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1. Identification

Product name	:	SikaBond [®] -T55
Supplier	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 4 Respiratory sensitization, Category 1

Skin sensitization, Category 1 Carcinogenicity, Category 1A (Inhalation)

GHS label elements

Hazard pictograms	
Signal Word	Danger
Hazard Statements	 H227 Combustible liquid. H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H350i May cause cancer by inhalation.
Precautionary Statements	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces.

H227: Combustible liquid.

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317: May cause an allergic skin reaction.

H350i: May cause cancer by inhalation.

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No smoking. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves. P281 Use personal protective equipment as required. P285 In case of inadequate ventilation wear respiratory protection. Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P341 IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse. P370 + P378 In case of fire: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment for extinction. Storage: P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms. There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

Warning

Chemical name	CAS-No.	Concentration (%)
Naphtha (petroleum), hydrotreated heavy	64742-48-9	>= 5 - < 10 %
Quartz (SiO2)	14808-60-7	< 1 %
4,4'-methylenediphenyl diisocyanate	101-68-8	< 1 %
Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylidenetrimethanol	53317-61-6	< 1 %

Actual concentration is withheld as a trade secret

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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4. First aid measures	
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	 Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: sensitizing effects carcinogenic effects
uciayou	Asthmatic appearance Allergic reactions See Section 11 for more detailed information on health effects and symptoms.
	May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause cancer by inhalation.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media	: Carbon dioxide (CO2)
Unsuitable extinguishing media	: Water
Specific extinguishing methods	 Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	 Use personal protective equipment. Deny access to unprotected persons. 	
Environmental precautions	 Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains infor respective authorities. Local authorities should be advised if significant spillages cannot be contained. 	m
Methods and materials for containment and cleaning up	 Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. 	3

7. Handling and storage

Advice on safe handling	 Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	 Prevent unauthorized access. Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	: No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
Naphtha (petroleum), hydrotreated heavy	64742-48-9	OSHA Z-1	TWA	500 ppm 2,000 mg/m3
		OSHA PO	TWA	400 ppm 1,600 mg/m3
Quartz (SiO2)	14808-60-7	ACGIH	TWA	0.025 mg/m3 Respirable fraction

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		OSHA Z-1	TWA	0.05 mg/m3 Respirable dust
		OSHA Z-3	TWA	10 mg/m3 / %SiO2+2 respirable
		OSHA Z-3	TWA	250 mppcf / %SiO2+5 respirable
		OSHA P0	TWA	0.1 mg/m3 respirable dust fraction
		ACGIH	TWA	0.025 mg/m3 Respirable fraction
		OSHA P0	TWA	0.1 mg/m3 respirable dust fraction
		ACGIH	TWA	0.025 mg/m3 Respirable fraction
		ACGIH	TWA	0.025 mg/m3 Respirable fraction
4,4'-methylenediphenyl diisocyanate	101-68-8	ACGIH	TWA	0.005 ppm
		OSHA Z-1	С	0.02 ppm 0.2 mg/m3
		OSHA P0	С	0.02 ppm 0.2 mg/m3

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**<u>Basis</u>

ACGIH. Threshold Limit Values (TLV) OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values) OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant OSHA P2. Permissible Exposure Limits (PEL), Table Z-2 OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any

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recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Personal protective equipment Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used. Hand protection Remarks Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary. Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. : Avoid contact with skin, eyes and clothing. Hygiene measures Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

9. Physical and chemical properties

Appearance	:	paste
Color	:	tan
Odor	:	hydrocarbon-like
Odor Threshold	:	No data available
Flash point	:	180 °F (82 °C)
Ignition temperature	:	No data available
Decomposition temperature	:	No data available
Lower explosion limit (Vol%)	:	No data available

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Upper explosion limit (Vol%)	:	No data available
Flammability (solid, gas)	:	No data available
Oxidizing properties	:	No data available
рН	:	Note: Not applicable
Melting point/range /	:	No data available
Freezing point Boiling point/boiling range	:	No data available
Vapor pressure	:	0.1 mmHg (0.1 hpa)
Density	:	1.34 g/cm3 at 73 °F (23 °C)
Water solubility	:	Note: insoluble
Partition coefficient: n- octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s at 104 °F (40 °C)
Relative vapor density	:	No data available
Evaporation rate	:	No data available
Burning rate	:	No data available
Volatile organic compounds (VOC) content	:	53 g/l

10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: Extremes of temperature and direct sunlight.
Incompatible materials	: No data available

11. Toxicological information

Acute toxicity

Not classified based on available information.

Components:

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4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity	: Acute toxicity estimate: 1.5 mg/l
	Test atmosphere: dust/mist
	Method: Expert judgment

Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylidenetrimethanol:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction. Respiratory sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

May cause cancer by inhalatio	on. Group 1: Carcinogenic to humans	
NTP	Quartz (SiO2) Known to be human carcinoge	14808-60-7 n
	Quartz (SiO2)	14808-60-7

12. Ecological information

Other informationDo not empty into drains; dispose of this material and its
container in a safe way.Avoid dispersal of spilled material and runoff and contact
with soil, waterways, drains and sewers.

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13. Disposal considerations

Disposal methods	
Waste from residues	: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

Special precautions for user No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. Regulatory information

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards	: Flammable (gases, aerosols, liquids, or solids) Chronic Health Hazard
	Respiratory or skin sensitization Carcinogenicity

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SARA 302 :	This material does not contain any components with a section 302 EHS TPQ.
SARA 313 :	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
Clean Air Act	
Ozone-Depletion Potential	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61). This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).	
California Prop 65	MARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

16. Other information

Health * 3
Flammability 2
Physical Hazard 0
Personal Protection x

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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