

PRODUCT DATA SHEET

Sika[®] Reactivation Primer

Polyurethane based primer for the reactivation of existing Sikalastic[®] RoofPro and RoofCoat resins

PRODUCT DESCRIPTION

Sika[®] Reactivation Primer is a single component, polyurethane based primer for the reactivation of existing Sikalastic[®] membranes prior to over coating, repairing, or modifying.

USES

- For use as reactivation primer prior to repairing, modifying or overcoating Sikalastic[®]-621 TC, Sikalastic[®]-624 WP and Sikalastic[®]-646 Lo-VOC when overcoat window is exceeded

CHARACTERISTICS / ADVANTAGES

- Single component - no mixing required
- Quick cure - allows same day membrane application in most instances
- Enhances adhesion to existing Sikalastic[®] RoofPro and RoofCoat resin
- Allows further coats to be safely applied when the standard recoating window has been exceeded
- Suitable for use over a wide range of existing polyurethane roofing membranes (subject to satisfactory adhesion testing)

PRODUCT INFORMATION

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| Chemical Base | Solvent borne polyurethane | |
| Packaging | 1 gal. (3.7 L) pail | |
| Shelf Life | 12 months | |
| Storage Conditions | Store properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between 41 °F (5 °C) and 86 °F (30 °C). Higher storage temperatures may reduce the shelf life of product. | |
| Appearance / Color | Yellow | |
| Density | ~1.03 kg/l (73 °F, 23 °C) | |
| Volatile organic compound (VOC) content | 385 g/l | (ASTM D-2369-81) |

APPLICATION INFORMATION

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| Coverage | 250 ft ² /gal. |
| Ambient Air Temperature | 41 °F (5 °C) min. / 86 °F (30 °C) max. |

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|---|---|---------------------|
| Relative Air Humidity | 85 % R.H. max. | |
| Dew Point | Not for use on surfaces with condensation. Air, substrate and uncured coating must be $\geq 5^{\circ}\text{F}$ (3°C) above dew point. | |
| Substrate Temperature | 41 $^{\circ}\text{F}$ (5°C) min. / 86 $^{\circ}\text{F}$ (30°C) max. | |
| Pot Life | Once opened, the product should be used promptly. Storage of partial containers may result in performance being affected. | |
| Waiting / Recoat Times | Temperature | Waiting time |
| | 68 $^{\circ}\text{F}$ (20°C) | 4 hours |
| | 41 $^{\circ}\text{F}$ (5°C) | 6 hours |
| Resin should be applied within 24 hours of primer application. Maximum primer exposure is 48 hours. Primer exposed longer than 48 hours, and primer exposed to water during curing and exhibiting a chalky appearance, must be reprimed. Deteriorated primer must be mechanically removed before primer reapplication. Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity. | | |

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Do not apply in wet weather or to wet surfaces
- Apply in an even coverage and avoid ponding of the primer
- To avoid dew point conditions during application, relative humidity must be no more than 85% and air and substrate temperature must be $\geq 5^{\circ}\text{F}$ (3°C) above measured dew point temperatures
- Minimum ambient and substrate temperature during application and curing of material is 41 $^{\circ}\text{F}$ (5°C); maximum is 86 $^{\circ}\text{F}$ (30°C)
- Do not thin with solvents
- Do not store materials outdoors exposed to sunlight and moisture for prolonged periods
- Existing membrane must be dry prior to application. Do not apply to a frosted, wet or damp surface. Allow sufficient time for the membrane to dry after rain or inclement weather, as there is the potential for bonding problems
- Sika[®] Reactivation Primer is not UV-stable; coat with Sikalastic[®] resin within 48 hours
- Precautions should be taken to prevent vapors and/or odors from entering the building/structure, including but not limited to turning off and sealing air intake vents, throughwall air conditioners, and other means of vapor/odor ingress during application and cure

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Clean existing membrane thoroughly by power washing. Remove all chalking, dirt and any other physical or chemical contaminants prior to priming. Mechanical scrubbing and the use of a biocide-detergent may be required. Rinse all contaminants and detergent residue off of the membrane surface and allow to dry thoroughly. For detailed information regarding substrate quality/preparation and primer chart please refer to Sikalastic[®] RoofPro Application Manual.

MIXING

Mixing is not required

APPLICATION

Apply by brush or phenolic resin core roller at the recommended rate. Correct amount of primer will leave a slight film on the membrane top surface. Apply evenly without puddling.

CLEANING OF TOOLS

Clean all tools and application equipment with appropriate solvent immediately after use. Once cured, primer can only be removed by mechanical means.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at

Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



Product Data Sheet

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