

THE ULTIMATE HAS BEEN ACHIEVED!

SikaTack®



SikaTack® ULTIMATE 30 MINUTE MDAT PRIMERLESS AGR ADHESIVE

- No pre-treatment required for glass or frit
- 30 minute minimum drive-away time (MDAT)
- Reduced use of primers and harmful VOCs
- Simplified application process
- Best in class decking and glass slip down
- Crash test proven
- Application from 0 - 120F



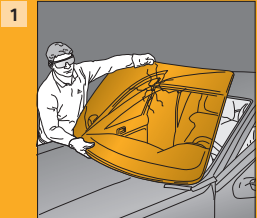
BUILDING TRUST



SikaTack® ULTIMATE

INNOVATION, SIMPLICITY, SAFETY...

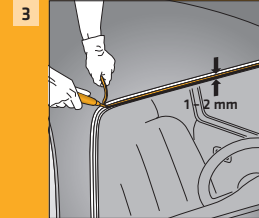
SikaTack® ULTIMATE is a cold-applied, fast curing, high-viscosity polyurethane adhesive designed for use in replacing direct glazed automotive glass parts. SikaTack® ULTIMATE does not require the use of a Sika® Aktivator or Sika® Primer pre-treatment product on glass or ceramic frit. When used as directed SikaTack® ULTIMATE is an appropriate adhesive for use in auto glass replacement.



1 Remove the existing windshield.



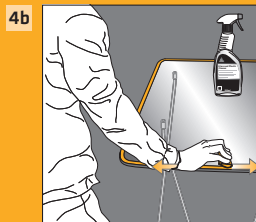
2 Clean the entire pinchweld removing all dirt and debris.



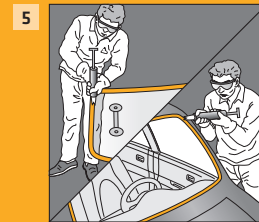
3 Trim back the remaining PUR bead to 1 - 2 mm. If a non-polyurethane adhesive was used previously, a complete removal is necessary!



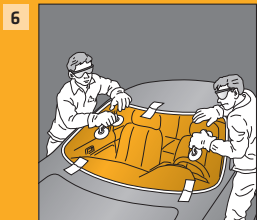
4a Clean the entire windshield using an Automotive grade glass cleaner.



4b Bonding surface must be free from traditional and non-traditional contamination. Use a Sika® PowerClean Aid sponge or similar contamination removal product to ensure the glass part has been sufficiently cleaned and decontaminated.



5 Apply adhesive in a triangular shaped bead, holding the gun at a 90° angle to the surface. Properly tool the adhesive bead to avoid air gaps.



6 Set and position the glass within the open time of the adhesive. Never install a glass part after the adhesive has formed a skin. After first contact of the substrate and adhesive, do only small positioning adjustments.



SikaTack® ULTIMATE is available in the following packaging configurations:

- (10) 300 ml cartridges per carton (Sika Part#: 746279)
- (20) 465 ml unipacks per carton (Sika Part#: 746278)
- (9) 600 ml unipacks per carton (Sika Part#: 746320)

Our most current General Sales Conditions shall apply.
Consult the Product Data Sheet prior to any use and processing.



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