

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

1 Identification

- **Product identifier**
- **Trade name:** CF234 Hardener
- **Article number:** 1025825
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
- **Manufacturer/Supplier:**
Manufacturer:
Sika Advanced Resins
30800 Stephenson Hwy
Madison Heights
MI 48071
USA
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS06 Skull and crossbones

Acute Tox. 3 H331 Toxic if inhaled.



GHS08 Health hazard

Repr. 1B H360 May damage fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

(Contd. on page 2)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 1)

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS06 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

2,2'-iminodiethylamine

bisphenol A

tetraethylenepentamine

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

2,3-epoxypropyl o-tolyl ether

· **Hazard statements**

Toxic if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May damage fertility or the unborn child.

May cause respiratory irritation.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dusts or mists.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 2)

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**

HEALTH	*3	Health = *3
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

Dangerous components:

CAS: 80-05-7 EINECS: 201-245-8	bisphenol A	20-50%
CAS: 112-57-2 EINECS: 203-986-2	tetraethylenepentamine	10-20%
CAS: 111-40-0 EINECS: 203-865-4	2,2'-iminodiethylamine	≥10-<20%
CAS: 25068-38-6 NLP: 500-033-5	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	≥1-<5%
CAS: 2210-79-9 EINECS: 218-645-3	2,3-epoxypropyl o-tolyl ether	≥0.1-<1%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Remove breathing apparatus only after contaminated clothing have been completely removed.
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:**
Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.

(Contd. on page 4)

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 3)

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

80-05-7	bisphenol A	15 mg/m ³
112-57-2	tetraethylenepentamine	15 mg/m ³

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 4)

111-40-0	2,2'-iminodiethylamine	3 ppm
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	90 mg/m ³

· PAC-2:

80-05-7	bisphenol A	110 mg/m ³
112-57-2	tetraethylenepentamine	130 mg/m ³
111-40-0	2,2'-iminodiethylamine	8.5 ppm
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	990 mg/m ³

· PAC-3:

80-05-7	bisphenol A	650 mg/m ³
112-57-2	tetraethylenepentamine	790 mg/m ³
111-40-0	2,2'-iminodiethylamine	51 ppm
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	5,900 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

(Contd. on page 6)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 5)

112-57-2 tetraethylenepentamine

WEEL Long-term value: 5 mg/m³
Skin; DSEN

111-40-0 2,2'-iminodiethylamine

REL Long-term value: 4 mg/m³, 1 ppm
Skin

TLV Long-term value: 1 ppm
Skin

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 7)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 6)

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

· Form:	Pasty
· Color:	Green
· Odor:	Amine-like
· Odor threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	>200 °C (>392 °F)

· Flash point: 95 °C (203 °F)

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature: 325 °C (617 °F)

· Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

· Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

· Lower:	1 Vol %
· Upper:	10 Vol %

· Vapor pressure at 20 °C (68 °F): 0.5 hPa (0.4 mm Hg)

· Density at 20 °C (68 °F): 0.43 g/cm³ (3.59 lbs/gal)

· Relative density: Not determined.

· Vapor density: Not determined.

· Evaporation rate: Not determined.

· Solubility in / Miscibility with

· Water: Fully miscible.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

· Dynamic: Not determined.

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 7)

Kinematic:	Not determined.
Solvent content:	
Organic solvents:	0.1 %
VOC content:	0.09 % 0.4 g/l / 0.00 lb/gal
Solids content:	53.5 %
Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

80-05-7 bisphenol A

Oral	LD50	3,250 mg/kg (rat)
Dermal	LD50	3,000 mg/kg (rabbit)

112-57-2 tetraethylenepentamine

Oral	LD50	2,140 mg/kg (rat)
Dermal	LD50	660 mg/kg (rabbit)

25791-96-2 Poly[oxy(methyl-1,2-ethanediyl)],.alpha.,.alpha.'.alpha'-1,2,3-propanetriyltris[.omega.-hydroxy-

Oral	LD50	1,002.5 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)

111-40-0 2,2'-iminodiethylamine

Oral	LD50	1,553 mg/kg (rat)
Dermal	LD50	1,045 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:**
Strong caustic effect.

(Contd. on page 9)

US

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 8)

Strong irritant with the danger of severe eye injury.

· **Sensitization:** Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Toxic

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

7631-86-9 | silicon dioxide, chemically prepared

3

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 9)

- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

* 14 Transport information

· **UN-Number**
 · **DOT, IMDG, IATA** UNI760

· **UN proper shipping name**
 · **DOT** *Corrosive liquids, n.o.s. (Diethylenetriamine, Tetraethylenepentamine)*
 · **IMDG, IATA** *CORROSIVE LIQUID, N.O.S. (DIETHYLENETRIAMINE, TETRAETHYLENEPENTAMINE)*

· **Transport hazard class(es)**

· **DOT**



· **Class** 8 Corrosive substances
 · **Label** 8

· **IMDG, IATA**



· **Class** 8 Corrosive substances
 · **Label** 8

· **Packing group**
 · **DOT, IMDG, IATA** III

· **Environmental hazards:**

· **Marine pollutant:** No

· **Special precautions for user** *Warning: Corrosive substances*
 · **Hazard identification number (Kemler code):** 80
 · **EMS Number:** F-A,S-B
 · **Segregation groups** *Alkalis*
 · **Stowage Category** A
 · **Stowage Code** *SW2 Clear of living quarters.*

(Contd. on page 11)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 10)

- | | |
|---|--|
| · Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not applicable. |
| · Transport/Additional information: | |
| · DOT | |
| · Quantity limitations | On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L |
| <hr style="border-top: 1px dashed black;"/> | |
| · IMDG | |
| · Limited quantities (LQ) | 5L |
| · Excepted quantities (EQ) | Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml |
| · UN "Model Regulation": | UN 1760 CORROSIVE LIQUID, N.O.S.
(DIETHYLENTRIAMINE, TETRAETHYLENEMPENTAMINE), 8,
III |

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

80-05-7 bisphenol A

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Chemicals regulated by TSCA Section 12(b)

None of the ingredients is listed.

· Chemical regulated by TSCA 5(a)(2)rule:

None of the ingredients is listed.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

80-05-7 bisphenol A

(Contd. on page 12)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 11)

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

80-05-7 | bisphenol A

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS06 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

2,2'-iminodiethylamine

bisphenol A

tetraethylenepentamine

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

2,3-epoxypropyl o-tolyl ether

· **Hazard statements**

Toxic if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May damage fertility or the unborn child.

May cause respiratory irritation.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dusts or mists.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Rinse mouth. Do NOT induce vomiting.

(Contd. on page 13)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2022

Reviewed on 01/06/2022

Trade name: CF234 Hardener

(Contd. of page 12)

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
 · **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Contact:**
- **Date of preparation / last revision** 01/06/2022 / 4
- **Abbreviations and acronyms:**
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Acute Tox. 3: Acute toxicity – Category 3
 Skin Corr. 1B: Skin corrosion/irritation – Category 1B
 Eye Dam. 1: Serious eye damage/eye irritation – Category 1
 Skin Sens. 1: Skin sensitisation – Category 1
 Repr. 1B: Reproductive toxicity – Category 1B
 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- *** Data compared to the previous version altered.**