

# Sika® Stabilizer-180 RCA: RETURNED CONCRETE ADMIXTURE

Sika® Stabilizer-180 RCA Dosage Chart  
Returned Concrete

Slump	1 yd <sup>3</sup>	2 yd <sup>3</sup>	3 yd <sup>3</sup>	4 yd <sup>3</sup>	5 yd <sup>3</sup>	6 yd <sup>3</sup>	7 yd <sup>3</sup>	8 yd <sup>3</sup>
	1"-7"	1 bag	2 bags	3 bags	4 bags	5 bags	6 bags	7 bags
+7"	1.5 bags	3 bags	5 bags	7 bags	9 bags	11 bags	13 bags	16 bags

**DO NOT EXCEED  
2 bags/yd<sup>3</sup>**

## DOSAGE

- ▶ REMOVE OUTSIDE PLASTIC PACKAGING
- ▶ DETERMINE SIZE of RETURNED LOAD
- ▶ ADD 1 bag / yd<sup>3</sup>



## MIXING

- ▶ BACK CONCRETE to END OF TRUCK
- ▶ DROP bag DIRECTLY ON CONCRETE
- ▶ MIX on HIGH minimum 3 MIN
- ▶ DISCHARGE when mix sounds ROCKY



## TIPS

- ▶ Do NOT add WATER
- ▶ DISCHARGE into SMALL PILES
- ▶ READ PRODUCT DATA SHEET (PDS)

