o + P310 IF IN EYES: Rin utes. Remove contact ler nue rinsing. Immediately sed or concerned: Get m ritation or rash occurs: G f contaminated clothing a | se cautiously with nses, if present call a POISON nedical advice/ Get medical advice |
| | | o rage: 05 Store locked up | | |
| | Di: P5 | sposal: | ents/ container to an app | proved waste dis- |
| Additional Labeling There are no ingredients with | unknov | /n acute toxicity us | ed in a mixture at a conc | entration >= 1%. |
| Other hazards | | | | |
| None known. | | | | |
| CTION 3. COMPOSITION/INFO | RMAT | ION ON INGREDI | ENTS | |
| tures | | | | |
| Components | | | | |
| Chemical name | | CAS-No. | Classification | Concentra- tion (% w/w |
| | | | | |

| CAS-No. | Classification | Concentra- |
|------------|--------------------------|---|
| | | tion (% w/w) |
| 25068-38-6 | Skin Irrit. 2; H315 | >= 70 - < 90 |
| | Eye Irrit. 2A; H319 | |
| | Skin Sens. 1; H317 | |
| 26761-45-5 | Skin Sens. 1; H317 | >= 5 - < 10 |
| | Muta. 2; H341 | |
| 2425-79-8 | Acute Tox. 4; H302 | >= 5 - < 10 |
| | 25068-38-6 26761-45-5 | 25068-38-6 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317 26761-45-5 Skin Sens. 1; H317 Muta. 2; H341 Muta. 2; H341 |



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| Acute Tox. 4; H332 |
|---------------------|
| Acute Tox. 4; H312 |
| Skin Irrit. 2; H315 |
| Eye Dam. 1; H318 |
| Skin Sens. 1; H317 |

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

| General advice | : | Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance. |
|---|---|---|
| If inhaled | : | Move to fresh air. Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention. |
| Most important symptoms and effects, both acute and delayed | : | Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing genetic defects. irritant effects sensitizing effects Allergic reactions Excessive lachrymation Erythema Dermatitis |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIRE-FIGHTING MEASURES



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| Suitable extinguishing media | : | Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment. |
|--|---|---|
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : | In the event of fire, wear self-contained breathing apparatus. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protec- tive equipment and emer- gency procedures | : | Use personal protective equipment. Deny access to unprotected persons. |
|---|---|---|
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
|---|---|---|
| Advice on safe handling | : | Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage | : | Store in original container. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. |



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Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| Contains no substances with | | upational exposure limit values. |
|-----------------------------|------|---|
| Engineering measures | : | Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits. |
| Personal protective equipr | nent | |
| Respiratory protection | : | Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. |
| | | The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used. |
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary. |
| Eye protection | : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place. |
| Hygiene measures | : | Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance | : | liquid |
|------------|---|--------|
| | | |

Color

amber

:



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| Odor | : | characteristic |
|---|----------------|---|
| Odor Threshold | : | No data available |
| рН | : | Not applicable |
| Melting point/range | e / Freezing : | No data available |
| point Boiling point/boilin | g range : | 511 °F / 266 °C |
| Flash point | : | 234 °F / 112 °C (Method: closed cup) |
| Evaporation rate | : | No data available |
| Flammability (solid | l, gas) : | No data available |
| Upper explosion lin flammability limit | mit / Upper : | No data available |
| Lower explosion lir flammability limit | mit / Lower : | No data available |
| Vapor pressure | : | 0.01 hpa |
| Relative vapor der | nsity : | No data available |
| Density | : | 1.14 g/cm3 (68 °F / 20 °C) |
| Solubility(ies) Water solubility | , : : | insoluble |
| Solubility in oth | er solvents : | No data available |
| Partition coefficien octanol/water | it: n- : | No data available |
| Autoignition tempe | erature : | No data available |
| Decomposition ten | nperature : | No data available |
| Viscosity Viscosity, dyna | mic : | No data available |
| Viscosity, kiner | natic : | > 20.5 mm2/s (104 °F / 40 °C) |
| Explosive propertie | es : | No data available |
| Oxidizing propertie | es : | No data available |
| Volatile organic co (VOC) content | mpounds : | Not applicable |



