



# SIKASIL® IG-25 HM PLUS

Sikasil® IG-25 HM Plus is a high modulus, low movement silicone sealant for optimal insulating glass performance and argon retention in dual sealed systems. It protects the primary seal and provides a stronger resistance against cavity pressure and loads.

## **MODULUS AND HARDNESS INCREASES REDUCE STRESS ON THE PRIMARY SEAL**

- Primary seal stays intact longer
- Improves argon retention
- Reduces water vapor transmission

## **TENSILE STRENGTH INCREASES ALLOW FOR REDUCED SECONDARY SEAL DEPTH**

- About 40% more resistance than traditional product benchmarks
- Reduced bead size decreases cost per linear foot
- More than 200% beyond minimum performance standards

*For additional information please contact your local Sika Sales Representative or call our Sika Customer Service Department at (800) 688-7452.*

# GLOBAL BUT LOCAL PARTNERSHIP



Sika is a globally active company supplying the specialty chemicals markets. It is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting load-bearing structures in construction (buildings and infrastructure construction) and in industry (vehicle, building components, equipment production, solar and wind power).

Sika's product lines feature high-quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring and membranes. Subsidiaries in more than 101 countries worldwide and approximately 20,000 employees link customers directly to Sika.

## CONTACT US:

### Sika Industry

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### Sika North America Plant Locations

Lyndhurst, New Jersey  
Lakewood, New Jersey  
Marion, Ohio  
Grandview, Missouri  
Montreal, Quebec

### North America Silicone Competence Center

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### Customer Service

800.688.7452

### Technical Service

email: [tsmh@us.sika.com](mailto:tsmh@us.sika.com)

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS. Sale of Sika products are subject Sika's Terms and Conditions of Sale available at <http://usa.sika.com/> or by calling 201-933-8800. Our most current General Sales Conditions shall apply. Please consult the Data Sheet prior to any use and processing.

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