Print Date 01/16/2017

Revision Date 01/16/2017

1. Identification

Product name : SikaLiquid® Weld

Supplier : Sika Corporation

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USA

www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled : Move to fresh air.

Safety Data Sheet

SikaLiquid® Weld



Revision Date 01/16/2017 Print Date 01/16/2017

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

In case of eye contact : Flush eyes with water as a precaution.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and

delayed

: No known significant effects or hazards.

See Section 11 for more detailed information on health effects

and symptoms.

Protection of first-aiders : No hazards which require special first aid measures.

Notes to physician : Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Specific extinguishing

methods

: Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for fire-fighters

: In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Environmental precautions : Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

for : Wipe up with absorbent material (e.g. cloth, fleece).
ng up Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling : For personal protection see section 8.

No special handling advice required.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated



Revision Date 01/16/2017 Print Date 01/16/2017

place.

Store in accordance with local regulations.

Materials to avoid : No data available

8. Exposure controls/personal protection

Contains no substances with occupational exposure limit values.

Engineering measures : Use of ac

: Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any

recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk

assessment indicates this is necessary.

The filter class for the respirator must be suitable for the

maximum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained

breathing apparatus must be used.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is

necessary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to

the specific work-place.

Hygiene measures : Wash hands before breaks and immediately after handling the

product.

Remove contaminated clothing and protective equipment

before entering eating areas.

9. Physical and chemical properties

Appearance : liquid
Color : blue

Odor : mild

Safety Data Sheet

SikaLiquid® Weld



Revision Date 01/16/2017

Odor Threshold : No data available

Flash point : $> 214 \,^{\circ}\text{F} \, (> 101 \,^{\circ}\text{C})$

Ignition temperature : No data available

Decomposition temperature : No data available

Lower explosion limit (Vol%) : No data available

Upper explosion limit (Vol%) : No data available

Flammability (solid, gas) : No data available

Oxidizing properties : No data available

pH : ca. 3.89

at

68 °F (20 °C)

Melting point/range /

Freezing point

Density

: No data available

Boiling point/boiling range : No data available

Vapor pressure : 17 mmHg (23 hpa)

: ca.1.052 g/cm3

at 73 °F (23 °C)

Water solubility : Note: soluble

Partition coefficient: n-

octanol/water

No data available

Viscosity, dynamic

: No data available

Viscosity, kinematic : > 20.5 mm2/s

at 104 °F (40 °C)

Relative vapor density : No data available

Evaporation rate : No data available

Burning rate : No data available

Volatile organic compounds

(VOC) content

: 32 g/l

10. Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

: Stable under recommended storage conditions.

Conditions to avoid : No data available

Print Date 01/16/2017

Revision Date 01/16/2017

Incompatible materials : No data available

11. Toxicological information

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

NTP Not applicable

12. Ecological information

Other information Do not empty into drains; dispose of this material and its

container in a safe way.

Avoid dispersal of spilled material and runoff and contact

with soil, waterways, drains and sewers.

13. Disposal considerations

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.



Revision Date 01/16/2017

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

14. Transport information

DOT

Not dangerous goods

IATA

Not dangerous goods

IMDG

Not dangerous goods

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the

TSCA Inventory or are in compliance with a TSCA Inventory

exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion

Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act

Section 602 (40 CFR 82, Subpt. A, App.A + B).



Revision Date 01/16/2017

Print Date 01/16/2017

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

16. Other information

HMIS Classification

Health /	1
Flammability	1
Physical Hazard	0
Personal Protection	

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 01/16/2017

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