SAFETY DATA SHEET

SikaFlow-678 Part B Formerly MFlow 678 PTB

BUILDING TRUST

Version	Revision Date:	SDS Number:	Date of last issue: 08/24/2020
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SECTION 1. IDENTIFICATION

Product name : SikaFlow-678 Part B Formerly MFlow 678 PTB

Product code : 000000000051681613

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC

Address : 201 POLITO AVE
Lyndhurst NJ 07071

Emergency telephone : ChemTel: +1-813-248-0585

Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals

Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation : Category 1B

Serious eye damage/eye irritation : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 2

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 1

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H317 May cause an allergic skin reaction.
H361f Suspected of damaging fertility.
H314 Causes severe skin burns and eye damage.
H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements :

Prevention:

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.
P260 Do not breathe dusts or mists.
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P272 Contaminated work clothing should not be allowed out of the workplace.
P264 Wash face, hands and any exposed skin thoroughly after handling.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/ doctor/ .?.
P303 + P361 + P352 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P391 Collect spillage.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6	>= 50 - < 70
3,6,9-triazaundecamethylene-1,11-diamine	112-57-2	>= 10 - < 20
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 5 - < 10

Bis[(dimethylamino)methyl]phenol	71074-89-0	>= 1 - < 5
bisphenol A	80-05-7	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	First aid personnel should pay attention to their own safety. Immediately remove contaminated clothing.
If inhaled	:	If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.
In case of skin contact	:	After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.
In case of eye contact	:	Immediately flush eyes for at least 15 minutes. Get medical attention. Remove contact lenses. Keep eye wide open while rinsing. Protect unharmed eye.
If swallowed	:	Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.
Most important symptoms and effects, both acute and delayed	:	Causes severe burns. Causes serious eye damage. May cause an allergic skin reaction. Suspected of damaging fertility.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Foam Water spray Dry powder Carbon dioxide (CO2)
Unsuitable extinguishing media	:	water jet
Hazardous combustion products	:	nitrogen oxides Carbon oxides fumes/smoke carbon black corrosive gases/vapours
Further information	:	The degree of risk is governed by the burning substance and the fire conditions.

Contaminated extinguishing water must be disposed of in accordance with official regulations.

Special protective equipment for fire-fighters : Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective clothing.
Do not breathe vapour/aerosol/spray mists.
Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions : Contain contaminated water/firefighting water.
Do not discharge into drains/surface waters/groundwater.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Handle and open container with care.
Wear personal protective equipment.
Avoid contact with skin and eyes.
Avoid aerosol formation.
Keep container tightly sealed.
Keep away from sources of ignition - No smoking.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.
Protect from direct sunlight.
Store protected against freezing.

Recommended storage temperature : > 32 °F / > 0 °C

Further information on storage stability : PROTECT FROM FREEZING.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
3,6,9-triazaundecamethylene-1,11-diamine	112-57-2	TWA	5 mg/m3	US WEEL

Engineering measures : Ensure adequate ventilation.

Personal protective equipment

Respiratory protection : Wear appropriate certified respirator when exposure limits may be exceeded.
Use NIOSH approved respiratory protection.

Hand protection

Remarks : Wear chemical resistant protective gloves. Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection : Tightly fitting safety goggles (chemical goggles) and face shield.

Skin and body protection : Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

Protective measures : Do not inhale gases/vapours/aerosols.
Avoid contact with the skin, eyes and clothing.
Handle in accordance with good building materials hygiene and safety practice.

Hygiene measures : When using, do not eat, drink or smoke.
Hands and/or face should be washed before breaks and at the end of the shift.
At the end of the shift the skin should be cleaned and skin-care agents applied.
Gloves must be inspected regularly and prior to each use.
Replace if necessary (e.g. pinhole leaks).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : amber

Odor : ammonia-like

Odor Threshold	:	No data available
pH	:	neutral to slightly alkaline
Melting point	:	No applicable information available.
Boiling point	:	> 212 °F / > 100 °C
Flash point	:	> 230 °F / > 110 °C
Evaporation rate	:	No applicable information available.
Flammability (liquids)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	No applicable information available.
Lower explosion limit / Lower flammability limit	:	No applicable information available.
Vapor pressure	:	No applicable information available.
Relative vapor density	:	No applicable information available.
Relative density	:	No applicable information available.
Density	:	0.96 g/cm3 (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No applicable information available.
Partition coefficient: n-octanol/water	:	No applicable information available.
Autoignition temperature	:	No data available
Decomposition temperature	:	No decomposition if stored and handled as pre-scribed/indicated.
Viscosity		
Viscosity, dynamic	:	No applicable information available.
Viscosity, kinematic	:	No applicable information available.
Explosive properties	:	Not explosive
Oxidizing properties	:	Based on its structural properties the product is not classified as oxidizing.
Sublimation point	:	No applicable information available.

Molecular weight	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No hazardous reactions if stored and handled as prescribed/indicated.
Chemical stability	:	The product is stable if stored and handled as prescribed/indicated.
Possibility of hazardous reactions	:	The product is stable if stored and handled as prescribed/indicated.
Conditions to avoid	:	See SDS section 7 - Handling and storage.
Incompatible materials	:	Oxidizing agents strong alkalies Acids
Hazardous decomposition products	:	No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging fertility.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Components:

Fatty acids, tall-oil, reaction products with tetraethylenepentamine:

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 1

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Dispose of in accordance with national, state and local regulations. Residues should be disposed of in the same manner as the substance/product. Do not discharge into drains/surface waters/groundwater. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	:	Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 2320
Proper shipping name	:	TETRAETHYLENEPENTAMINE
Class	:	8
Packing group	:	III
Labels	:	8

IATA-DGR

UN/ID No.	:	UN 2320
Proper shipping name	:	Tetraethylenepentamine
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG-Code

UN number	:	UN 2320
Proper shipping name	:	TETRAETHYLENEPENTAMINE Mixture
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 2320
Proper shipping name	:	Tetraethylenepentamine Mixture
Class	:	8
Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

US State Regulations

Pennsylvania Right To Know

3,6,9-triazaundecamethylene-1,11-diamine	112-57-2

New Jersey Right To Know

bisphenol A	80-05-7
3,6,9-triazaundecamethylene-1,11-diamine	112-57-2

California Prop. 65

WARNING: This product can expose you to chemicals including bisphenol A, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

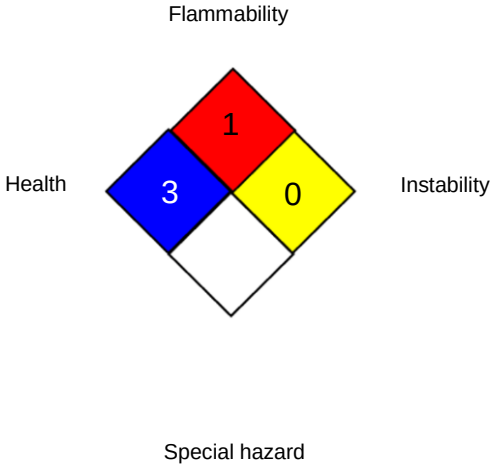
The ingredients of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
TSCA	:	All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

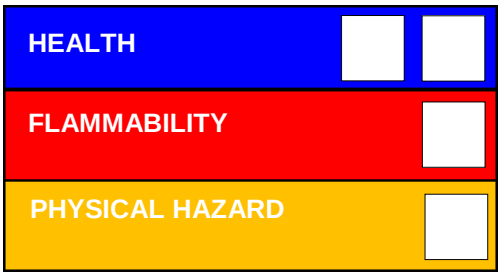
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Con-

trol Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 06/22/2022

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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