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| SECTION 10. STABILITY AND REACTIVITY | | | |
|--------------------------------------|---|---|---|
| | Reactivity | : | No dangerous reaction known under conditions of normal use. |
| | Chemical stability | : | The product is chemically stable. |
| | Possibility of hazardous reac- tions | : | Stable under recommended storage conditions. |
| | Conditions to avoid | : | No data available |
| | Incompatible materials | : | No data available |
| | Hazardous decomposition products | : | No decomposition if stored and applied as directed. |

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

| bisphenol-A-(epichlorhydrin) epoxy resin: | | | | | |
|---|-----|--------------------------------------|--|--|--|
| Acute oral toxicity | : | LD50 Oral (Rat): > 5,000 mg/kg | | | |
| Acute dermal toxicity | : | LD50 Dermal (Rabbit): > 20,000 mg/kg | | | |
| 2,3-epoxypropyl neodecano | ate | : | | | |
| Acute oral toxicity | : | LD50 Oral (Rat): 9,600 mg/kg | | | |
| Acute dermal toxicity | : | LD50 Dermal (Rat): 3,800 mg/kg | | | |
| 1,4-bis(2,3-epoxypropoxy)b | uta | ne: | | | |
| Acute oral toxicity | : | LD50 Oral (Rat): 1,163 mg/kg | | | |
| Skin corrosion/irritation Causes skin irritation. | | | | | |
| Serious eye damage/eye irritation | | | | | |
| Causes serious eye damage. | | | | | |
| Respiratory or skin sensitization | | | | | |
| Skin sensitization May cause an allergic skin reaction. | | | | | |
| Respiratory sensitization Not classified due to lack of data. | | | | | |
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Germ cell mutagenicity

Suspected of causing genetic defects.

Carcinogenicity

Not classified due to lack of data. IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) epoxy resin:

| Toxicity to fish | : | LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h |
|---|---|---|
| Toxicity to daphnia and other aquatic invertebrates | : | EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h |

2,3-epoxypropyl neodecanoate:

| Toxicity to daphnia and other | : | EC50 (Daphnia magna (Water flea)): 3.5 mg/l |
|-------------------------------|---|---|
| aquatic invertebrates | | Exposure time: 48 h |

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available



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Other adverse effects

Product:

| Additional ecological infor- mation | Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material. |
|--|--|
|--|--|

SECTION 13. DISPOSAL CONSIDERATIONS

| Disposal methods | | |
|------------------------|---|---|
| Waste from residues | : | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. |
| Contaminated packaging | : | Empty containers should be taken to an approved waste han- dling site for recycling or disposal. |

SECTION 14. TRANSPORT INFORMATION

International Regulations

| IATA-DGR UN/ID No. | : | UN 3082 |
|---|---|--|
| Proper shipping name | : | Environmentally hazardous substance, liquid, n.o.s. (epoxy resin) |
| Class | : | 9 |
| Packing group | : | |
| Labels | : | Miscellaneous |
| Packing instruction (cargo aircraft) | : | 964 |
| Packing instruction (passen- ger aircraft) | : | 964 |
| IMDG-Code | | |
| UN number | : | UN 3082 |
| Proper shipping name | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. |
| Class | • | (epoxy resin) 9 |
| | ÷ | 9 |
| Packing group Labels | : | 9 |
| EmS Code | ÷ | 9 F-A, S-F |
| | • | |



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Marine pollutant

: yes

Domestic regulation

49 CFR

Not regulated as a dangerous good

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

| SARA 311/312 Hazards | Respiratory or skin sensitization Germ cell mutagenicity Skin corrosion or irritation Serious eye damage or eye irritation |
|----------------------|---|
| SARA 313 | This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. |

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including Oxirane, (chloromethyl)- Epichlorohydrin, which is known to the State of California to cause cancer, and 4,4'-isopropylidenediphenol,



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which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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