



SikaMelt®-675 IS

Revision Date 10/20/2025

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SECTION 1. IDENTIFICATION

Product name : SikaMelt®-675 IS

Company name : Sika Corporation
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USA
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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Respiratory sensitization : Category 1

Skin sensitization : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

Other hazards

This product when heated for the application it may cause thermal burns.

GHS label elements

Hazard pictograms :





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Signal Word	:	Danger
Hazard Statements	:	H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
Precautionary Statements	:	Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. P284 Wear respiratory protection. Response: P302 + P352 IF ON SKIN: Wash with plenty of water. P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor. P362 + P364 Take off contaminated clothing and wash it before reuse. Storage: P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components



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Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	>= 1 - <= 5
N-butyl methacrylate	97-88-1	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317 STOT SE 3; H335 Carc. 2; H351	>= 0.1 - <= 1
methyl methacrylate	80-62-6	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Skin Sens. 1; H317 STOT SE 3; H335	>= 0.1 - <= 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : sensitizing effects
Asthmatic appearance
Allergic reactions
May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficul-



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ties if inhaled.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure if inhaled.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid formation of aerosol.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should



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not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
 Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	C	0.02 ppm 0.2 mg/m3	OSHA Z-1
		C	0.02 ppm 0.2 mg/m3	OSHA P0
		TWA	0.005 ppm	ACGIH
methyl methacrylate	80-62-6	TWA	100 ppm 410 mg/m3	OSHA Z-1
		TWA	100 ppm 410 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Even at normal processing temperatures it may occur that hot melts form vapours, which often have an unpleasant odour. If the recommended processing temperatures are exceeded over a fairly long period, additionally the formation of hazardous organic decomposition products is possible. It is recommended to remove such vapours e.g. by using an effi-



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cient exhauster.

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

- Hand protection : When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molten product.
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : solid
- Color : various
- Odor : odorless
- Odor Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available



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Flash point	:	> 392 °F / 200 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.2 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Dynamic	:	Not applicable
Kinematic	:	Not applicable
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Particle size	:	No data available
Particle Size Distribution	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.



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Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	LC50: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgment

methyl methacrylate:

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 29.8 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled.



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Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

IARC Group 2B: Possibly carcinogenic to humans
n-butyl methacrylate 97-88-1

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified based on available information.

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

methyl methacrylate:

Toxicity to fish : NOEC (Danio rerio (zebra fish)): 9.4 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 69 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

NOEC: 37 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 202

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 37 mg/l
Exposure time: 21 d

Persistence and degradability

No data available



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Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.



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No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 - < 5 %
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Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 - < 5 %
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California Prop. 65

⚠ WARNING: This product can expose you to chemicals including toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / C : Ceiling limit
OSHA Z-1 / TWA : 8-hour time weighted average



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OSHA Z-1 / C : Ceiling

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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